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<b>Namibia - Germany Green Hydrogen Research and Development Conference - 2025</b>			



PROCEEDINGS OF THE  
**NAMIBIA - GERMANY GREEN HYDROGEN RESEARCH  
 AND DEVELOPMENT CONFERENCE - 2025**

Editors:

- Dr. Zivayi Chiguvare – University of Namibia
- Dr. Ludger Eltrop - University of Stuttgart
- Dr Alina Uusiku - University of Namibia

Windhoek, Namibia 04 - 05 June 2025

# PROCEEDINGS OF THE NAMIBIA - GERMANY GREEN HYDROGEN RESEARCH AND DEVELOPMENT CONFERENCE 2025



Editors:

Dr. Zivayi Chiguvare – University of Namibia  
Dr. Ludger Eltrop - University of Stuttgart  
Dr Alina Uusiku - University of Namibia

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Namibia Green Hydrogen Research Institute,  
University of Namibia,  
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Pionierspark, Windhoek, NAMIBIA  
June 04 – 05, 2025

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Namibia - Germany Green Hydrogen Research and Development Conference 2025  
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- Ms. Rejoyce Hamukoshi – NGHRI UNAM

## FOREWORD

The Namibia - German Green Hydrogen Research and Development Conference was organised and hosted by the Namibia Green Hydrogen Research Institute of the University of Namibia. The conference was in collaboration with Institute of Economics and Rational Use of Energy (IER) -University of Stuttgart, Germany, and Daures Green Hydrogen - internationally recognized for their leading roles and pioneering actions in the development of the Green Hydrogen Economy in Namibia. The aim was to present and inform stakeholders of progress made since the award of the Joint **Communique**' of Intent (JCOI) funds by Southern African Science Services Centre for Climate Change and Adaptation Land Management (SASSCAL), the Fund Administrator of the funds availed by then German Federal Ministry of Education and Research (BMBF), now Federal Ministry of Research, Technology, and Space (BMFTR). The Conference took place from 04 to 05 June 2025, in Windhoek, Namibia. It consisted of an Opening Session and a Plenary Session where 15 research presentations were given on the Daures Green Hydrogen Village, and related research findings. We sincerely thank the presenters, session chairpersons, moderators, and the students who greatly contributed to the success of the conference. We are grateful to the presenters and the participants for their engaging contributions.

Zivayi Chiguvare, Ph.D. On behalf of the Organizing Committee

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# University of Namibia 's Role in Namibia's Green Hydrogen Development

UNIVERSITY OF NAMIBIA VICE CHANCELLOR'S REMARKS ON THE OCCASION OF THE  
NAMIBIA - GERMANY GREEN HYDROGEN RESEARCH AND DEVELOPMENT  
CONFERENCE, 2025

PRESENTED BY PROF GIDEON, PVC: ACADEMIC AFFAIRS, UNAM

I am delighted this morning to express few remarks before experts in the areas of Green-hydrogen.

- I should mention from the onset that modern energy transforms difficult tasks into manageable ones, even to the extent that human beings would never manage with their physical power. When used for the good of mankind it is the best invention ever.
- However, the exploitation of energy resources stored over millions of years within a short time brings about challenges such as global warming due to greenhouse gas emissions, exceeding natural sequestration through photosynthesis.
- Such emissions, especially from the use of fossil fuels increase the levels of Carbon dioxide and other gases in the atmosphere, leading to global warming, with global consequences, usually negative, for all.
- Conversion of energy sources to electricity has revolutionized economies by making it possible to transmit and distribute energy over long distances in a fast and efficient manner.

Director of Proceedings, exploitation of renewable energy sources such as solar, wind and biomass, and geothermal, is an alternative, environmentally friendly, and sustainable initiative, which has brought us all together here.

- Green Hydrogen is produced by using solar and wind energy resources to break water molecules into Hydrogen and Oxygen.
- Hydrogen is an energy carrier, which when recombined with Oxygen, releases a lot of energy. This way we can export our sun and wind to Germany and other countries with less opportunity to have the sun we enjoy here in Namibia, and this can be a source of economic growth for our country.
- Global partnerships, such as the collaboration between Germany and Namibia, enables the exploitation of these resources for the greater good.
- The global push toward renewable energy sources have seen Namibia position itself as a key player in green hydrogen development, largely due to its abundant natural resources and strategic location.

Dear Participants, central to this emerging industry is the University of Namibia (UNAM), which has made significant contributions to green hydrogen development, ensuring the country remains at the forefront of this global energy transition.

- As alluded to earlier, one of UNAM's contributions is the establishment of the Namibia Green Hydrogen Research Institute (NGHRI), as a hub for research, innovation, and development in green hydrogen technologies.
- The creation of the Institute underscores the university's commitment to contributing to sustainable energy solutions not only for Namibia but also for the global community.
- The institute plays a pivotal role in advancing knowledge, fostering innovation, and developing technologies related to green hydrogen, a clean and renewable energy source that holds immense potential for reducing carbon emissions.
- The NGHRI focusses on different aspects of green hydrogen value chain, including Clean Hydrogen Production, Hydrogen Storage and Distribution, New Materials and Delivery, Hydrogen Use and Fuel Cell Technology for Mobility Applications, Hydrogen Capacity Building Competence and Standards, and Hydrogen Digital and Emerging Technologies.
- We have no doubt that research in these areas will help in addressing the technical, economic, and environmental challenges associated with green hydrogen production, storage, and utilization.
- The institute is geared to support interdisciplinary research, bringing together experts in engineering and natural sciences like physics, chemistry, environmental science, and economics, to drive Namibia's green hydrogen agenda forward.

Director of proceedings, by investing in education and capacity building, UNAM ensures that Namibia has a pool of highly trained professionals who can lead the development and implementation of green hydrogen projects.

- Youth for Green Hydrogen scholarships awarded through SASSCAL, and PhD scholarship at BAM is point of reference in building capacity.
- I should point out that we are thankful to the German Government for facilitating such initiatives, which not only strengthens Namibia's human resource base but also fosters international collaboration and knowledge exchange, crucial for the success of green hydrogen initiatives.

Dear participants, the University of Namibia (UNAM) has taken a proactive role in advancing green hydrogen development through its participation in key pilot projects such as the Daures Green Hydrogen Village Pilot Project in the Erongo Region of Namibia.

- Such projects are critical for demonstrating the viability of green hydrogen technologies and for positioning Namibia as a leader in the global green hydrogen market.
  - I wish to mention that the Daures Green Hydrogen Village is a landmark project that aims to create a sustainable community powered entirely by green hydrogen. Located in the Daures Constituency of the Erongo Region,

this project is a collaborative effort involving the government, private sector, and academia, where the University of Namibia and the University of Stuttgart play a critical role in research and development.

- As I conclude I wish to stress that one of the unique aspects of the Daures Green Hydrogen Village is the production of green ammonia, using green hydrogen.
- UNAM's involvement includes research on optimal methods for green ammonia production, and its application in fertilizers for hydroponic systems, ensuring efficient and sustainable agricultural practices.
- The university's involvement therefore ensures that the solutions developed are not only technologically sound but also economically viable and environmentally sustainable for the local context.

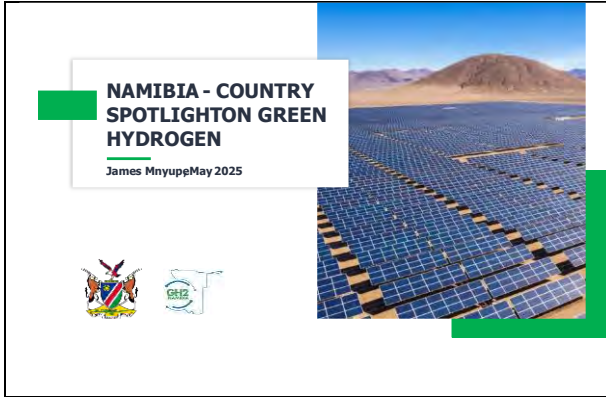
Dear Participants, with these few remarks, I wish you all, fruitful deliberations during this Conference.

Thank you!

# Green Hydrogen Initiatives and Progress in Namibia

Mr. James Mnyupe

Head of the Green Hydrogen Programme – Namibia



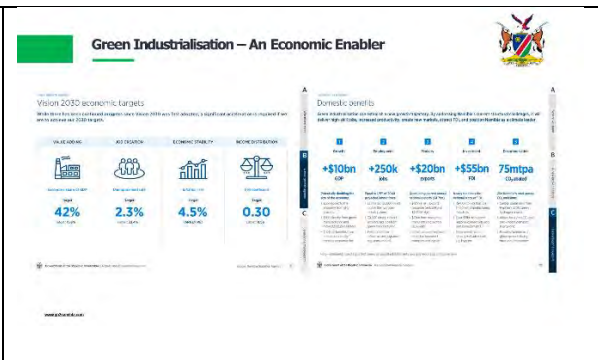
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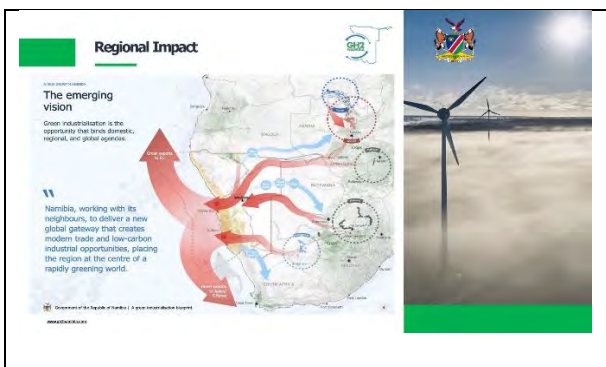
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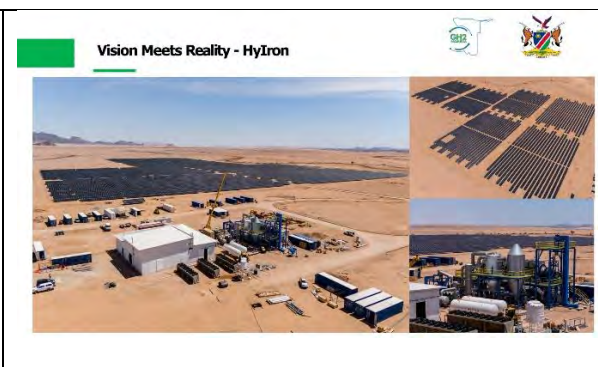
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**VisionMeetsReality- CMB.TECH**



**REPORT:**  
FINAL SCOPING REPORT FOR THE CONSTRUCTION OF AN AMMONIA TERMINAL AT THE WALVIS BAY PORT AREA, ERONGO REGION, NAMIBIA





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**VisionMeetsReality- DauresGreenHydrogenVillage**





Daures Green Hydrogen Village to benefit from UK-funded A2D Facility





8


**UncannyAlignment!**




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catalyzing change by using concessional finance to invest in low-carbon business models and technologies in middle-income countries




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9



**Thankyou**



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# Daures Green Hydrogen Village Pilot Project - Status of Completion

Jerome Namaseb

Daures Green Hydrogen Village

E-mail: [jerome@Daures.green](mailto:jerome@Daures.green)

The Daures Green Hydrogen Village initiative represents a pioneering approach to sustainable energy production, community empowerment and participation through the integration of renewable resources. The presentation will outline the innovative framework of the Daures project, which harnesses the abundant solar and wind energy in the Namibian landscape to produce green hydrogen and ammonia. The project is a crucial element in the transition to a low-carbon economy. The project, which partnered with the University of Namibia and University of Stuttgart, is multifaceted in nature and includes the establishment of a self-sustaining energy ecosystem, the production of agriculture products, training facility in the hydrogen and agricultural space and enablement of research activities related to the green hydrogen and ammonia industries. The presentation will highlight project milestones and implementation processes. Furthermore, we will discuss the scaling of the project for industrial production.



Mr. Jerome Namaseb is the Chief Executive Officer of the Daures Green Hydrogen Village ([www.daures.green](http://www.daures.green)). The Daures Green Hydrogen Village is a ground-breaking initiative that has established a green hydrogen and green ammonia production project. The project leverages the country's abundant renewable resources in a sustainable manner demonstrating a green circular economy that includes participation by local community groups.

# THE DAURES GREEN HYDROGEN VILLAGE

JEROME NAMASEB  
CEO – DAURES GREEN HYDROGEN VILLAGE

JUNE 2025

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## DAURES GREEN HYDROGEN VILLAGE (DGHV)

### PROJECT SUMMARY

**Phase 1**

- Demonstrate hydrogen, ammonia, agriculture nexus
- Phase 1 to produce 18 tons of hydrogen, 100 tons of green ammonia
- 500 tons of agricultural produce
- Phase 1 operations to commence Q1/Q2 2025
- Realize ammonia sulphate fertilizer production Q4 2026/Q1 2027

**Phase 2 - 3**

- 5+ GW hybrid facility producing in excess of 180k tons of hydrogen and 5m tons of green ammonia per annum
- Business casing complete with pre-feasibility and feasibility completed by Fichtner GmbH

**Available Documentation**

- Desktop studies on wind, solar, and topography
- 12 month Met Mast wind data and assessment report
- Conducted pre-feasibility and feasibility studies using on site wind/solar data.
- Created project concept and executive summary with on site resource data.
- Optimised resource setup and hybrid Wind/PV configurations.
- Developed financial and cash flow models.
- Developed export strategy.
- Developed feed, operations, and procurement strategies.

Link to project site - [DGHV Pilot Site Video](#)

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### PROJECT PHASING (5GW+ ENERGY)

Phase	Timeline	Key Metrics
Pilot: Phase 1 (Fully funded)	2022 - 2024	Solar: 0.74 MW Electrolysis: 0.25 MW Hydrogen: 18 t/year Ammonia: 100 t/year Ammonia Sulphate: 150 t/year (Can be scaled 4x)
Phase 1.5 Green Fertilizer Production for Local and Regional Consumption	2024 - 2029	Solar: 72 MW Wind: 30 MW Electrolysis: 40 MW Hydrogen: 3,872 t/year Ammonia: 20,000 t/year NH <sub>3</sub> -Acid: 40,000 t/year
Phase 2 Regional & International Export of green ammonia	2029 - Onwards	Solar: 1.4 GW Wind: 427 MW Electrolysis: 762 MW Hydrogen: 84,000 t/year Ammonia: 300,000 t/year Ammonia Nitrate: 300,000 t/year
Phase 3 International Export of green ammonia	2029 - Onwards	Solar: 5.13 GW Wind: 427 MW Electrolysis: 2.8 GW Hydrogen: 191,000 t/year Ammonia: 1.0m t/year

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### PILOT PROJECT SITE MAP

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### ESG FRIENDLY WITH COMMUNITY PARTICIPATION AND IMPACT

- Project located in one of poorest communities in Namibia
- Community project participation in form of 10% shareholding
- In excess of 375 jobs created throughout project construction with 115 persons recruited from local Daures Constituency
- In excess of 23 SMEs appointed with 7 from Daures Constituency
- 77% of persons employed throughout the project are youth

#	KPI	BASELINE	Actual
1	Number of jobs created throughout the project	150	375
2	Percentage of Namibians employed and/or trained	80%	99%
3	Number of foreigners employed	10%	1%
4	Percentage of persons employed from the community	30%	30%
5	Percentage of youths employed	20%	77%
6	Percentage of SME's & local companies employed	20%	92%
7	Project Percentage local spent in Namibia	5%	70%
8	Number of unique local firms employed	3%	87%
9	Number of foreign firms utilized	5%	8%

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### AGRICULTURAL FACILITIES INAUGURATION AND GOVERNMENT SUPPORT

The image shows a group of seven men in formal attire standing in front of a brick building. To the right is a document with the title 'AGRICULTURE FACILITIES' and the subtitle 'BUTTERFLY GREENHOUSE 1Ha'. The document is dated 15/05/2023 and is addressed to the Hon. Minister of Agriculture, Forestry and Fisheries, Erongo Region, Namibia. It details the inauguration of the Butterfly Greenhouse 1Ha and the Pad & Fan Nursery 0.3Ha, mentioning the support from the Government of Erongo Region and the DGHV.

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### AGRICULTURE FACILITIES

#### Butterfly Greenhouse 1Ha

- This is a naturally ventilated greenhouse with a roof vent system, side curtains, and circulation fans.
- The structure is made of hot-dip galvanized steel components.

#### Pad & Fan Nursery 0.3Ha

- This is a forced-ventilation nursery with a closed roof structure and a forced-ventilation system with fans.
- It uses similar structural components and cladding as the Butterfly

The image shows two scenes: on the left, a group of people wearing yellow protective suits and hard hats are working inside a greenhouse; on the right, a large white agricultural structure, likely a greenhouse or nursery, is situated in an open field under a clear sky.

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### CUCUMBER, TOMATOES AND PEPPERS HARVESTED

- Products available in Woermann Brock, Spar Walvis, and Metro, in Erongo Region of Namibia

The image shows three scenes of harvesting: on the left, two people in blue shirts are pushing a cart full of harvested cucumbers; in the middle, a person in a blue shirt is harvesting cucumbers from a plant; on the right, a close-up of a green tomato hanging from a vine.

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### SEEDLING PRODUCTION PROCESS

The image shows the seedling production process in three stages: on the left, a person is working with seedling trays; in the middle, a person is holding a seedling; on the right, a large tray filled with many green seedlings.

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### TRAINING AND CAPACITY BUILDING OPPORTUNITIES AT THE FACILITY

The project site features the below facilities

- Training center
- Laboratory facilities
- Mini wind, solar and battery configuration
- Demonstration Electrolyzer facility for training and research
- Campsite included to accommodate students and researchers
- Energy production equipment
- Water production
- Agri facility

The image shows a laboratory or training facility with various pieces of equipment, including tanks, pipes, and a control panel.

The DGHV site is suitable to provide for the following activities

- Vocational training programs with certificated short courses that can target those that cannot pursue tertiary education
- Capacity building programs

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### A2D FACILITY

The image shows a wide, open view of a large facility, likely the A2D facility, with a clear sky and distant mountains.

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## NAMIBIAN FERTILIZER PRODUCTION

### PROBLEM STATEMENT

- Low Application Rates:** Africa has significantly lower fertilizer application rates compared to the global average, ranging from 13 to 22 kg of nutrients per hectare versus the global average of 135 kg/ha.
- Regional Variations:** Fertilizer use varies considerably across Africa, with Southern Africa generally having higher rates than other regions. Landlocked countries often face higher fertilizer prices due to transport costs.
- Impact on Yields:** Low fertilizer use is a major factor contributing to low crop yields in Sub-Saharan Africa. Increased and efficient fertilizer application is crucial for boosting agricultural productivity and food security. Studies show that with optimal fertilizer use, yields could potentially increase significantly.
- Challenges to Increased Use:** High fertilizer costs, limited access due to supply chain issues, inadequate infrastructure, and low profitability for farmers are major constraints on fertilizer adoption. Farmers may also lack knowledge on appropriate application.
- Namibia Story:** Over 30% unemployment, 40% food and energy imports. Agri is the largest employer.



David Moller, United Nations Industrial Development Organisation (UNIDO) Director General, Lindsay Samanthia Booth, Ambassador and Permanent Representative of the United Kingdom of Great Britain and Northern Ireland and Vaseo Sampho, Ambassador and Permanent Representative of the Namibia to the United Nations



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## EXTENSIVE CONSULTANTING HAS BEEN CONCLUDED FOR THE SOLUTION



TECHNICAL PROPOSAL (Rev.00)

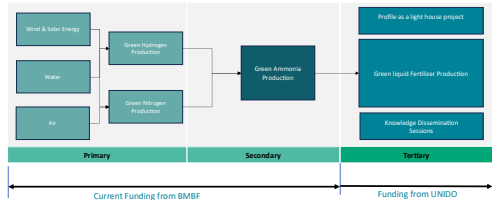
Pre-Feasibility Study Phase 2

Ammonia Sulphate Study

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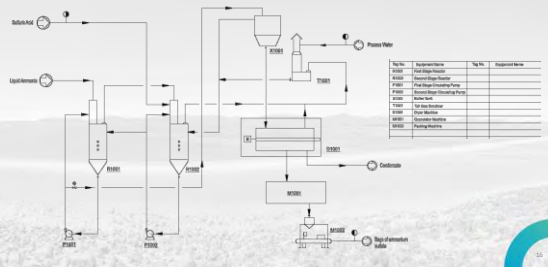
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## PROPOSED INNOVATIVE END - TO - END SOLUTION FOR FERTILIZER PRODUCTION IN NAMIBIA



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## PROCESS FLOW FOR CHEMICAL REACTION



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## DAURES NEXT STEPS

- Launch Pilot facility Q1/Q2 2025
- Pilot production of Fertilizer locally - Q4 2026
- Research and Training
  - Facilitate research opportunities for Namibian students
- Fund raising for pre-FEED and FEED
  - Commence pre-FEED and FEED studies for industrial fertilizer facility



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Email the Daures Green Hydrogen Village at [info@daures.green](mailto:info@daures.green) / [Jerome@daures.green](mailto:Jerome@daures.green)

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# Overview of Research Undertaken by IER- University of Stuttgart on Daures GH2 Village

Dr. Ludger Eltrop

Institute of Energy Economics and Rational Energy Use – University of Stuttgart,  
Heßbrühlstr. 49 a, D-70569 Stuttgart, Germany

University of Stuttgart  
IER Institute of Energy Economics and Rational Energy Use

**Green Hydrogen Research at IER**

Accompanying Research for the DAURES Green Hydrogen Village (DGHV) Project

Ludger Eltrop  
Head of Dept. SEE

IER Enersense UNAM SASSCAL

1

My Agenda for Today

**IER**

1. Introduction: IER mission, work profile & Green Hydrogen Projects and Initiatives
2. Project Results: Accompanying Research on the DAURES GH Village Project
3. Conclusions and outlook

Hydrogen (H<sub>2</sub>)

IER Universität Stuttgart 25.06.2025 2

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**PROPOSED INNOVATIVE END-TO-END SOLUTION FOR FERTILIZER PRODUCTION IN NAMIBIA**

Wind & Solar Energy  
Water  
Air

Green Hydrogen Production  
Green Nitrogen Production

Green Ammonia Production

Green Liquid Fertilizer Production

Profile as a light house project  
Knowledge Dissemination Services

Primary Secondary Tertiary

Current Funding from BMBF Funding from UNIDO

3

„Mission“ and working areas of IER, University of Stuttgart

**IER**

IER aims to contribute to the solution of local, regional and global energy issues through the integrative and systemic analysis and evaluation of technical, economic, ecological and social-societal aspects of energy technologies and energy systems.

- Support of political and entrepreneur decisions under uncertainties and high complexity
- Interdisciplinary collaboration of experts from engineering, economics, natural, political and social sciences
- Development and application of decision-support tools for the analysis of complex systems

Optimisation models: Energy & Economy: NEWAGE, Energy systems: TIMES, Energy markets: E3M3

Externalities: EcoSen-ai

Life Cycle Assessment (LCA): GABI/SimaPro

Numerical Modelling: Matlab/Simulink

Spatial Planning: ArcGIS

Simapro MathWorks ArcGIS

4

**Green Hydrogen Research at IER – current activities**

**IER**

**H2Mare-PtX-Wind & -TransferWind**, GH<sub>2</sub>-production on off-shore wind energy platforms, Germany, BMBF, 2021-2025

**H2CIP**: Hydrogen and Climate Partnership between Canada and Germany, BMBF, 2022-2025

**Hy4DAURES**: Accompanying research to the Daures Green Hydrogen and PTX Project, Namibia, BMBF, 2023-2026

**UrGe4Hy**: Strengthening the scientific basis for a Cooperation between Uruguay and Germany for Green Hydrogen, BMBF, 2024-2025

**H2Pipe**: Policy instruments on Green Hydrogen in Argentina and Germany, BMBF, 2024 – 2026

**Hy-DeCh**: Network between Germany and Chile for Green Hydrogen and Green Methanol, BMBF, 2024–2025

5

**IER task: System Integration of Hydrogen into the Energy System**

Techno-economic (TEA), environmental (LCA) and system assessments

Energy System Analysis (TIMES)

Macro-Economic Analysis (NEWAGE)

Market Potential Analysis, Business Models, Roadmaps, Operations Management Systems (KI)

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### Result example: Well-to-gate LCA of GH2 Production at DGHV

LCA-analysis of GH2-production at DGHV (phase 1) in a global comparison

Country	GWP100 (kgCO2e/kgH2)
Chile	2.40
Namibia	2.48
China	2.80
Germany	4.03

Legend: Water purification (blue), PV electricity (orange), PEM-electrolyser (yellow)

Key findings:
 

- Chile and Namibia have the lowest impacts; countries with a low solar irradiation like Germany and China show higher levels of GWP100
- The PV electricity generation dominates the impacts; share of water purification is negligible; the electrolyser's small

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### Result example: Comparison of Green Hydrogen Standards worldwide

GWP Thresholds of International Green Hydrogen Sustainability Standards

Standard	lgCO2eq/kgH2
China (coal)	~0.14
World (coal)	~0.12
Germany (coal)	~0.08
Canada (coal)	~0.06
US (coal)	~0.05
Renewable H2	~0.04
EU (SMR)	~0.03
China (SMR)	~0.02
Low carbon	~0.01
Bureau Veritas	~0.005
Government	~0.002
US California	~0.001
Green H2 (Australia)	~0.0005

Key findings:
 

- Different definitions, scopes, system boundaries, methodologies, criteria
- RED II (EU): „GHG-Reduction of 70% compared to fossil benchmark“ → EU: steam methane reforming (SMR), China: Coal gasification

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### Result example: TIMES Namibia Energy System Model (TINa) Development

System boundaries: Primary energy, Pipelines, Demand services, Investment, etc.

Energy flows: Coal, Gas, Oil, Nuclear, Wind, Solar, Biomass, etc.

Key findings:
 

- Model structure and data requirements
- Model results and scenarios

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### Result example: Macroeconomic impact analysis

Use of a macroeconomic general equilibrium model (CGE) model (NEWAGE)

25 sectors, 28 regions, Households & Government

Key components: Factor market, Labor & Capital Supply, Production side, Consumption side, Goods market.

Key findings:
 

- Model structure and data requirements
- Model results and scenarios

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### Result example: Roadmap for GH2 Production and Use in Namibia

Guiding Research Questions:
 

- What are the necessary steps towards the Green Hydrogen Strategy?
- What is the relationship / dependency of the different steps?
- What resources (financial, personal, technology) is needed at what stage?
- How can the local/domestic development be harmonized with the international hydrogen economy.
- How can skills-development be adequately adjusted with technology and regulatory environment?

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### Result Summary: Fact Sheets

Key findings:
 

- Model structure and data requirements
- Model results and scenarios

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12

Result Summary: capacity building with our scholar and partner network



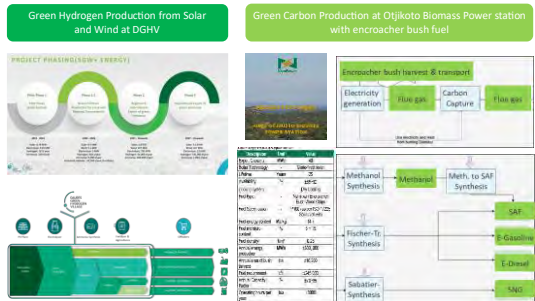
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Result Summary: capacity building TIMES energy system modelling course



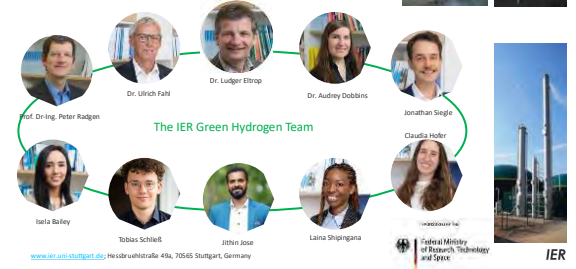
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The next steps: GH2 from DAURES and Green Carbon (GC) from Encroacher Bush



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University of Stuttgart  
Germany  
IER Institute for Energy Economics and Rational Energy Use  
Thank you for your attention.



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# Overview of Research undertaken by NGHRI – University of Namibia on Daures GH2 Village

Dr. Zivayi Chiguvare

Namibia Green Hydrogen Research Institute, University of Namibia

**Overview of Research by NGHRI – UNAM on Daures Green Hydrogen Village**

Dr. Zivayi CHIGUVARE  
Acting Director: Namibia Green Hydrogen Research Institute

Partners:

Sponsors:

Namibia - Germany Green Hydrogen Research and Development Conference - 2022

04-05 June 2025

Open your mind

1

**OUTLINE**

- Introduction
- Green Hydrogen Value Chain
- National Context
- UNAM's Research Work packages
- Outlook
- Conclusions

Green Hydrogen Applications: Power generation, Transportation, Energy storage, Industrial processes, Synthetic fuels, Heat and heating systems, Aviation, Agriculture, Hydrogen grids.

Hydrogen can smoothen the transition to a more sustainable energy economy

2

**Introduction**

Hydrogen

- Lightest, highly reactive element
- Constitutes 75 % of the Universe
- An effective energy carrier with 3 times higher energy density than petrol, by mass
- Very low volumetric energy density

Most of the Green Hydrogen to be produced from desalinated seawater

3

**Green Hydrogen Production System**

Renewable energy (powerplants) → Electricity transmission → Electrolysis → Hydrogen Storage & Transportation → Ammonia Synthesis → Ammonia Transportation → Ammonia Storage → Shipping → Offtake

Water Treatment (Desalination & Dechlorination) → Desalination → Seawater Intake → Brine Management → Disposal

Wastewater Treatment

One business entity may do all, or each block may be done by separate entities (must be economically, and environmentally, viable and safe)

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**UNAM's Work packages of Module 2 of the Daures Green Hydrogen Village Project**

WORK PACKAGE	PROJECT	Lead
1 Green Hydrogen and its applications in Daures Green Hydrogen Village	1.1 Application of green hydrogen as a fertilizer	Dr. Simon Hamukobeli, Dr. Felixus Buleba, Dr. Sita-Mungo, Dr. Nataranga Shikwaba, Dr. Zivayi Chiguvare, Dr. Alton Mupfema, Dr. Robert Eke, Dr. Sita-Mungo
	1.2 Legal, Socio-Economic and Environmental Impacts of Green Hydrogen Production and Use of Daures Village, Namibia	Dr. Margaret Angula, Prof. Selma Landano, Dr. Immaculate Magoko, Prof. John Mafua, Prof. Prof. Peter J. van der Linde, Dr. Sita-Mungo, Dr. Robert Eke
2 Extraction of minerals and metals for industrial applications in material development and fertilizers for agricultural use	2.1 The conversion of calcareous gyprocrete and mine tailings into inorganic fertilizers using liquid ammonia and ammonium sulphates via physical and chemical methods, for applications in soil fertility for plant and crop growth	Prof. Vukoburika, Dr. Philipp N. Hamukobeli, Dr. Sita-Mungo, Dr. Robert Eke
	2.2 Extraction of minerals and metals from seawater/ brackish water for industrial applications in material development and fertilizers for agricultural use	Dr. Zivayi Chiguvare, Dr. Sam Hamukobeli, Prof. Vukoburika, Dr. Sita-Mungo, Dr. Robert Eke
3 Copper and copper-based thin films for applications in electrochemical water splitting for green hydrogen generation	3.1 Innovative anti-corrosion coatings for structural components in Namibia's coastal areas	Dr. Nataranga K. Shikwaba, Dr. Zivayi Chiguvare, Dr. Sita-Mungo, Dr. Robert Eke, Dr. Sita-Mungo, Dr. Robert Eke
	3.2 Use of the Namibian Copper Resources in Development of High-performance electrocatalysts for full electrochemical water-splitting	Dr. Philipp N. Hamukobeli, Dr. Sita-Mungo, Dr. Robert Eke, Dr. Sita-Mungo, Dr. Robert Eke

Collaboration between University of Namibia and IER – Uni Stuttgart.

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**UNAM's Work packages of Module 2 of the Daures Green Hydrogen Village Project**

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	1.2 Legal, Socio-Economic and Environmental Impacts of Green Hydrogen Production and Use of Daures Village, Namibia	Dr. Margaret Angula, Prof. Selma Landano, Dr. Immaculate Magoko, Prof. John Mafua, Prof. Prof. Peter J. van der Linde, Dr. Sita-Mungo, Dr. Robert Eke

Some documented flora and fauna found in the desert around Daures

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**UNAM's Work packages of Module 2 of the Daures Green Hydrogen Village Project**

WORK PACKAGE	PROJECT
2 Extraction of minerals and metals for industrial applications in material development and fertilisers for agricultural use	2.1 The conversion of calcareous/ gypsum and mine tailings into inorganic fertilizers using liquid ammonia and ammonium sulphates via physical and chemical methods, for applications in soil fertility for plant and crop growth.
	2.2 Extraction of minerals and metals from seawater/ brackish water for industrial applications in material development and fertilisers for agricultural use

**Prof. Velko Ushengo**, Dr Phillipus Namhwalwa, Mr. Simeon Namukoshi

**Dr. Zivayi Chiguvare**, Dr Sam Mahwika, Prof. Aleeq Rahman, Mr. Simeon Namhwalwa, Dr. Zivayi Chiguvare, Mr. Simeon Namukoshi









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**UNAM's Work packages of Module 2 of the Daures Green Hydrogen Village Project**

WORK PACKAGE	PROJECT
3 Copper and copper-based thin films for applications in electrochemical water splitting for green hydrogen generation	3.1 Innovative anti-corrosion coatings for structural components in Namibia's coastal areas
	3.2 Use of the Namibian Copper Resources in Development of high-performance electrocatalysts for electrochemical water splitting

**Dr. Ndangira R. Shikuku**, Dr. Zivayi Chiguvare, Dr. Simeon Namhwalwa, Dr. Phillipus Namhwalwa, Mr. Simeon Namukoshi, Dr. Aina Kuller, Mr. Zivayi Chiguvare, Mr. Simeon Namukoshi

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**Conclusions**

- A lot has been achieved but it highlighted the need for a lot more to be done
- We are thankful for the funding and the trust on UNAM to deliver on proposed research
- Funding and collaboration are critical to the achievement of useful results
- Collaboration with IER – Uni Stuttgart allowed fruitful complementarity
- Team Daures was cooperative and accessible throughout
- Lots of insights during the project period to be leveraged on
- ... Research should not stop now... rather, it starts now

Teamwork Achieves more ... **DUKE YOUR MIND**

9

**THANK YOU**

Partners:	DAURES GREEN HYDROGEN VILLAGE	NGHRI	UNAM UNIVERSITY OF NAMIBIA	IER
Sponsors:	Federal Ministry of Research, Technology and Space	SASSCAL	Namibia	Germany

Namibia - Germany Green Hydrogen Research and Development Conference - 2025

Pioneering Green Hydrogen Flagship Projects in Namibia

Pioneering GH<sub>2</sub> Research in Namibia **DUKE YOUR MIND**

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# How Green is Green Hydrogen – A Life Cycle Approach to Hydrogen Production in Namibia

Tobias Schliess and Ludger Eltrop

Institute of Energy Economics and Rational Energy Use – University of Stuttgart,  
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This study evaluates the environmental impacts of green hydrogen production at the Daures Green Hydrogen Village in Namibia. Setting the system boundaries at cradle-to-gate, we found that hydrogen produced from electrolysis using solar electricity here has a remarkably low carbon footprint (1.8 kgCO<sub>2</sub>eq/kgH<sub>2</sub>), compared to other production sites in Germany and China (2.1 – 3.3 kgCO<sub>2</sub>eq/kgH<sub>2</sub>). Thereby it adheres to most sustainability standards for green hydrogen. Future improvements in electrolyser efficiency and the decarbonisation of supply chains could further reduce emissions. Issues like freshwater usage in water scarce regions like Namibia, on the other hand, show a low impact on the carbon footprint, indicating that categories like water use should be included in such assessments. Future studies should include conversion and transport of the hydrogen produced to give a more holistic estimation of the sustainability of green hydrogen production.



Mr. Tobias Schliess holds a **master's** degree in Distributed Energy Systems and Energy Efficiency. As a research associate at the Institute of Energy Economics and Rational Energy Use, he works in the field of system analysis. His background in mechanical engineering lays the basis for understanding the technical aspects of renewable energy technologies, while drawing conclusions on a broader systems level. Within the Daures Green Hydrogen Research team he coordinates the team and conducts techno-economic analysis and prospective life-cycle assessments. His research revolves around the environmental and economic impacts of emerging international green hydrogen value chains considering policy and sustainability standards.

University of Stuttgart  
IER Institute of Energy Economics and Rational Energy Use

DAURES GREEN HYDROGEN VILLAGE

## How Green is Green Hydrogen?

A Life-Cycle Approach to Green Hydrogen Production in Namibia

Tobias Schless

IER Enersense UNAM SASSCAL

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### Agenda

1. Introduction: The different definitions of Green Hydrogen
2. Scope of the study: Green Hydrogen production at Daures Green Hydrogen Village
3. Results and comparison of the Life-Cycle Assessment
4. Conclusions and outlook

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### 1. Introduction

#### The definition of "Green Hydrogen"

"Green Hydrogen" is defined as "hydrogen produced by splitting water into hydrogen and oxygen using renewable electricity through a process called electrolysis. This results in very low or zero carbon emissions." (source: Green Hydrogen Organisation)

**Definition of a Green Hydrogen Standard:**  
Set of criteria on technical, environmental and social aspects of GH<sub>2</sub>-Production or entire value chains  
→ Lay the baseline for hydrogen trade and certification

Standard	Type	Carbon Threshold	Unit	Specification	Additional Criteria?	Derivatives? Reference
Renewable H <sub>2</sub> EU RED II	regulatory	3.38	kgCO <sub>2</sub> eq/kgH <sub>2</sub>	98.0 vol% purity, 30 bar	Geographical & Temporal Correlation + Additionality	RFNBO [1]
Green H <sub>2</sub> Organisation Standard 2.0	voluntary	1.00	kgCO <sub>2</sub> eq/kgH <sub>2</sub>	99.0 vol% purity, 30 bar	95 % RES + other environmental & social criteria	NH <sub>3</sub> , MeOH, SHG [2]
Climate Bonds Initiative	voluntary	3.00 and decreasing	kgCO <sub>2</sub> eq/kgH <sub>2</sub>	99.9 vol% purity, 30 bar	Pollution, Land & Water Use, OHC	[3]

→ 20+ different definitions, scopes, system boundaries, methodologies, criteria

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### 1. Introduction

#### The Life-Cycle Approach

- Life-Cycle Thinking:
- Life-Cycle Assessment:

Life-Cycle Assessment methodology according to ISO 14040/44:  
Setting Goal & Scope ← Life-Cycle Inventory ← Life-Cycle Inventory Assessment → Interpretation of results

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### 1. Introduction

#### The Daures Green Hydrogen Village (DGHV) project

- The DGHV project's objective is the sustainable production of green hydrogen and ammonia+ subsequent fertilizer
- Complementary renewable electricity production by sun and wind

**PROJECT PHASING (SGW+ ENERGY)**

Phase 1: Pilot Phase (fully installed) | Phase 2: Green Hydrogen Production for local use and Regional Distribution | Phase 3: Expansion & Commercialisation (Export of green ammonia) | Phase 4: International Export of green ammonia

Source: DauresDGHV & H2plus (Africa) (2024a,b,c,d)

→ Goal of this study: Quantify the Carbon Footprint (GWP100) for hydrogen production in phase 1 of the DGHV

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### 2. Scope of this Study

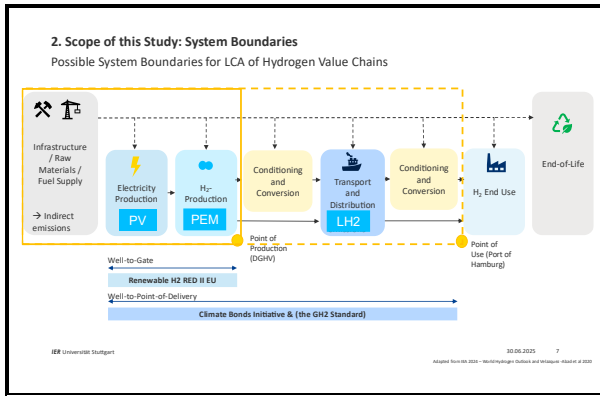
#### Methodological Approach

- 1. Technical Potential Analysis**
  - Solar potential desktop studies
  - Calculate yields from PV and electrolyzer system using a System Advisor Model<sup>1</sup>
  - Yearly Electricity and Hydrogen yields
- 2. Comparative Life-Cycle Assessment**
  - Calculate the Carbon Footprint (GWP100) for GH<sub>2</sub> production
  - Scenario analysis: Compare different sites around the world based on country specific data
  - Account for export: Liquid H<sub>2</sub> transport
- 3. Sensitivity Analysis**
  - Account for future technological advancements
  - Investigate the impact of water use in the GWP100

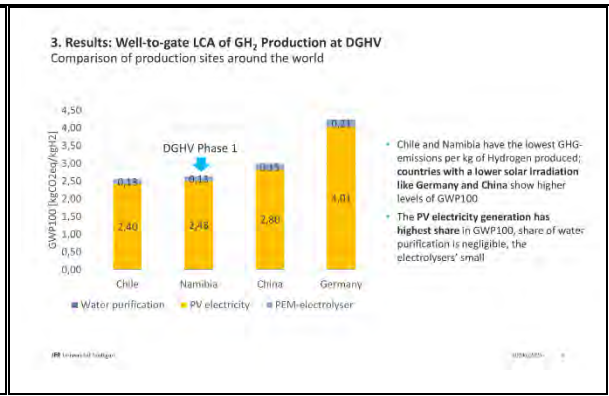
Carbon Footprints, Compliance with Green Hydrogen Standards

IER University of Stuttgart 30/06/2025 (System Advisor Model) (SAS) | https://sam.nrel.gov/ 9

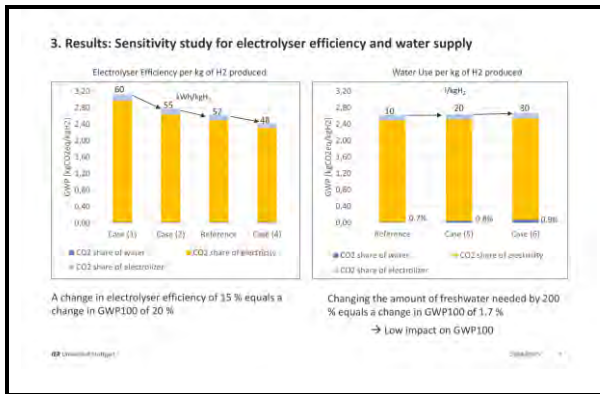
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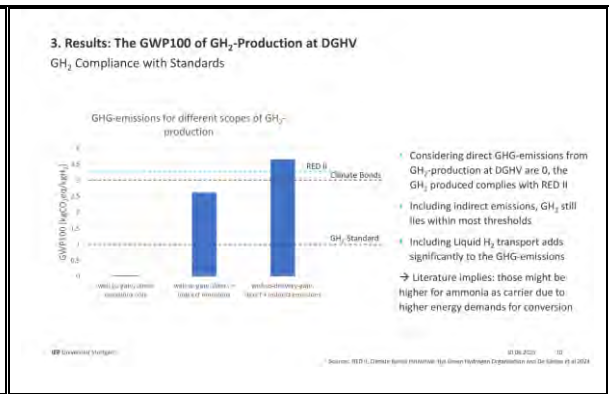
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### 4. Conclusions and Outlook

GH<sub>2</sub>-production at DGHV has promising potentials to produce „green“ hydrogen with a low Carbon Footprint according to international standards

- Including transportation into the scope will change those results

Electricity production from PV accounts for the highest share in Carbon Footprint

Future learning curves for technology are key to reduce emissions further

- Assess future phases of the DGHV under a prospective view

Many standards and regulations only consider Carbon Footprint. Other impacts are equally as important, e.g. water use, land use

- Develop criteria that also adopt an exporters view

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Thank you very much  
for your attention



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# Community Participation and Perceptions Regarding Dâures Green Hydrogen Initiative

Margaret Angula, Ester Haikola, Stephanie Gougoros & Immaculate Mogotsi

NGHRI University of Namibia

Namibia's pursuit of sustainable development through green hydrogen (GH) production is challenged by the absence of a robust framework for inclusive stakeholder engagement and a clear understanding of the legal, social, and economic benefits for local communities. This study examines community and stakeholder perceptions of GH initiatives in the Daures Constituency. Employing a quantitative survey on Knowledge, Attitude, and Perception (KAP) alongside key informant interviews, the research gathered insights from men, women, and youth across neighbouring local authorities - Henties Bay and Okombahe - and conservancies adjacent to Daures Village, including †Gaingu/Spitzkoppe, Tsiseb, and Sorris-Sorris. The findings reveal that stakeholder awareness of green hydrogen is limited, with significant knowledge gaps and mixed attitudes about its potential impacts. While some optimism exists regarding economic opportunities, many stakeholders expressed concerns over environmental degradation and the inequitable distribution of benefits. Moreover, a gender analysis highlighted that women and vulnerable groups are largely underrepresented in decision-making processes. The study concludes that without a clear legal and regulatory structure for stakeholder engagement; GH projects may fall short of harmonizing with conservation objectives and fostering societal resilience. It proposes an inclusive framework with gender-responsive strategies to inform a national policy that drives equitable participation and sustainable green hydrogen development.



Ms. Margaret Ndapewa Angula is a distinguished academic and climate change adaptation expert renowned for her gender-responsive approach to environmental challenges. She has dedicated her career to understanding and addressing the complex interplay between climate change, gender, and governance. Starting her academic journey in 1997 as a junior researcher, Margaret quickly emerged as a leader in community-based natural resource management and poverty research. Over the years, her work has evolved to focus on how climate change impacts vulnerable communities, making her a respected figure both in Africa and Asia. Her contributions extend beyond the classroom, serving as the Namibia country lead for initiatives that drive climate-resilient development and human dimensions of Green Hydrogen thereby inspiring a new generation of environmental advocates. In addition to her tireless teaching and research efforts, Margaret has played a pivotal role in shaping policy and building capacity for effective climate adaptation. Her expertise in designing methodologies for gender and intersectional analysis, along with vulnerability assessments, positions her at the forefront of integrating climate responses into development planning an expertise she is now applying to Green Hydrogen research.

## COMMUNITY PARTICIPATION AND PERCEPTIONS REGARDING DĀURES GREEN HYDROGEN INITIATIVE

**Margaret Angula & Ester Haikola**

04-05 June 2025

**Co-Authors**  
Immaculate Mogotsi  
Stephanie Gaugoros  
Tatendaisha Kanengoni

Partners:			
Sponsors:			

Namibia - Germany Green Hydrogen Research and Development Conference - 2025

### Presentation Outline

Introduction

➔

Methodology

➔

Findings

➔

Conclusions

Large quantities of brine are expected from seawater desalination

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### Introduction

- To understand the socio-economic and socio-ecological implications of Green Hydrogen, case study of Daures Green Hydrogen Village.
- To assess community's knowledge, attitude and perceptions of green hydrogen development in Daures constituency and

### Study area

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### Daures Green Hydrogen Social Survey

- Survey conducted Okombabe, Uis, Tsiseb Conservancy, Sorris Sorris Conservancy, Daures Green Hydrogen Village and Henties Bay.
- Quantitative Survey, Systematic sampling
- Descriptive statistics (SPSS)

- 186 household questionnaire completed
- Respondents: Male (51.1%) and Female (48.9%)
- Unemployed respondents: 39.2

### Awareness of GH and Daures GH Village

Are you aware of the stakeholder engagement processes regarding the Dāures Green Hydrogen Initiative?

Aware of Daures GH Village?

Have you been involved in any consultations or discussions regarding the green hydrogen project?

94% YES    6% NO

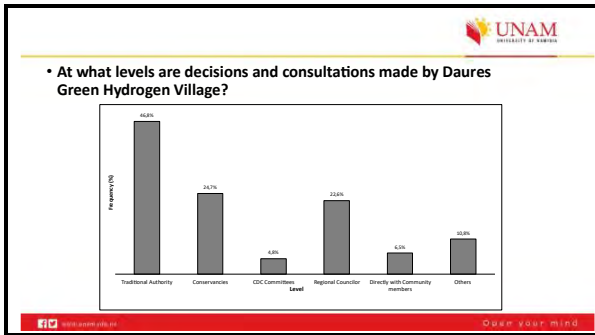
Level of satisfaction regarding community participation on Daures GH

Are you aware of the stakeholder engagement processes regarding the Dāures Green Hydrogen Initiative?

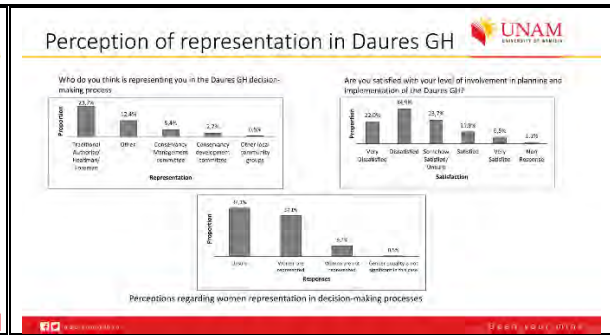
Level of satisfaction regarding community participation on Daures GH

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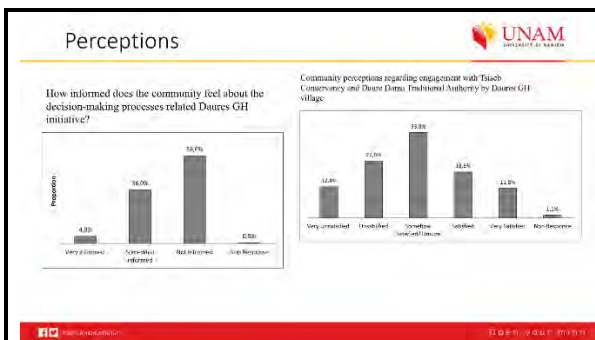
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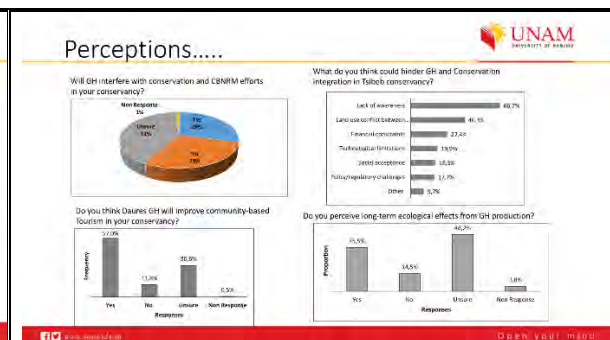
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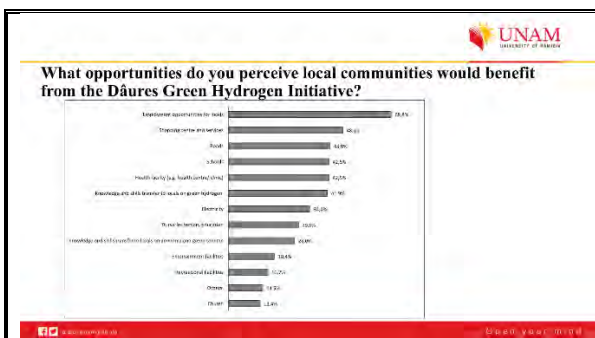
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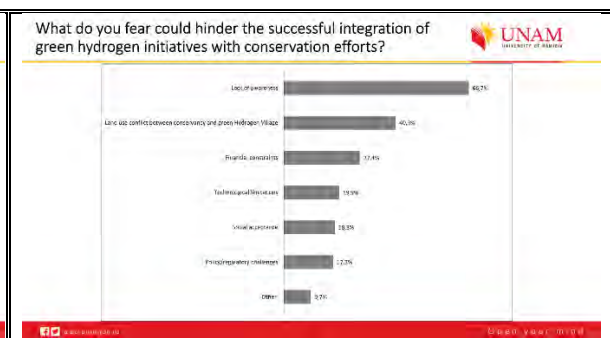
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### Recommendations regarding environmental sustainability

- Prioritise environmental sustainability in development projects such as Daures GH (81%)
- Ensure animal welfare and habitat preservation
  - Animal relocation
  - Fencing and habitat protection

Response	Percentage
Strongly agree	34.5%
Agree	46.5%
Disagree	15.0%
Strongly disagree	4.0%

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### Recommendations regarding Social sustainability

Response	Percentage
Strongly agree	2.0%
Agree	24.0%
Disagree	48.0%
Strongly disagree	26.0%

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### Conclusions

- Green Hydrogen is a new phenomenon in Namibia
- Perceptions and community level of awareness reflected this
- The study revealed the level of perceptions and views regarding participation, representation and decision-making
- These lessons informed further engagements with the GH Daures Village
- Perceptions and views are expected to change with the level of engagements and community involvements in discussions
- Overall, there are higher expectations to address rural development issues in the Daures Constituencies
- Managing these expectations is crucial

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### Green Hydrogen legal framework: Practitioners experiences (Legal)

Tatendaishe M.S Kanengoni  
Margaret Angula  
Stephanie Gaugoros

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### Evaluating Green Hydrogen Regulation in Namibia

**Current State**

- **Regulation Stage:** Early stages, reliant on general laws for gas and renewable energy.
- **Issue:** Lack of specialized frameworks.

**Barriers to Investment**

- **Significant Barriers:** Posed by the absence of tailored regulations.
- **Impact:** Creates uncertainty for potential foreign investors.

**Government Initiatives**

- Established Green Hydrogen Council.
- To coordinate efforts across various ministries.

**Challenges**

- **Lack of Legislation:** No explicit green hydrogen legislation and protocols for storage, transport, and export.
- The sector's potential remains unfulfilled.
- **Urgent Need**
- **Regulatory Path:** Clear and specific regulations addressing green hydrogen.
- To ensure successful integration and efficient operations.

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### Stakeholders and professionals' experiences with green hydrogen regulations in Namibia

- Stakeholders in the green hydrogen sector express concerns about the current regulatory environment, citing ambiguity in legislation like the forthcoming Synthetic Fuels Act.
- This uncertainty hampers contract finalization and project timelines, highlighting the need for centralized coordination to avoid redundant efforts.
- While the inter-ministerial nature of the Green Hydrogen Council offers hope, many believe clearer guidelines are crucial to seizing economic opportunities in the global hydrogen economy.
- The absence of coherent standards for green hydrogen complicates collaboration across sectors, as there is no existing body of knowledge that both academia and the private sector can draw from to establish effective working relationships. The inter-ministerial nature of the Green Hydrogen Council represents a positive step toward addressing these challenges.

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# Application of GH<sub>2</sub>-Based Ammonia-Derived Fertilizers in Improving Desert Soil Fertility at Daures Village

M. Johannes<sup>1\*</sup>, V Uahengo<sup>1</sup>, J Naimhwaka<sup>1</sup>, T Plessing<sup>3</sup>

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<sup>2</sup>Dept of Biology, Chemistry and Physics, Namibia University of Science and Technology, Namibia

<sup>3</sup>Institut für Wasserstoff- und Energietechnik der Hochschule HOF, Germany

## Introduction

Namibia's agricultural potential remains largely untapped, despite possessing vast stretches of arable land such as the Namib desert due to factors such as low soil fertility (mainly gypcrete/ calcrete soil type) and water shortage. As a result, the country finds itself compelled to import a substantial portion of its food requirements to meet the demands of its population. With green hydrogen (GH<sub>2</sub>) at the center stage in Namibia, green ammonia derived from GH<sub>2</sub> presents an opportunity for application in the production of smart fertilizers to improve soil fertility at Daures Village, Namib Desert, Namibia. The research employed a quantitative approach. Liquid ammonia (NH<sub>4</sub>OH) generated and collected from the H<sub>2</sub> plant at Daures village was used to produce ammonium salts (NH<sub>4</sub>NO<sub>3</sub>, NH<sub>4</sub>SO<sub>4</sub>), which were processed further and applied to the sand collected from Daures village. Other soil parameters such as pH, soil type, moisture contents, alkalinity, salinity, etc. were established, before and after the treatment. A variety of crops were seeded and planted in the treated and untreated samples, results were compared. The results proved that neutralizing alkalinity and adjusting salinity of the coarse-structured sand soil was key to have crops germinating. In addition, the addition of organic matters in the form of dry grass or others such as peels of fruits (after seeds were removed) provide much needed anchor for crops to germinate easily. Transplanting trees has been recommended for the long-term sustainability smart agriculture to regulate temperature, however, in the short-term shade nets are feasible to protect crops from direct sun. Thus, tomatoes and cabbages were successfully seeded, grown and sown after 3 months in the treated soil, compared to nothing in the untreated control sample. Conclusively, GH<sub>2</sub> application can be applied towards producing smart fertilizer for enhancing soil fertility for crop growth in areas of need including the Namib Desert.






Ms. Matilde T. Johannes is a dedicated Namibian postgraduate student currently pursuing a Master of Science in Renewable Energy at the University of Namibia. She holds a Bachelor of Science in Medicinal Chemistry from the same institution. Matilde is a former recipient of the ERA Fellowship – Green Hydrogen for International Master's Students, funded by the BMBF through the German Academic Exchange Service (DAAD). She serves as a student research assistant at the Namibia Green Hydrogen Research Institute at UNAM, where she is actively engaged in a project focused on the production of green hydrogen-based ammonia-derived fertilizers and their application in improving desert soil fertility at Daures Village for sustainable agriculture, supported by the Daures Green Hydrogen Consortium. From November 2024 to March 2025, she interned at the Fraunhofer Institute for Interfacial Engineering and Biotechnology (IGB) in Germany, where she was primarily involved in the quality testing of these fertilizers.

## Application of GH2 -Based Ammonia -Derived Fertilizers in Improving Desert Soil Fertility at Daures Village

**M. JOHANNES, V. UAHENGO, J. NAIMHWAKA, T. PLESSING**

Namibia German Green Hydrogen Research and Development Conference  
Windhoek, Namibia  
04 June 2025



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## Background & Problem statement




- Namibia has vast desert land but faces challenges in farming due to: Poor soil fertility & Limited water availability.
- Daures Green Hydrogen Village is piloting green ammonia production using renewable energy.
- Project focuses on using green ammonia-based fertilizer.
- Goal: Enable the local community to crop growth directly in soil.

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## Objectives & Study Significance

**Objectives:**

- Collection and characterization of the desert soil.
- Synthesize and characterize Ammonium Nitrate & Ammonium Sulphate fertilizer.
- Desert soil treatment and crop planting.



**Significances:**

- Improved desert soil fertility
- Support local agriculture
- Low-carbon farming

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## Procedures

- **Lab Ammonium Nitrate (LAN) synthesis**
  - $\text{NH}_4\text{OH}_{(aq)} + \text{HNO}_3_{(aq)} \rightarrow \text{NH}_4\text{NO}_3_{(aq)} + \text{H}_2\text{O}_{(l)}$  [1]
- **Lab Ammonium Sulphate (LAS) synthesis**
  - $2\text{NH}_3\text{OH}_{(aq)} + \text{H}_2\text{SO}_4_{(aq)} \rightarrow (\text{NH}_4)_2\text{SO}_4_{(aq)} + 2\text{H}_2\text{O}_{(l)}$  [2]
- **Desert Soil Samples:** Daures Green Hydrogen Village
- **Qualitative Analysis done:** pH, Water Holding Capacity, FTIR, UV-Vis, Elemental composition, Nitrogen content, fertilizer moisture content & Soil particle size distribution


[1] Esc T. First degree programme in chemistry Table. Course structure, Scheme of Instruction and Evaluation.  
[2] Zhao L. Production of ammonium sulfate fertilizer using acid spray wet scrubbers. Agricultural Engineering International: CIGR Journal. 2015 Apr 26.

4

## Results & Discussions

- **Desert Sand pH Analysis & Water Holding Capacity**

Trial	Sample	pH	
		1M KCl	0.01M CaCl <sub>2</sub>
1	1	8.06	9.06
	2	7.55	8.17
	3	7.76	8.46
2	1	8.07	8.93
	2	7.68	7.68
	3	7.74	7.74




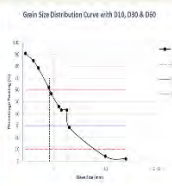
Water Holding Capacity : 32-37% = Coarse Fr.

[3] Gavriloiaci T. The influence of electrolyte solutions on soil pH measurements. Rev. Chim. 2012 Apr 1;63(4):396-400.  
[4] Klute, Arnold. Water retention: laboratory methods. *Methods of soil analysis: part 1 physical and mineralogical methods*, 1986, 5. Jg., S. 635-662.

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## Results & Discussions

- **Desert Sand Particle Size Distribution**

**Uniformity Coefficient**

$$C_u = \frac{D_{60}}{D_{10}} = \frac{1.21 \text{ mm}}{0.16 \text{ mm}} = 7.56$$

**Coefficient of Curvature**

$$C_c = \frac{(D_{30})^2}{D_{10} \times D_{60}} = \frac{(0.33 \text{ mm})^2}{0.16 \text{ mm} \times 1.21 \text{ mm}} = 1.45$$

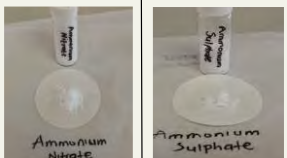
- (C<sub>u</sub> > 4 and 1 < C<sub>c</sub> < 3) - Moderately well-graded
- Directly influences various soil properties and processes, vital for plant growth

[5] Carter MR, Gregorich EG. Soil sampling and methods of analysis. CRC press; 2007 Aug 3.

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### Results & Discussions

- LAN:
  - % Yield = 95.3-96%
  - physical Appearance: White powder
- LAS:
  - % Yield = 93-97%
  - physical Appearance: White crystals
- Melting Point Analysis
  - LAN: Lit - 169.6 °C; Synthesized - 169.2 °C; Commercial - 169.2 °C
  - LAS: Lit - 235 °C; Synthesized - 233 °C; Commercial - 235 °C



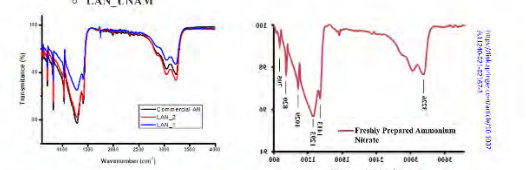
[6] Young, J. C. True melting point determination. Chem Educator, 2013, 18, Jg. S. 203-208.

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### Results & Discussions

- FTIR Analysis

◦ LAN\_UNAM

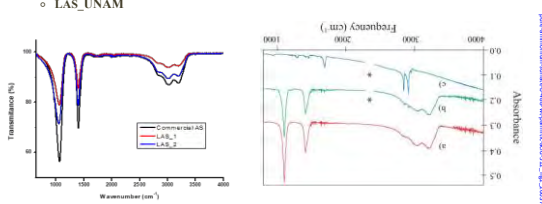


[7] Joshua AD, DeLata D, Lewis SW. Source determination of inorganic ammonium nitrate using ATR-FTIR spectroscopy, trace elemental analysis and chemometrics. Forensic chemistry, 2022 May 1:28100411.

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### Results & Discussions

◦ LAS\_UNAM



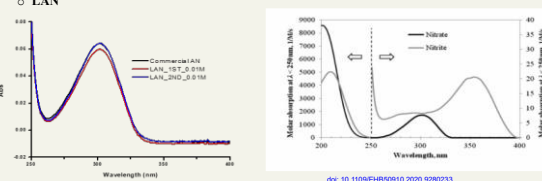
[8] Li J, Wu Z, Liang J, Gao Y, Wang C. Spectrophotometric-Based Sensor for the Detection of Multiple Fertilizer Solutions. Agriculture, 2024 Aug 5:14(8):1291

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### Results & Discussions

- Ultraviolet-Visible Spectroscopy Analysis

◦ LAN




[8] Li J, Wu Z, Liang J, Gao Y, Wang C. Spectrophotometric-Based Sensor for the Detection of Multiple Fertilizer Solutions. Agriculture, 2024 Aug 5:14(8):1291

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### Results & Discussions

- Moisture Content Analysis

Fertilizer	% moisture
Ammonium Sulphate (UNAM)	0.3%
Ammonium Sulphate (IGB)	0%
Ammonium Nitrate (UNAM)	1.5%
Ammonium Nitrate (IGB)	1.3%



[9] Nielsen SS. Determination of moisture content. Food analysis laboratory manual. 2010:17-27.


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### Results & Discussions

- Nitrogen Content Analysis- Kjeldahl Analysis

Sample	%N MW
Ammonium Nitrate_IGB	28,283
Ammonium Sulphate_IGB	19,546
Ammonium Sulphate_UNAM	19,593
Ammonium Sulphate_UNAM- Oven Dried	19,567

• Literature: AN - 35%, AS - 21%



[10] AOAC (Official Methods of Analysis). Official methods of analysis of AOAC International.

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## Results & Discussions

UNAM

- Macro Nutrient Analysis

Element	Sample (mg/kg)						
	IGB LAS	UNAM LAS	IGB LAN	Untreated sand	IGB LAS Treated Sand	UNAM LAS Treated Sand	IGB LAN Treated Sand
Calcium	13.8	8.37	<3	38.4	419	430	446
Potassium	5.61	<2	<2	25.1	81.1	82.3	84.5
Phosphorus	0.724	<0.6	<0.6	6.23	18.5	31.9	6.97

[11] Otero N, Vitoria L, Soler A, Canals A. Fertiliser characterisation: major, trace and rare earth elements. Applied geochemistry. 2005 Aug 1;20(8):1473-88

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## Results & Discussions

UNAM

- Micro Nutrient Analysis

Element	Sample (mg/kg)						
	IGB LAS	UNAM LAS	IGB LAN	Untreated sand	IGB LAS Treated Sand	UNAM LAS Treated Sand	IGB LAN Treated Sand
Manganese	0.188	0.026	<0.02	0.115	0.368	0.394	0.155
Iron	0.447	1.28	<0.1	2.72	0.410	0.319	0.256
Calcium	13.8	8.37	<3	38.4	419	430	446
Sodium	12.3	2.86	6.17	28.5	29.2	27.5	28.1
Magnesium	<3	<3	<3	11.1	63.3	69.7	58.5

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## Results & Discussions

UNAM

- Heavy Metals Analysis

Element	Sample (mg/kg)						
	IGB LAS	UNAM LAS	IGB LAN	Untreated sand	IGB LAS Treated Sand	UNAM LAS Treated Sand	IGB LAN Treated Sand
Zinc	0.331	0.754	<0.1	<0.1	<0.1	<0.1	<0.1
Lead	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06	<0.06
Cadmium	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01
Cadmium	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01

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## Results & Discussions

UNAM

- Plant Growth - 4 Failed Trials

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## Results & Discussions

UNAM

- Plant Growth - Design

**Spinach**

untreated	untreated		
AS Pre-transplanting	3g	4g	5g
AN Pre-transplanting	3g	4g	5g
AS Post-transplanting	3g	4g	5g
AN Post-transplanting	3g	4g	5g

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## Results & Discussions

UNAM

- Plant Growth - Design

**Tomato**

untreated	untreated		
AS Pre-transplanting	3g	4g	5g
AN Pre-transplanting	3g	4g	5g
AS Post-transplanting	3g	4g	5g
AN Post-transplanting	3g	4g	5g

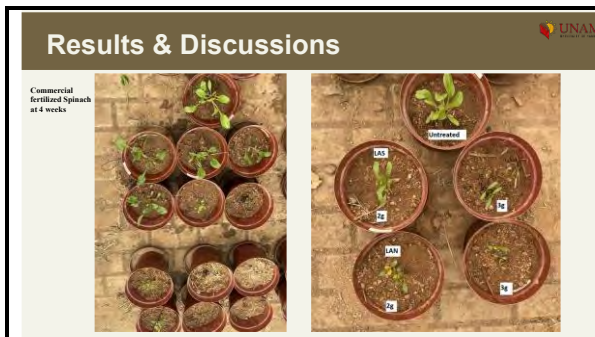
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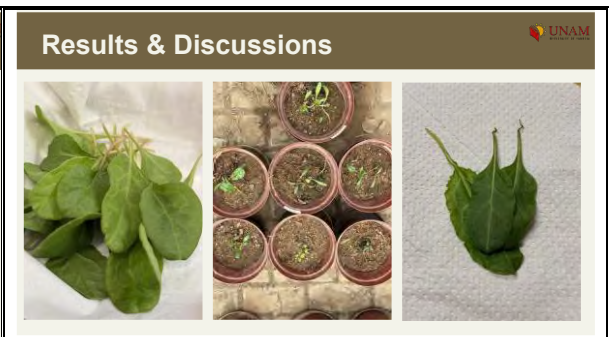
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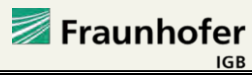
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THANK YOU



# National Needs Assessment for Green Ammonium Based Fertilizers: Evaluating Demand, Supply, and Sustainability

Simeon Hamukoshi<sup>1\*</sup>, Leonard Sheehama, Eufemia Semente, Natangue Shafudah, and Zivayi Chiguvare

NGHRI – University of Namibia

The effective crop yield and nutrient retention, as well as economic viability, of green ammonia derived fertilizers was assessed, using a qualitative research methodology, through the engagement with 30 individuals with diverse agricultural experiences. Namibians in Omaheke, Omusati, Kavango, Hardap, Otjozondjupa and other regions across the country depend on agriculture activities for food and financial sustenance. The study found that the participants preferred conventional (chemical) based traditional fertilizers because they believe they are better for the ecosystem and the soil. All the participants agreed that chemical fertilizers enhance soil quality and raise crop production levels. However, it became evident that individuals might not be able to use these imported fertilizers to their full potential due to their high cost. The existence of green ammonia-based fertilizers was, however, not well known by the farmers. The participants were curious to find out more about green ammonia and to observe its practical applications in the agricultural space. Results indicated that the regions mentioned would be ideal for testing and applying green ammonium-based fertilizers. It is recommended that the knowledge gap among farmers in the stated, and other, regions of Namibia be closed through demonstrations of effectiveness of environmentally friendly green ammonia-based fertilizers on plant growth and yields. Farmers should be encouraged to use green fertilizers as an alternative approach due to the said advantages. Introduction of policy measures that maximize the benefits of lower fertilizer pricing of locally produced green ammonia-based fertilizers, derived from green hydrogen production, is thus encouraged in Namibia









Dr. Simeon Hamukoshi is a versatile professional with a PhD in Chemistry and cross-disciplinary expertise in science, policy, and emerging technologies. As a Strategic Projects Coordinator at the National Commission on Research, Science and Technology (NCRST), he advises the CEO, leads policy research, and supports the integration of Artificial Intelligence. He also serves as a Research Associate at the Namibia Green Hydrogen Research Institute, contributing to green hydrogen research, project management, and student supervision. Dr. Hamukoshi has lectured at the University of Namibia and worked as a Laboratory Chemist, ensuring quality control and compliance. His strategic insight is reflected in his service on national boards and task forces focused on green hydrogen and procurement. He is known for his strong leadership, communication, and project management skills, and remains actively engaged in initiatives that advance science and technology for national development.

**Evaluating Perceptions, Challenges, and Potential of Green Ammonia-Based Fertilizers in Namibian Agricultural Communities: A Qualitative Study**

**Dr. SIMEON HAMUKOSHI**

**Co-Authors**  
 Mr Leonard Sheehama  
 Prof Eufemia Semente  
 Dr Natangue Shafudah  
 Dr Zivayi Chiguvare

04-05 June 2025

Partners:			
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Namibia - Germany Green Hydrogen Research and Development Conference - 2025

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- Introduction - The Challenge in Namibian Agriculture
- Green Ammonia-Based Fertilizers
- Perceptions of Traditional/chemical - based Fertilizers (Study Findings)
- Awareness and Reception of Green Ammonia Fertilizers (Study Findings)
- Challenges to Adopting Green Ammonia Fertilizers
- Sustainability and Economic Advantages of Green Ammonia Fertilizers
- Role of Community and Research in Namibia
- Recommendations for Promoting Adoption
- Conclusion







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**Evaluating Perceptions, Challenges, and Potential of Green Ammonia-Based Fertilizers in Namibian Agricultural Communities: A Qualitative Study**

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### Introduction - The Challenge in Namibian Agriculture


- Agriculture is vital to Namibia's economy and the livelihoods of a large portion of the population.
- Namibia is a semi-arid country with crop production concentrated in regions like Omasatse, Ombaheke, Kavango, Ojozondjupa, Hardap, and Kunene.
- Agricultural productivity remains low due to infertile soils and inadequate fertilization practices.
- Conventional farming practices and chemical fertilizers are linked to environmental degradation, soil fertility decline, water pollution, and greenhouse gas emissions.
- While many farmers rely on organic manure, others use chemical fertilizers which are often expensive, difficult to access, and challenging to apply properly.



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### Green Ammonia-Based Fertilizers

- Green ammonia-based fertilizers are a sustainable fertilizer alternative.
- Green ammonia is produced using renewable energy sources (like wind, solar, hydropower) to electrolyze water for green hydrogen and nitrogen from the air via the Haber-Bosch process. This production method eliminates the need for fossil fuels and reduces greenhouse gas emissions.
- When reacted with sulphuric acid, which is available locally in Namibia, green ammonia forms ammonium sulphate, a nitrogen-rich fertilizer with a lower environmental footprint.
- Namibia is well-positioned for this innovation due to abundant solar and wind resources and access to seawater for green hydrogen production at competitive costs.
- Namibia currently imports and re-exports ammonium-based fertilizers, indicating a market for locally produced options.



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## Perceptions of Traditional/chemical - based Fertilizers (Study Findings)

- Participants in the study preferred traditional based fertilizers because they believe they are better for the ecosystem and the soil.
- This preference aligns with a mindset prioritizing earth-friendly practices, although traditional practices sometimes involve substantial use of natural or organic fertilizers.
- Participants observed that adding organic matter to regular fertilizers improves soil health and crop productivity by altering soil composition, retaining water, and promoting microorganisms.
- The high cost of imported conventional fertilizers was identified as a significant barrier.
- Participants felt they might not be able to use imported fertilizers to their full potential due to their high cost.

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## Awareness and Reception of Green Ammonia Fertilizers (Study Findings)



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## Challenges to Adopting Green Ammonia Fertilizers

- A significant obstacle is the high initial cost of producing green ammonia, including investing in renewable energy sources and electrolysis facilities.
- Currently, the production of green ammonia may be less efficient than conventional methods, potentially leading to higher costs.
- Farmers lack familiarity and awareness is a major barrier to adoption.
- There is a need for specialized equipment and facilities to handle and use green ammonia fertilizers properly.
- Insufficient technical experts are available to oversee and maintain green ammonia production plants.
- Many areas lack the necessary infrastructure for electrolysis and renewable energy sources.
- Switching to green ammonia fertilizers will be expensive and time-consuming, requiring government assistance, such as tax breaks and funding.
- Insufficient laws and infrastructure supporting renewable energy can keep green ammonia production costs high.



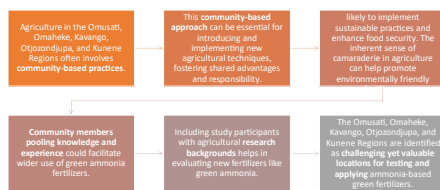
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## Sustainability and Economic Advantages of Green Ammonia Fertilizers

Environmental Advantages:	Agricultural Advantages:	Economic Advantages:
Reduces reliance on fossil fuels, minimizing carbon emissions in production and application.	Promotes nutrient retention in soil and increases crop yields.	Potential for cheaper production costs in Namibia due to local green hydrogen/ammonia production and renewable energy use.
Lowers environmental footprint compared to conventional nitrogen fertilizers.	Can significantly enhance soil fertility and crop productivity.	Stabilizes production costs by mitigating reliance on fluctuating fossil fuel prices.
Minimizes nitrous oxide emissions, a potent greenhouse gas.	Gradual nitrogen release minimizes nutrient losses and improves nitrogen use efficiency.	Reduces reliance on expensive imported fertilizers.
Reduces nitrogen runoff and leaching, mitigating soil degradation, water pollution, and eutrophication.		Potential for job growth in renewable energy and green ammonia production/application industries.
		Long-term benefits, including higher yields and reduced environmental cleanup costs, may outweigh initial expenditures.

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## Role of Community and Research in Namibia



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## Recommendations for Promoting Adoption in Namibia

- Launch large-scale education and awareness campaigns to inform farmers about the benefits and proper use of green ammonia-based fertilizers. These should involve agricultural extension workers, local leaders, and community influencers.
- Conduct trials and case studies, including demonstration farms, to visually show the effectiveness and advantages of these fertilizers on soil health and crop output. Providing samples is crucial.
- Researchers should investigate ways to provide financial assistance or subsidies to farmers to alleviate the cost burden of purchasing green fertilizers. Partnerships with governmental and non-governmental entities can help.
- Advocate strongly for policies that promote more affordable and ecologically friendly fertilizers, including financial incentives, tax breaks, and streamlined licensing/certification processes.



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## Conclusions

- The study in the Omasati, Omasheke, Kavango, Otjozondjupa, and Kunene Regions reveals that farmers prefer traditional fertilizers due to perceived safety and soil benefits, despite the high cost of conventional options.
- There is a **significant lack of awareness** regarding green ammonia-based fertilizers among participants.
- Despite challenges like high initial costs and insufficient infrastructure/expertise, green ammonia-based fertilizers hold **immense potential** as an affordable and ecologically friendly alternative.
- They offer substantial environmental benefits (reduced emissions, pollution) and agricultural advantages (improved yields, soil health).
- Namibia's community-based agriculture and potential for local green ammonia production make these regions **valuable locations for testing and application**.
- Successful adoption will require **targeted interventions** focusing on education, awareness, practical demonstrations, financial support, and supportive policy frameworks.

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# Auditing of PtX Skills Localization Process at Daures Green Hydrogen Village Project Site During the Pilot Phase

Hina MuAshekele<sup>1</sup>, and Shindume Hamukwaya<sup>2</sup>

As Namibia positions itself at the forefront of green hydrogen development, localized skills acquisition is critical to ensuring sustainable project outcomes. This paper presents an auditing study of the Power-to-X (PtX) skills localization process during the pilot phase of the Daures Green Hydrogen Village Project (DGHVP). Using a mixed-methods approach – including field surveys, stakeholder interviews, and institutional analysis – the research systematically evaluates demographic readiness, current workforce competencies, vocational training initiatives, and recruitment practices. The audit reveals strong community engagement and stakeholder interest but highlights substantial gaps in technical skills, vocational training access, and inclusive recruitment frameworks. Skills shortages are most pronounced in semi-skilled artisan trades and medium-level management roles, both essential for green hydrogen operations. Additionally, findings point to a misalignment between existing training programs and the operational needs of unit cost centres such as electrolysis, ammonia production, and renewable energy systems. The study offers strategic recommendations to address these gaps, including the establishment of decentralized vocational hubs, structured bridging programs for unskilled workers, strengthened public-private partnerships for skills development, and enhanced stakeholder-driven governance mechanisms. By critically examining the pilot phase implementation, this paper contributes to best practices for PtX workforce localization and capacity-building in emerging hydrogen economies.





Prof. Hina Jola Ali MuAshekele, is a retired Research Professor in Engineering, Technology and Innovation Management, focusing on the development of responsive and appropriate production techniques and system commercialization of local resources mobilization. His quest to find suitably production systems and innovations carried him through sectors such as civil engineering, fisheries, energy and IKS technologies, among others. He designed, fabricated and produced the Power Can (portable renewable energy, as well as designed, supervised/built and delivered low-income Built Together Houses for the Ministry of Housing and Rural Development, from local building materials and by local builders. He initiated, headed, coordinated and helped setting up the IKS research

program at UNAM (including pharmaceutical and food research program streams), and has contributed various scientific publications, innovative and prototype products and system approaches to these thematic areas. He coordinated the research into the Auditing of the PtX Skills Localization/transfer at the Daures Green Hydrogen Village Pilot Project site, He served UNAM (as MRC Director), Namibian Government (as Coordinator of Cabinet Committee on Innovation and Value addition), UN Habitat (as Local Expert on the Development of Appropriate Housing and Infrastructure).



Dr. Shindume Lomboleni Hamukwaya is a Metallurgical Engineering Lecturer and Industrial Training Coordinator at the University of Namibia, School of Engineering and the Built Environment. He holds a Ph.D. in Materials Science and Engineering, and a **master's degree in chemical engineering** from China University of Geosciences, with a strong research background in renewable energy technologies, including perovskite solar cells, photocatalysis for hydrogen production, and sustainable energy systems. Dr. Hamukwaya is the lead project research manager in the auditing of

Power-to-X (PtX) skills localization component of the Daures Green Hydrogen Village Project, where he plays a key role in assessing local capacity development during the pilot phase. His professional background spans academia and industry, including metallurgical laboratory leadership, quality assurance, and process optimization in mining operations. He has authored several peer-reviewed publications and received international recognition for innovation in low-carbon technologies. His work contributes significantly to building Namibia's future-ready hydrogen economy through inclusive skills development, and sustainable local participation.

 <p><b>UNAM</b> UNIVERSITY OF NAMIBIA</p>  <p><b>NGHRI</b> Namibia Green Hydrogen Research Institute</p> <p><b>AUDITING PtX SKILLS LOCALIZATION PROCESS ACROSS THE DAURES GREEN HYDROGEN VILLAGE PILOT PROJECT VALUE CHAIN</b></p> <p>Prof. Hina MuAshekele, Dr. Shindume Hamukwaya, Ms. Roswidis Akundungila, Namibia Green Hydrogen Research Institute, UNAM</p>	<b>Abstract</b> <span style="background-color: yellow; padding: 2px 5px;">2</span>
<ul style="list-style-type: none"> <li>• This report examines the localization of Power-to-X (PtX) skills at the Daures Green Hydrogen Village Project (DGHVP) in Namibia.</li> <li>• <b>Using surveys, interviews, and stakeholder input, it identifies gaps in technical skills, training access, and inclusive hiring.</b></li> <li>• While community interest is strong, current programs in the market are misaligned with job demands and lack local integration.</li> <li>• <b>The study recommends inclusive and decentralized training program, recruitment, and stronger policy frameworks to address immediate and short-term skills gaps, taking community strengths into account.</b></li> </ul>	

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<b>Introduction</b> <span style="background-color: yellow; padding: 2px 5px;">3</span>	<b>Objectives</b> <span style="background-color: yellow; padding: 2px 5px;">4</span>	<b>Study Area</b> <span style="background-color: yellow; padding: 2px 5px;">4</span>
<ul style="list-style-type: none"> <li>• The Daures Green Hydrogen Village (DGHVP) is Namibia's flagship initiative under the national Green Hydrogen Strategy, designed to demonstrate the viability of producing hydrogen through renewable energy (solar PV) and to catalyze local economic participation.</li> <li>• <b>This site aims to not only showcase technological feasibility but also test models of inclusive growth through localized employment and training in Power-to-X (PtX) skills.</b></li> <li>• Given Namibia's high solar irradiance, political commitment to the hydrogen economy, and rural unemployment challenges, DGHVP serves as a critical pilot to test how industrial-scale energy innovation can be implemented in an equitable and sustainable manner.</li> <li>• <b>This research audits the extent of skills localization at DGHVP, with specific attention to youth engagement, female participation, and the training-to-employment pipeline.</b></li> <li>• The outcome of this audit informs future PtX workforce planning and identifies systemic gaps between policy intent and grassroots impact.</li> </ul>	<ul style="list-style-type: none"> <li>• Audit PtX skills' profile on site</li> <li>• Identify gaps in skills and qualifications</li> <li>• Identification of unit cost centers most affected by skills' gap.</li> <li>• Recommend inclusive remedial actions/policies</li> </ul> <p style="text-align: center; background-color: #ffc107; padding: 5px;"><b>Methodology</b></p> <ul style="list-style-type: none"> <li>• Quantitative Surveys: 244 respondents from surrounding communities and business stakeholder-interest groups</li> <li>• Key Informant Interviews: 34 with project staff, traditional leaders, and government officials</li> <li>• Focus Group Discussions (FGDs): Conducted in Okombahe and Omatjete</li> <li>• Thematic and statistical analysis for validation</li> </ul>	<ul style="list-style-type: none"> <li>• The Daures Constituency in Erongo Region hosts the DGHVP.</li> <li>• The site was selected for its solar irradiance and proximity to community settlements.</li> <li>• The region has limited industrial infrastructure but high potential for hydrogen technology roll-out.</li> </ul>

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<b>GENERAL RESULTS</b> <span style="background-color: yellow; padding: 2px 5px;">5</span>	<b>GENERAL RESULTS</b> <span style="background-color: yellow; padding: 2px 5px;">6</span>	<b>Cont.....</b> <span style="background-color: yellow; padding: 2px 5px;">6</span>
<p style="background-color: #ffc107; padding: 5px;"><b>Demographics</b></p> <ul style="list-style-type: none"> <li>• Survey data shows that most respondents were aged 18-35, with the majority having only Grade 10-12 education.</li> <li>• Women were underrepresented. Employment history in technical fields was limited, but interest in hydrogen-related roles was high.</li> </ul> <p style="background-color: #ffc107; padding: 5px;"><b>Skills'Gap Profile During Pilot Period</b></p> <ul style="list-style-type: none"> <li>• Of 181 labourers 100% Namibians during construction period. 60% of these are local from Daures area.</li> <li>• Only 10 artisans (out of 231 workers) are from the Daures Constituency, 45% are Namibians, gap 55%.</li> <li>• In the medium level management category, the gap is estimated at 30%.</li> <li>• <b>For high level managers the gap is estimated to be less acute. Majority are Namibians.</b></li> <li>• Total number of employees on site at survey time, March 2024, during construction time, was 428, exceeding the targeted number of 100 employees.</li> </ul>	<p style="background-color: #ffc107; padding: 5px;"><b>Unit Cost Centers Most Affected</b></p> <ul style="list-style-type: none"> <li>• Critical unit cost centres likely to be affected by skills' gap are: the hydrogen production unit, ammonia plant unit, hydrogen and ammonia storage and transportation units.</li> <li>• Critical skills will be in the work categories of: welding, fabrication, applied electrical, maintenance, safety, quality assurance, etc.</li> </ul> <p style="background-color: #ffc107; padding: 5px;"><b>Stakeholder Feedback</b></p> <ul style="list-style-type: none"> <li>• Traditional leaders support the project but request more transparency in recruitment</li> <li>• <b>Local SMEs call for upskilling support and apprenticeship pathways, as well as possibility for collaboration</b></li> <li>• Youths express concern about lack of communication on job openings and selection criteria</li> </ul>	

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## GENERAL RESULTS Cont..... 7

### Key Challenges

- Low representation of local artisans
- Gender exclusion in technical hiring
- Absence of legal and operational technical standards and regulations.
- Absence of formal PTX curriculum in local institutions

### Opportunities for Localization

- Decentralized PTX training centres
- Community engagement through Traditional Authorities
- Youth-targeted bridging and upskilling programs
- Curriculum and operational regulations and standards.

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## Results 8

Male (50.4%)  
Female (49.6%)

Types of Business

**Figure 1:** Highest Level of Education Achieved

**Figure 2:** Community Participants by Village

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## Results in Graphs Cont..... 9

Unit Cost Centre

Highest Level of Education

**Figure 3:** Gender Representation in Survey Sample

**Figure 4:** Age Distribution of Respondents

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## GENERAL RESULTS Cont..... 10

Highest Level of Education

Current Location

**Figure 5:** Current Employment Status

**Figure 6:** Interest in Hydrogen Training

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## GENERAL RESULTS Cont..... 11

Position in Unit Cost Centre

**Figure 7:** Preferred Training Format

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## Main Findings and Discussion 12

### Basis Short-term Actions

- 45% of artisans are Namibians and same Erongo region hosts, NIMT (Namibia Institute for Mining & Technology), a respected local VTC institute
- Huge interests and positive expectations from local community and business stakeholder-partners in the project
- 66.5% hold Grade 10–12 education level, 11.0% hold VTC certificates (in total 77.5%) with Grade 12 certificate
- Local demand for hands-on and modular PTX training is strong.

### Discussion

- Workforce patterns show exclusion risks.
- Localization must be proactive, using bridging education, regional training hubs, and local engagement to align DGHVP with national hydrogen goals.

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<b>Conclusions</b> <span style="float: right; background-color: yellow; padding: 2px;">13</span>	<b>Recommendations</b> <span style="float: right; background-color: yellow; padding: 2px;">14</span>
<ul style="list-style-type: none"> <li>PtX workforce localization is crucial to Namibia's energy transition.</li> <li>The DGHVP must become a model for inclusive development by aligning policy ambitions with practical community expectations through education, engagement, and equitable hiring and procurement.</li> </ul>	<ul style="list-style-type: none"> <li>Develop modular PtX skills curriculum aligned to NQF levels, project needs, local community expectations and benchmarked to international standards</li> <li>Develop short-term training and upskilling competency - based programs, in response to identified immediate PtX skills' gaps across the DGHV project production value chain, in consultation with local community-interest groups.</li> <li>Incentivize local hiring through performance indicators</li> <li>Launch hydrogen awareness and recruitment campaigns in schools</li> </ul>

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<b>Acknowledgements</b> <span style="float: right; background-color: yellow; padding: 2px;">15</span>	<b>References</b> <span style="float: right; background-color: yellow; padding: 2px;">16</span>
<p>This study was conducted by the <b>Namibia Green Hydrogen Research Institute</b> with support from:</p> <ul style="list-style-type: none"> <li>- University of Namibia</li> <li>- Daman Traditional Authority</li> <li>- Tsisib Conservancy</li> </ul> <p><b>References</b></p> <ol style="list-style-type: none"> <li>1. Namibia Green Hydrogen Strategy (2022)</li> <li>2. RENAC &amp; GIZ. (2022). PtX Training Needs Assessment</li> <li>3. Namibia Statistics Agency. (2021). Namibia Labour Force Survey</li> <li>4. UNAM-IEC Research Policy Framework (2023)</li> </ol>	<ol style="list-style-type: none"> <li>1. Namibia Green Hydrogen Strategy (2022)</li> <li>2. RENAC &amp; GIZ. (2022). PtX Training Needs Assessment</li> <li>3. Namibia Statistics Agency. (2021). Namibia Labour Force Survey</li> <li>4. UNAM-IEC Research Policy Framework (2023)</li> </ol>

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<b>Research Team</b> <span style="float: right; background-color: yellow; padding: 2px;">6</span>	
	

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# Techno-Economic and social Analysis – TIMES Namibia Energy System Model

Laina Shipingana, Audrey Dobbins, Ulrich Fahl

Institute of Energy Economics and Rational Energy Use – University of Stuttgart,  
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Namibia's green hydrogen blueprint and strategy recognize that hydrogen could contribute to achievement of energy transition while positioning the country as a net-exporter of clean renewable energy. Apart from Namibia's long-term goal of reaching net zero emissions by 2050, Namibia 's Vision 2030 targets achievement of universal energy access and emissions reduction. Using TIMES optimization energy modelling tool, the study explores the role of hydrogen and derivatives in Namibia's energy system and social aspects. The model results are evaluated through scenario developments and analysis. The model constraints are Namibia's 2030 environmental and energy targets. The model input data is obtained from databases of reputable international agencies and local responsible institutions. The research proposes an appropriate solution crucial to reaching energy and environmental targets.



Ms. Laina Shipingana holds a bachelor's degree in electrical engineering and a Master of science in Renewable Energy from the University of Namibia. She has an extensive experience in electrical engineering works, renewable energy systems and project management. Currently working a scientific researcher at the Institute of Energy Economic and Rational Energy Use (IER), Laina focuses on developing and analysing energy systems models, contributing to innovative solutions for a more sustainable energy system. As part of the Daures Green village research team, her study focuses on the green hydrogen economy; integration of hydrogen in energy transition pathways, and its socio-economic impacts.

University of Stuttgart  
IER Institute of Energy Economics and Rational Energy Use

ENERGIES FOR THE FUTURE  
2025-2030

**Techno-Economic and Social Analysis of a Hydrogen Economy using ESM**

04.06.2025

Lalina Shipingena  
Dr. Audrey Dobbins  
Dr. Ulrich Fahl

IER Energenza UNAM SASSCAL

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Agenda

- 1 Namibia's energy profile overview
- 2 TIMES Namibia (TINa) model development
- 3 TINa results & applications
- 4 Outlook and summary

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Agenda

- 1 Namibia's energy profile overview

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**Namibia's energy profile overview**  
*Namibia's goals and targets*

Access to electricity	to	56% (2024)	sources
Renewable energy share		30% (2024)	IER, UNAM, SASSCAL

- Universal energy access:** Namibia's Vision 2030 inaugurated in 2004 among other targets, achievement of universal energy access.
- Decarbonization:** Namibia has long term goal of reaching net zero emissions by 2050.
- Hydrogen Strategy:** Namibia aspires to create an at-scale green fuels industry with a production target of 10-12Mtpa green hydrogen equivalent by 2050.

Vision 2030

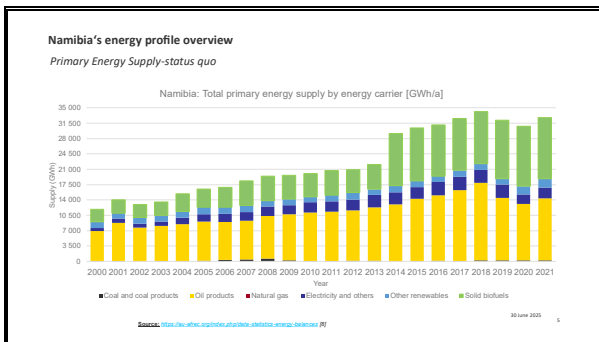
- Universal energy access
- 70% RE Share (final energy consumption)
- 91% emissions reduction

2004 2025 2030 2050

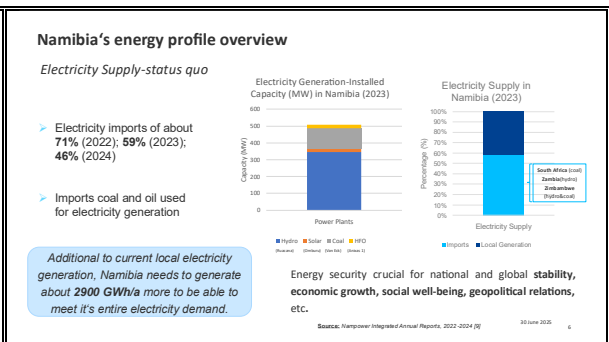
- Net zero emissions
- 10-12Mtpa of H<sub>2</sub>eq.

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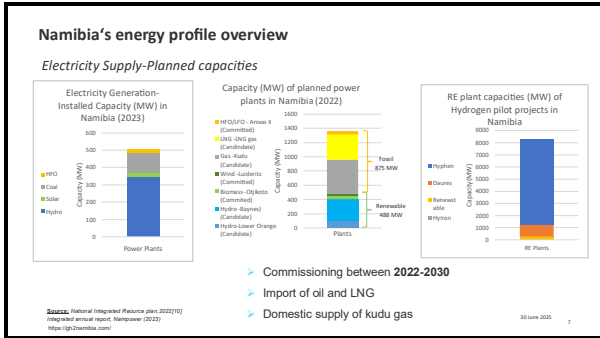
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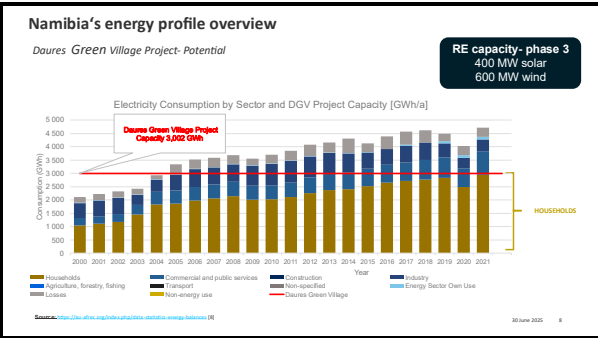
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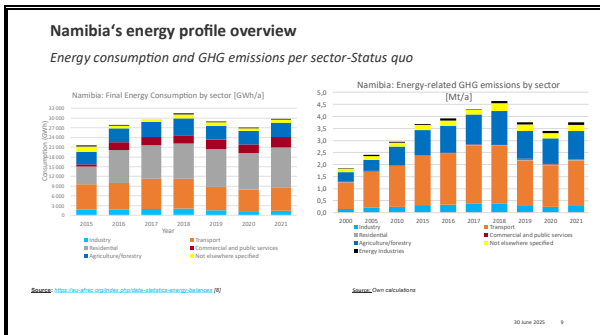
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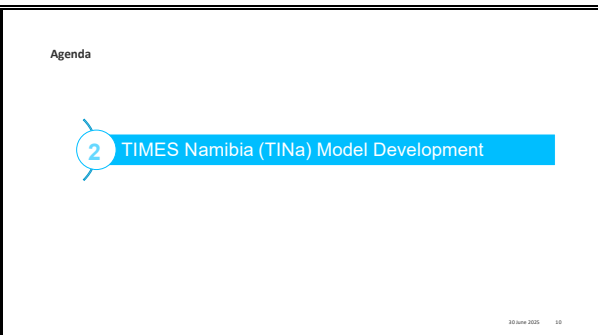
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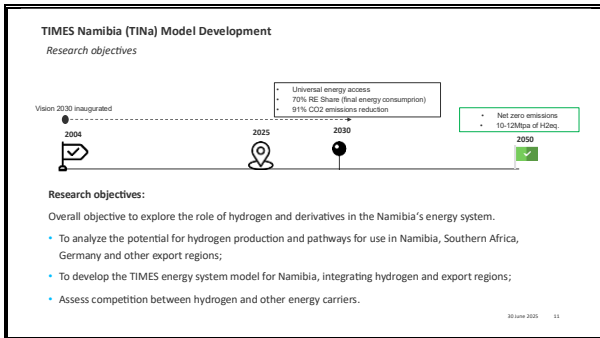
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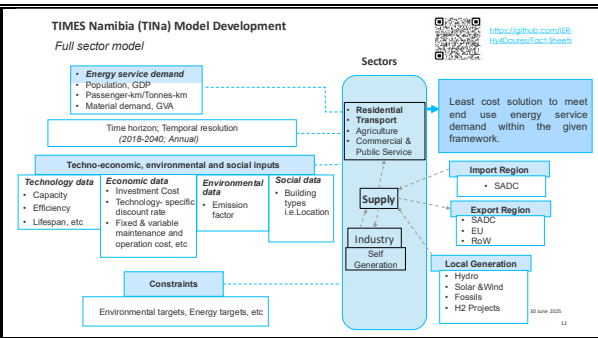
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4 TINA results & model applications

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TINA preliminary results & model applications

Scenarios analysis

Conditions/targets

- Universal energy access
- RE share (70%)
- Emission reduction (91%)

Legend

- Business as Usual (BAU)
- Daures Green Village Project (DGVP)
- AL\_H2 (All hydrogen pilot projects)

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TINA results & model applications

TINA results

BAU Scenario: Primary energy supply [GWh/a] by carrier in Namibia

DGVP only scenario: Primary energy supply [GWh/a] by carrier in Namibia

- Solid biofuels supply, has reduced significantly from 2030, 100% electrification rate achieved in 2040, electricity supply increased.
- Hydrogen supply (Daures) of 150t- 4.9GWh in 2025 and 121 000t- 4032 GWh beyond 2030
- Oil products mainly for Transport sector

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TINA results & model applications

TINA results

BAU Scenario: Final Energy Consumption by carrier [GWh/a] in Namibia

DGVP only Scenario: Final Energy Consumption by carrier [GWh/a] in Namibia

- Use of solid biofuels declines
- Use of oil products persists
- Use of H<sub>2</sub>, NH<sub>3</sub>, e-fuel in demand sectors, transport, residential, industry, commercial, agriculture, etc.

Pilot phase: Hydrogen 150-4 GWh, Ammonia 120-184 GWh  
Phase 4 (beyond 2030): Hydrogen 121 000-4032 GWh, Ammonia 352 000-1830 GWh

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TINA results & model applications

TINA results

BAU Scenario: GHG Emissions per sector [kt/a] in Namibia

DGVP only Scenario: GHG Emissions per sector [kt/a] in Namibia

- Transport sector remains the biggest emitter of GHGs, no emission reduction target/constraint on the sector.
- GHG emission constraints: targets per sector against 2010 values, (67% ) Agriculture (30% ) Energy (3% ) Industry

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TINA results & model applications

TINA results

BAU Scenario: RE, Fossils & ELC share [%/a] in FEC in Namibia

DGVP only Scenario: RE, Fossils, and ELC share [%/a] in FEC in Namibia

- 73% (BAU), 78% (DGVP) RE share achieved by 2040
- RE share in ELC imports unknown
- Fossil share, use of oil products in Transport sector, mainly

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### TIMES Namibia (TINa) model results & applications

Monitoring social aspects and evaluation

Indicator of Social Welfare	Namibia (2024)	TINa (2040) BAU	TINa (2040) DGVP only	Assumptions
Access to electricity	56%	100%	100%	Pop. with access to elec. total consumption hydro, biomass, biogas, biomass, wind, solar, geothermal, tide, excl. traditional biomass.
Renewable Energy share	30%	73%	78%	Ave. monthly income; per capita; Ave. cost of elec. (kWh)
Affordability of Electricity (% of income spent on electricity)	2.1%	pending	pending	
Emissions per Capita	1.4t	1.02t	0.69t	CO2eq per Capita

**Purpose:** To evaluate the impacts on hydrogen use on the welfare and livelihood of the people of Namibia.

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### Agenda

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### Outlook and summary

- Further model improvements, incl. temporal and spatial resolution, disaggregation of sectors, etc
- Model was developed to support policies and decision-making with regards to energy and environmental targets
  - analyse options for export or direct use, e.g. hydrogen
  - explore long-term options i.e. determine how best to achieve specific energy and climate-related targets
  - assess competition between energy carriers and end-uses
  - assess associated costs and emissions of different investment decisions
  - determine if and when investment in RE power plants i.e. Hydro, and green H2 should be made in order to decarbonize the energy system
- TINa model can be applied to explore other policy objectives and to develop strategies

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### Agenda

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### Thank you!

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Further reading Factsheets →

- TIMES Modelling;
- Social indicators;
- Namibia's Energy Profile;
- and others

<https://github.com/IEE/Hy4Dauers/Fact-Sheets>

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### Namibia's energy profile overview

Renewable Energy Potential

Wind speed-factor  
Capacity ~58%

Solar irradiation  
~2400Wh/m<sup>2</sup>/a  
Capacity factor ~35%

REFITs ~223.8MW

Source: <https://globalwheat.info/en/areas/namibia> | Source: <https://globalrenewables.info/mq/20-23/24618-15-132267-5/>

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## Extraction of Ca, Mg from borehole water and brine solution from Daures GH<sub>2</sub> village

Ateeq Rahman, Elia Haukongo, Josephine lilonga, and Zivayi Chiguvare

NGHRI – University of Namibia

The global market has become competitive in the area of Rare Earth Elements (REEs) /minerals due to the availability of different technologies for the processing of minerals. Namibia is a dry country, due to its climate conditions. As Namibia is land of resources. This study investigates the extraction and selective removal of minerals primarily calcium, magnesium, sodium, and lithium from borehole water and brine sources collected from the Daures village. The work focused on precipitation-based separation techniques using various bases, notably Sodium hydroxide NaOH, sodium carbonate Na<sub>2</sub>CO<sub>3</sub>, Calcium carbonate Ca<sub>2</sub>CO<sub>3</sub> calcium hydroxide Ca(OH)<sub>2</sub>, and sodium bicarbonate NaHCO<sub>3</sub>, under different pH and temperature conditions. Samples were subjected to treatments at temperatures ranging from 60 °C to 90 °C and pH levels from 8 to 12.7, with the intent to optimize mineral recovery and understand removal efficiencies. Chemical Precipitation Index (CPI) analysis revealed high removal efficiency of calcium, particularly in samples treated with Na<sub>2</sub>CO<sub>3</sub> at pH 10 and 90 °C, achieving up to ~99.2 % removal. Magnesium exhibited moderate to low removal across most conditions, consistent with literature noting its resistance to precipitation at lower pH values. Conversely, sodium and lithium concentrations were found to increase post-treatment in several cases, possibly due to possibly due to base interference, evaporation or concentration effects, rather than effective precipitation. The study highlights the crucial role of pH, base selection, and temperature in influencing the selectivity and effectiveness of mineral extraction from saline waters. The experimental findings align well with existing literature, reinforcing sodium carbonate's suitability for selective calcium removal, while also emphasizing the challenges associated with magnesium and lithium extraction via precipitation methods.



Prof. Ateeq Rahman is an Associate Professor and works at the Department of Physics, Chemistry and material science, University of Namibia. He has obtained his PhD from Jawaharlal Nehru Technological University, Hyderabad, Telangana, India in 2002. He pursued his post-doctoral fellows in Germany, Canada and South Africa. Prof. Rahman worked as faculty member in Saudi Arabia, Zimbabwe and Oman. His research areas include Nanotechnology, and Green Chemistry Catalysis and he had published articles in international reputed journals. His current projects are on GH<sub>2</sub> Daures project, Wastewater treatment, nano particles, catalysis for organic transformations, and thin films fabrication.

**Extraction of Ca, Mg from borehole water and brine solution from Daures GH2 village**

Prof Ateeq Rahman

04-05 June 2025

Co-Authors  
Dr Zivayi Chiguvare  
Mr Elia Haukongo  
Ms Josephine Ilionga

Partners:	DAURES GREEN HYDROGEN VILLAGE	NGHRI	UNAM
Sponsors:	Federal Ministry of Research, Technology and Innovation	SASSCAL	UNAM

Namibia - Germany Green Hydrogen Research and Development Conference - 2025

O U E N . Y O U R . M I N D

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**Presentation Outline**

- Introduction
- Objectives
- Methodology
- Results & Discussion
- Conclusions
- References
- Acknowledgements

Large quantities of brine are expected from seawater desalination

O U E N . Y O U R . M I N D

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**Introduction**

- Chemical precipitation plays a vital role in various fields, including water treatment, industrial wastewater management, and resource recovery.
- These divalent cations contribute to water hardness, leading to scaling in industrial equipment, which reduces operational efficiency and increases maintenance costs.
- Brines, and borehole water, are characterized by high salt concentrations. They often require treatment to mitigate scaling, recover valuable minerals, and comply with environmental discharge standards [2-3].
- This process selectively removes dissolved minerals from aqueous solutions such as brine and borehole water by converting them into solid precipitates [1].
- The effective implementation of chemical precipitation depends on mineral solubility.
- Factors such as pH, temperature, and the presence of other minerals can significantly influence the precipitation process.

Technology development runs on the principles of Green Chemistry Concepts

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**Introduction**

- The precipitation of minerals such as calcium (Ca) and magnesium (Mg) from brine is particularly significant (1-2).
- Various chemical agents facilitate precipitation, including sodium hydroxide (NaOH), calcium hydroxide Ca (OH)<sub>2</sub>, NaHCO<sub>3</sub>, and Na<sub>2</sub>CO<sub>3</sub>.
- Recovering magnesium and calcium from brine presents economic opportunities, as these minerals are valuable for applications across various industries.
- These studies establish a foundation for optimizing key process parameters such as reaction time, temperature reagent dosage, and mixing intensity.

Collaboration between University of Namibia and IER - Uni Stuttgart.

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**Objectives**

- To improve the extraction process of Ca, Mg, Na from brine, borehole 1, 3, and sea water, by chemical precipitation procedures.
- To characterize the composition of precipitated minerals and filtrates by CPI (Chemical precipitation Index) and XRD (X-ray diffraction) methods.
- To create a comparison point, with literature data for optimization and developing mineral extraction processes.

Arensbusch - Windhoek

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**Materials and methods**

**Materials:**

- Daures brine solutions and boreholes water.
- **Reagents:** Sodium hydroxide (NaOH), Sodium Carbonate (Na<sub>2</sub>CO<sub>3</sub>), Calcium Carbonate (CaCO<sub>3</sub>), Calcium Hydroxide Ca(OH)<sub>2</sub>, and Sodium Bicarbonate (NaHCO<sub>3</sub>).
- Analytical instruments (XRD and CPI Chemical Precipitation Index).

**Methods:**

- Precipitation by filtration and drying the sample.

<https://www.globalefricanhydrogensummit.com/>

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**Experimental procedures**

**Precipitation of minerals using Borehole water (Boreholes 1 and 3)**

- 50 mL of borehole water (Borehole 1 and Borehole 3) was treated with crushed NaOH pellets (0.029g powder) to raise the pH to 10.
- The solution was stirred continuously for 15 minutes to stabilize the pH, while monitoring using a pH meter.
- The mixture was placed in an oven at 90°C for 1 hour to study the effect of temperature and pH on mineral precipitation.
- The solution was then left at room temperature overnight for crystallization.
- Precipitated minerals were separated by gravitational filtration, and solids were dried in an oven at 80°C.
- The filtrate were analyzed to determine the remaining mineral content.
- The same procedure was repeated for 100 mL of borehole water.

<https://www.globalafricanhydrogensummit.com/>

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**Experimental procedures**

**Precipitation of minerals using Daures Brine**

**Reagent used:** Sodium hydroxide (NaOH)

**Procedures:**

- 100ml of brine solution was placed in a 500 ml beaker and sodium hydroxide base in powder form (0.029g) was slowly added to raise the pH to 10 (in one beaker), in another beaker, the brine solution was used without sodium hydroxide, at pH 8, both stirred for 15 minutes at room temperature then heated in an oven at 90 °C for 1 hour.
- Solutions were left overnight, at room temperature, for crystals to settle down, then and filtered.
- Then the residue of filtrate is dried in oven at 80°C.
- The dried samples were characterized by CPL and XRD methods, to evaluate the mineral composition.

<https://www.globalafricanhydrogensummit.com/>

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**Results**


Sample	Reagent used	Temperature	Reagent mass	Final pH	Precipitate mass
Orano EDP-INTAKE (100 mL)	NaOH	90°C	0.0037g	10	1.0158g
	Na <sub>2</sub> CO <sub>3</sub>	90°C	0.8533g	10	0.4737g
	NaOH+Na <sub>2</sub> CO <sub>3</sub>	90°C	0.2107g	10	0.5953g
	NaOH	50°C	0.1132g	10	1.1583g
Orano EDP-RO PERMIT (100 mL)	NaOH	90°C	0.6525g	10	0.5566g
	Na <sub>2</sub> CO <sub>3</sub>	90°C	0.0031g	10	0.2765g
	NaOH+Na <sub>2</sub> CO <sub>3</sub>	90°C	0.0031g	10	0.0333g
	NaOH	50°C	0.0012g	10	No precipitate
Orano EDP-RO Brine (100 mL)	NaOH	90°C	0.6525g	10	0.5566g
	Na <sub>2</sub> CO <sub>3</sub>	90°C	0.4143g	10	0.3317g
	NaOH	90°C	0.0039g	8	No precipitate
	Na <sub>2</sub> CO <sub>3</sub>	90°C	1.7704g	10	2.1964g
Daures Borehole 6 (100 mL)	NaOH	50°C	0.1575g	10	0.0366g
	Na <sub>2</sub> CO <sub>3</sub>	50°C	3.0961g	10	3.2389g
	Na <sub>2</sub> CO <sub>3</sub> + NaOH	90°C	0.3076g	10	0.5109g
	NaOH	90°C	0.0067g	10	0.0225g
Daures Borehole 6 (100 mL)	NaOH	90°C	No base added	8	0.0008g
	Na <sub>2</sub> CO <sub>3</sub>	90°C	0.8739g	10	0.1626g
	NaOH	50°C	0.0635g	10	0.0163g
	Na <sub>2</sub> CO <sub>3</sub> + NaOH	90°C	0.1953g	10	0.1417g

<https://www.globalafricanhydrogensummit.com/>

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**Precipitation of minerals using – BRINE ORANO EDP**

Sample	Reagent used	Temperature	Reagent mass	Final pH	Precipitate mass
Brine (Orano EDP) 100 mL	Ca <sub>2</sub> CO <sub>3</sub>	90°C	7.3151g	10	7.2g
	Ca <sub>2</sub> CO <sub>3</sub>	90°C	No base added	8	No visible precipitate
	NaOH	90°C	0.0224g	10	0.22g
	NaOH	90°C	No base added	8	No visible precipitate
	Na <sub>2</sub> CO <sub>3</sub>	90°C	0.1332g	10	0.66g
	Na <sub>2</sub> CO <sub>3</sub>	90°C	No base added	8	No visible precipitate
	NaOH + Na <sub>2</sub> CO <sub>3</sub>	90°C	0.2234g	10	0.27g
	No base added	90°C	-	8	No visible precipitate



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**Experimental procedure**

**Precipitation of minerals using Borehole water (Boreholes 1 and 3)**

- 50 mL of borehole water (Borehole 1, and Borehole 3) were treated with crushed NaOH pellets (0.029g powder) to raise the pH to 10.
- The solution was stirred continuously for 15 minutes to stabilize the pH, while monitoring with a pH meter.
- The mixture was placed in an oven at 90°C for 1 hour to study the effect of temperature and pH on mineral precipitation.
- The solution was then left at room temperature overnight for crystallization.
- Precipitated minerals were separated by gravitational filtration, and the solids were dried in an oven at 80°C.
- The filtrate was stored for subsequent analysis to determine the remaining mineral content.
- The same procedure was repeated for 100 mL of borehole water.

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**Experimental procedures**

**Precipitation of minerals using – BRINE from ORANO EDP**

**borehole 1 Procedures:** The maximum removal of calcium was performed first, followed by magnesium precipitation to minimize calcium interference during magnesium precipitation.

**Calcium precipitation:**

Sample	Temperature	Reagent Used	Concentration of Reagent	Final pH	Precipitate Mass
Brine (100 mL)	85°C	Na <sub>2</sub> CO <sub>3</sub>	39.36mg/mL	9.7	0.4359g
Brine (100 mL)	66°C	NaHCO <sub>3</sub>	13.12mg/mL	10.0	0.2904g
Borehole 1 (100mL)	85°C	Na <sub>2</sub> CO <sub>3</sub>	15.2mg/mL	8.2	0.1223g
Borehole 1 (100mL)	66°C	NaHCO <sub>3</sub>	4.988mg/mL	8.0	0.1309g

- The pH was raised gradually to the target values to facilitate precipitation.
- The suspensions were allowed to settle for 24 hours at room temperature.
- The precipitates were filtered.
- The filtrates were collected for further elemental analysis.

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**Concentration differences before and after treatment**

Comparing the initial mineral concentrations with the final concentrations

Sample Name	Mineral	Initial (mg/L)	Final (mg/L)	Difference (mg/L)	% Removal
Orano Brine Tant (Sample 1)	Ca	383	3.12	379.88	-99.2%
	Mg	1243	214.54	1028.46	-82.7%
	Na	9834	17292	Increased	-
Daures Brine (Sample 2)	Ca	984	807.73	176.27	-17.9%
	Mg	600	747.44	Increased	-
	Na	6143	426182	Increased	-
	Li	0.03	3.749	Increased	-

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**Selectivity of Ca**

- High selectivity for Calcium: In most cases, calcium removal was far greater than magnesium, sodium, or lithium.
- The procedure, especially with Na<sub>2</sub>CO<sub>3</sub> base at pH 10 and 90°C, is highly selective for calcium precipitation.
- Poor selectivity for Magnesium, Sodium, and Lithium: Magnesium precipitation was less efficient.
- Sodium and lithium were not significantly removed.

Conditions	Observation
pH 10 (Na <sub>2</sub> CO <sub>3</sub> , 90°C)	Highest calcium removal (Orano Brine Tant)
pH 8.05 (NaHCO <sub>3</sub> , 66°C)	Moderate calcium removal (Daures Brine (Ca <sup>2+</sup> precipitation))
pH 12.7 (NaOH, 90°C)	Better magnesium removal attempt (Daures Brine (Mg precipitation))
pH 9.8 (NaOH, 85°C)	Good for Ca <sup>2+</sup> removal (Daures Brine (Ca <sup>2+</sup> precipitation))

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**Results CPI- (Chemical Precipitation Index)**

Summary of Results

Sample ID	Sample Name	Test	Ca (mg/L)	Mg (mg/L)	Na (mg/L)	Li (mg/L)
ND019-25-01	Sample1	Ca, Mg, Na, Li	9.12	2.1%	214.54	0.79
ND019-25-02	Sample2	Ca, Mg, Na, Li	807.73	0.4%	747.44	1.3%
ND019-25-03	Sample3	Ca, Mg, Na, Li	144.04	1.2%	ND	---
ND019-25-04	Sample4	Ca, Mg, Na, Li	382.35	1.4%	1479.60	0.0%
ND019-25-05	Sample5	Ca, Mg, Na, Li	2.11	1.7%	355.57	1.0%
ND019-25-06	Sample6	Ca, Mg, Na, Li	1.09	0.0%	0.02	0.0%
ND019-25-07	Sample7	Ca, Mg, Na, Li	1.04	0.0%	94.01	0.0%
ND019-25-08	Sample8	Ca, Mg, Na, Li	268.38	0.4%	311.45	0.4%
ND019-25-09	Sample9	Ca, Mg, Na, Li	15.32	1.0%	314.27	0.4%
ND019-25-010	Sample10	Ca, Mg, Na, Li	622.29	0.6%	713.22	0.6%
ND019-25-011	Sample11	Ca, Mg, Na, Li	17.76	0.0%	453.32	1.3%

ND: Concentration are below the instrument's detection limit.

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**CPI (Chemical Precipitation Index) analysis**

Initial concentration of minerals in the untreated samples/before removal of minerals

Sample name	Initial concentration (mg/L) of the 4 Minerals			
	Calcium (Ca)	Magnesium (Mg)	Sodium (Na)	Lithium (Li)
Orano Brine Tant	383 mg/L	1243 mg/L	9834 mg/L	<0.01 mg/L
Daures Brine	984 mg/L	600 mg/L	6143 mg/L	0.03 mg/L
Daures BH6	429 mg/L	224 mg/L	2428 mg/L	0.0 mg/L

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**Effect of temperature**

Effect of Temperature on Precipitation

- 100 mL of different water samples was treated with different bases and heated to different temperatures (50°C, 66°C, 85°C and 90°C).
- Precipitation yield was analyzed at each temperature.

Summarized XRD information for sample 1

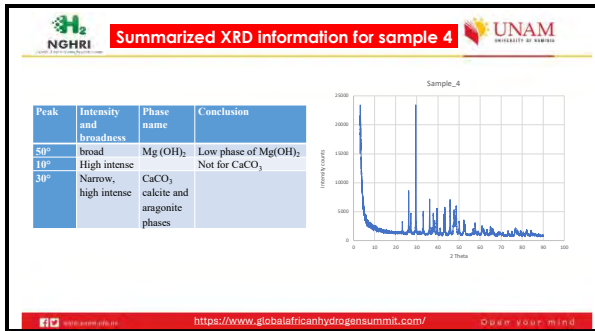
Peak	Intensity and broadness	Phase name	Conclusion
48.8° and 58.6° (2θ)	Very low intensity and broad	Mg(OH) <sub>2</sub> brucite phase	Nano crystals
30°	High intense	CaCO <sub>3</sub>	It suggests incomplete precipitation of Mg(OH) <sub>2</sub> , or unintended carbonate formation. This could result from excess Ca <sup>2+</sup> ions reacting with CO <sub>3</sub> <sup>2-</sup> instead of forming Mg(OH) <sub>2</sub> .

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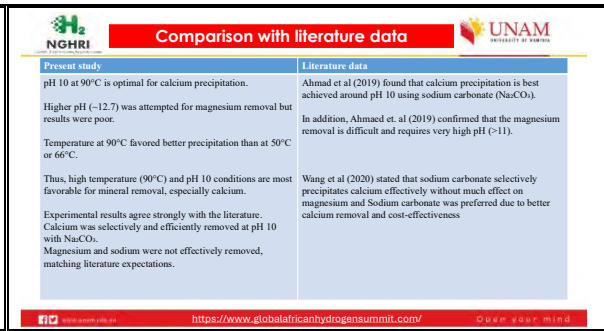
**Summarized XRD information for sample 3**

Peak	Intensity and broadness	Phase name	Conclusion
18.5°, 38°, 50°	Strong peaks	Mg(OH) <sub>2</sub>	Co-existence of phase, possible existence of other magnesium-based compound
30°, 39.8°, 47.5°	Narrow, high intense	Calcium Carbonate (CaCO <sub>3</sub> )	The peak at 30° is notable and could indicate secondary phases (impurity)

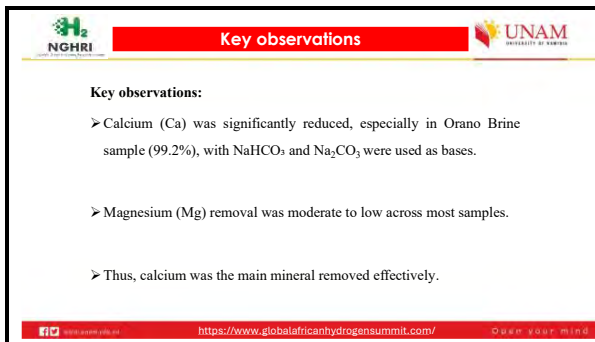
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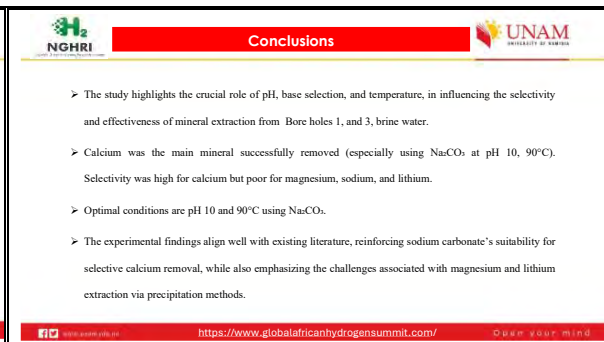
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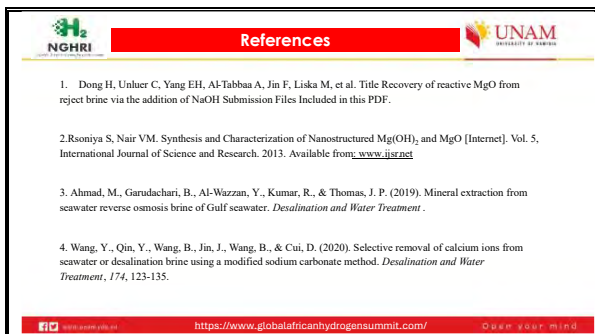
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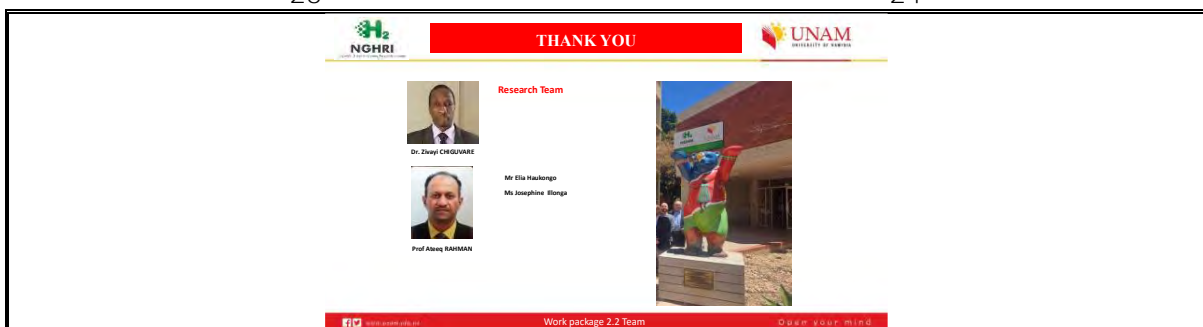
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# Macroeconomic modelling of the impacts of Green Hydrogen on the Namibian economy

Ulrich Fahl, and Claudia Hofer

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This study employs a dynamic macroeconomic model to assess the potential impacts of green hydrogen development on Namibia's economy. With its abundant solar and wind resources, Namibia aims to position itself as a global exporter of green hydrogen. The analysis evaluates key economic indicators, including GDP growth, employment, international trade, and industrial diversification. Challenges such as upfront capital requirements, and potential trade-offs between export-oriented projects and equitable domestic energy access are taken into consideration as well. By integrating techno-economic data with socio-political dynamics, this study enables the exploration of different development pathways (scenarios) for green hydrogen in Namibia. Different policy options and their macroeconomic implications are systematically compared and evaluated.



Dr. Ulrich Fahl, economist and optimisation expert, heads the Department 'Energy Economics and Social Analysis' (ESA) at the Institute of Energy Economics and Rationale Energy Use (IER) at the University of Stuttgart. He received his PhD in 1990 from the University of Stuttgart on a Decision Support System for energy economy and energy policy. Dr. Fahl is responsible for national and international research activities in the field of energy demand analysis, energy modelling, integrated resource planning, and energy, environment and climate. He co-ordinated numerous national and international projects.



Macroeconomic impacts of green hydrogen on the Namibian economy  
Agenda

1. Namibian Economy
2. Macroeconomic model
3. Current scenario framework
4. Results
5. Conclusion

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Macroeconomic impacts of green hydrogen on the Namibian economy  
1. Namibian Economy – Fact Sheet available online!

Importance of primary industries for value added and employment

Industry value added

Employment

Very low R&D expenditures  
Fig. 4: R&D Expenditure by Region (% of GDP)

World	2.71
Upper middle income countries	2.34
Sub-Saharan Africa	0.44
Namibia	0.35

High unemployment (especially of intermediate educated)

High informal employment (56%)

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Macroeconomic impacts of green hydrogen on the Namibian economy  
2. Macroeconomic model: CGE model – Fact Sheet available online!

- Computable General Equilibrium model: NEWAGE
- Closed income cycle

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Macroeconomic impacts of green hydrogen on the Namibian economy  
2. Macroeconomic model: NEWAGE\_H2 – Focus Namibia and Hydrogen

- Regional resolution: Inclusion of Namibia as a region
- Sectoral resolution: Inclusion of hydrogen technology for hydrogen production and usage. Separation of Mining as a single sector
- Labor dynamics: Inclusion of population growth. Inclusion of unemployment

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**Macroeconomic impacts of green hydrogen on the Namibian economy**  
 2. Macroeconomic model: NEWAGE\_H2

- Development of different indicators across specified scenarios and over the modeled time horizon

**Indicators across regions:**  
 • Bilateral trade flows  
 • Regional imports  
 • Regional exports

**Production side:**  
 Indicators across sectors:  
 • Production output  
 • Employment  
 • Gross value-added (GVA)

**Consumption side:**  
 Social indicators:  
 • Gross domestic product (GDP)  
 • Consumption  
 • Investment  
 • Employment

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**Macroeconomic impacts of green hydrogen on the Namibian economy**  
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**Macroeconomic impacts of green hydrogen on the Namibian economy**  
 3. Current scenario framework

- Namibia's transformation towards a green hydrogen economy

Scenario	Reference	Net Zero
Climate policy	Business-as-usual	Net-zero in 2050 (energy-related)
Hydrogen policy	-	-
Financing agent	-	-

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**Macroeconomic impacts of green hydrogen on the Namibian economy**  
 3. Current scenario framework – Reduction pathway for energy related CO2 emissions

**Namibia: Energy-related CO2 emissions by sector [Mt]**

Source: own calculations based on AFREC

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**Macroeconomic impacts of green hydrogen on the Namibian economy**  
 3. Current scenario framework – Reduction pathway for energy related CO2 emissions

**Relative development of energy related CO2 emissions across scenarios**

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**Macroeconomic impacts of green hydrogen on the Namibian economy**  
 3. Current scenario framework

- Namibia's transformation towards a green hydrogen economy

Scenario	Reference	Net Zero	Low Support	Invest Domestic	High Support
Climate policy	Business-as-usual	Net-zero in 2050 (energy-related)	Net-zero in 2050 (energy-related)	Net-zero in 2050 (energy-related)	Net-zero in 2050 (energy-related)
Hydrogen policy	-	-	Low support on H2 production	Low support on H2 production	High support on H2 production
Financing agent	-	-	Germany	Namibia	Germany

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**Macroeconomic impacts of green hydrogen on the Namibian economy**  
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**Macroeconomic impacts of green hydrogen on the Namibian economy**  
4. Results – Namibia's transformation towards a green hydrogen economy

- Net Zero achieves hydrogen production technology switch
- Production volumes remain low

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**Macroeconomic impacts of green hydrogen on the Namibian economy**  
4. Results – Namibia's transformation towards a green hydrogen economy

- Hydrogen subsidy promotes production
- Higher subsidy yields higher production

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**Macroeconomic impacts of green hydrogen on the Namibian economy**  
4. Results – Namibia's transformation towards a green hydrogen economy

- Employment in Daures Green Hydrogen Village

#	KPI	BASELINE	Actual
1	Number of jobs created throughout the project	150	375
2	Percentage of Namibians employed and/or trained	80%	99%
3	Number of foreigners employed	10%	1%
4	Percentage of persons employed from the community	30%	30%
5	Percentage of youths employed	20%	77%
6	Percentage of SME's & local companies employed	20%	92%
7	Project Percentage local spent in Namibia	5%	70%
8	Number of unique local firms employed	3%	87%
9	Number of foreign firms utilized	5%	8%

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**Macroeconomic impacts of green hydrogen on the Namibian economy**  
4. Results – Namibia's transformation towards a green hydrogen economy

- Employment increases due to economic growth
- Education plays an important role

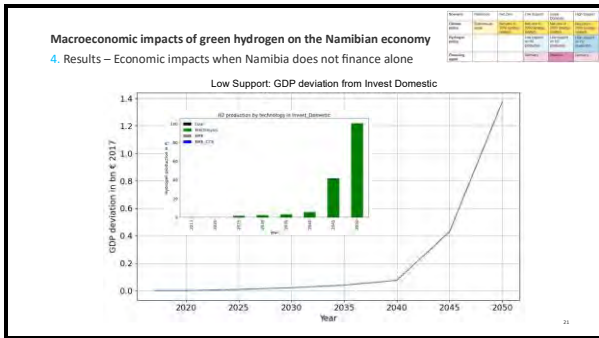
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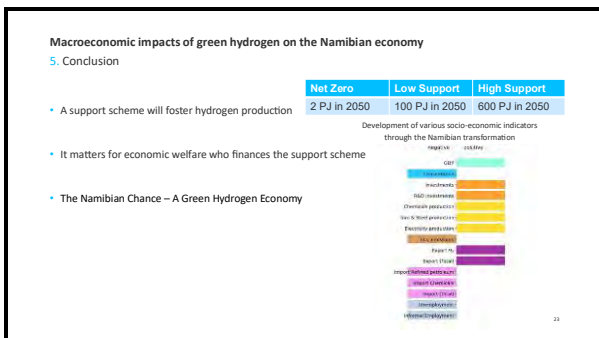
**Macroeconomic impacts of green hydrogen on the Namibian economy**  
4. Results – Sectoral restructuring with a green hydrogen economy

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- Macroeconomic impacts of green hydrogen on the Namibian economy
- Agenda
1. Namibian Economy
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  4. Results
  5. Conclusion
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IEK Institute of Energy Economics and Rational Energy Use

Thank you!



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# Animal and Vegetation Survey and Environmental Compliance at Daures Green Hydrogen Village


John K. E. Mfuné, F. Kangombe, and Salmi Haimbodi  
*Department of Environmental Science, University of Namibia*

The Daures Green Hydrogen Village (DGHV) project, like any other project of this scale, has potential environmental impacts. While an environmental impact assessment (EIA) has been carried out for the DGHV project and an environmental management plan (EMP) approved, assessment of environmental compliance to the EMP is an imperative practice. A survey was carried out during the construction phase of the DGHV project to document animals and vegetation at and around the DGHV. Assessment of environmental compliance with the EMP of the DGHV project was also carried out after commencement of operation of the DGHV project. The survey showed that plant species composition varied across habitats, with *Maerua schinzii*, *Salvadora persica*, *Vachellia* and *Senegalia* species occurring prominently along river channels. Species of conservation significance in the area include the iconic *Welwitschia mirabilis*, *Commiphora saxicola* (rock corkwood) and *Adenia pechuellii* (Elephant foot) which is the subject of poaching threat. Large mammals included *Oryx gazella* (oryx/ gemsbok), *Antidorcas marsupialis* (Springbok), *Canis mesomelas* (Black backed Jackal). *Micaelamys namaquensis* (rock mouse) were the only captured small mammals in the rocky outcrops and in the riverine channels. *Eupoditis* sp (Korhan) were commonly sighted large bird around the DGHV. The *Psammophis namibensis* (Namib sand snake) was recorded in the sandy gravel plain while a gecko was sighted in the river channels east west of the Village. A total of about 30 species of invertebrates were trapped in the gravel plain and riverine habitats. Some species had a restricted habitat. *Acrotylus azureus* (Azure sand grasshopper), were only trapped in riverbeds, while others, such as *Messor denticornis* (harvester ants), were exclusive to gravel plains. Generalist species like *Tathorhynchus exsiccata* (Alfalfa Looper moth) were present in both habitats while ants (Family Formicidae) especially *Solenopsis invicta* (red imported red ants) and *Camponatus marculatus* (carpenter ants) were the most abundant species. The paper recommends periodic monitoring of animals and assessment of environmental compliance vegetation during the operation of the DGHV.





Ms. Salmi Haimbodi is a Lecturer at the University of Namibia (UNAM) in the Department of Environmental Science, specializing in Animal Ecology and Biodiversity Conservation. She holds a Master of Science in Biodiversity Management and Research. She has previously served as a part-time Laboratory Technologist and lectured in the Department of Environmental Sciences where she was responsible for facilitating practical sessions across various environmental science modules and actively mentoring undergraduate students in their research projects. Ms. Haimbodi currently served as a Research Assistant at the Namibia Green Hydrogen Research Institute, contributing to biodiversity assessments and environmental compliance studies related to the Daures Green Hydrogen Village. In addition, she has served as a part-time lecturer at the Namibia University of Science and Technology.

## Animals and Vegetation around Daures Green Hydrogen Village and Environmental Compliance



Ms Salmi Haimbodi  
Prof John Mfune  
Dr Fransiska Kangombe  
(Department of Environmental Science, UNAM)

Partners: 

Sponsors: 

Arebusch Travel Lodge

Namibia - Germany Green Hydrogen Research and Development Conference 2025

04-05 June 2025

UNAM UNIVERSITY OF NAMIBIA


NGHRI

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## Presentation Outline

- Introduction
- Objectives
- Animal and Vegetation Survey and Environmental Compliance Methods
- Findings and discussion
- Conclusion
- Recommendations



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## Introduction

- Daures Green Hydrogen Village (DGHV) Project is a **development project**.
- An Environmental and Social Impact Assessment (ESIA) was conducted, and an Environmental and Social Management Plan (ESMP) developed and implemented during **Construction**.
- Systematic monitoring and auditing of construction activities:-
  - Check **effective implementation of mitigation measures** outlined in ESMP
  - Verify **adherence to environmental standards**, legal obligations, and agreed **performance benchmark**
  - identify **non-compliance issues** and enable **timely corrective actions**
  - Reinforces **accountability**, enhances **environmental stewardship**, and promotes **responsible development**.

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## Objectives

- **Survey** flora and fauna at the Daures Green Hydrogen Village (DGHV) and surrounding areas
- **Assess** environmental compliance with DGHV Construction Environmental and Social Management Plan (ESMP)
- Carried out as part of UNAM's Green Hydrogen project Module 2 under the sub-project theme:- **Legal, Socio- Economic and Environmental Impacts of Green Hydrogen Production and Use at Daures Village, Namibia**

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## Methods used for vegetation surveys

1. **Riverine habitat**, used **plot sampling** to determine the species composition of the various plants represented in the area.

Surveyed two main habitats

2. On the hillslopes and **rocky outcrops**, we employed a **modified transect sampling technique** to determine plant species composition



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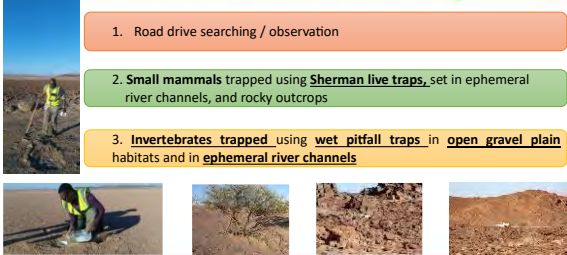
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## Direct methods used during animal survey

1. Road drive searching / observation
2. **Small mammals** trapped using **Sherman live traps**, set in ephemeral river channels, and rocky outcrops
3. **Invertebrates** trapped using **wet pitfall traps** in **open gravel plain** habitats and in **ephemeral river channels**



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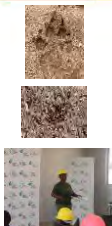
Arebusch - Windhoek

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**Indirect methods used for animal surye**

1. Inspection of **animal spoor** pellets to identify species
2. Inspection of **animal faecal** pellets to identify species
3. Interviewed staff and management at Daures Green Hydrogen Village
4. Literature / Reports



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**Assessment of Environmental Compliance with DGHV Project Construction ESMP**

1. Site Inspection and professional Judgement
2. Interview of management and workers on site
3. Document review (e.g. ESMP)



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**Findings and Discussion**



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**Vegetation around Daures Green Hydrogen Village**

DGV environment is rich with indigenous flora (some Endemics!)




*Commiphora saxicola* (Backscortiwood)  
*Aloe sp.*  
*Maerua schinzii*

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**Vegetation around Daures Green Hydrogen Village**

*Adenia pechuelli* (Elephant foot) is a slow-growing Namibian endemic species which is currently under poaching threat (allegedly for the Asian markets)

"Critically Threatened Species" in Namibia.

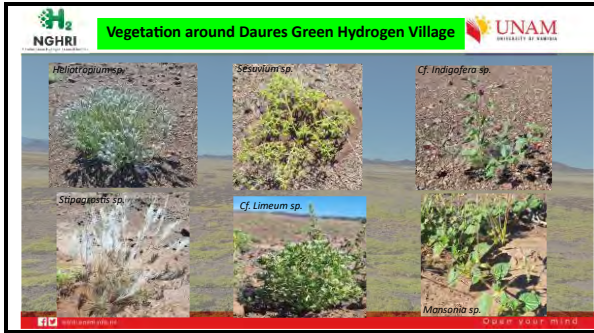


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**Vegetation around Daures Green Hydrogen Village**



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### Animals known / expected around Daures Green Hydrogen Village Project areas

**Mammal diversity**

- 49 species
- 8 species endemic
- Majority of least Concern

**Reptile diversity**

- 54 species
- 29 endemic
- Majority, secure status

**Avian diversity**

- 130 species
- 7 species endemic
- 7 endangered
- 2 vulnerable

**Invertebrates** (Trapping around site)

- 25 species
- Representing 17 Families
- Most abundant belonged to Family Formicidae
  - Red imported ant (*Solenopsis invicta*)
  - Carpenter Ants (*Camponotus marculatus*)

Generally classified as low-medium / average diversity, expected of desert ecosystems with some endemics

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### Daures Green Hydrogen Social Survey

- Survey conducted Okombahe, Uis, Tsiseb Conservancy, Sorris Sorris Conservancy, Daures Green Hydrogen Village and Henties Bay.
- Quantitative Survey, Systematic sampling
- Descriptive statistics (SPSS)

- 186 household questionnaire completed
- Respondents: Male (51.1%) and Female (48.9%)
- Unemployed respondents: 39.2

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### Perception of representation in Daures GH

Who do you think is representing you in the Daures GH decision-making process?

Representation	Percentage
Traditional Authority	33.7%
Other	13.2%
Conservancy Management Committee	2.4%
Conservancy Development Committee	3.2%
Other local community groups	43%

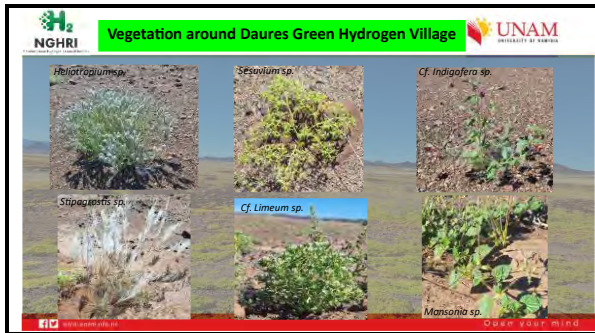
Are you satisfied with your level of involvement in planning and implementation of the Daures GH?

Satisfaction	Percentage
Very Dissatisfied	72.0%
Dissatisfied	26.9%
Satisfied	1.7%
Very Satisfied	0.5%
Not Satisfied	0.5%
Not Satisfied	0.5%

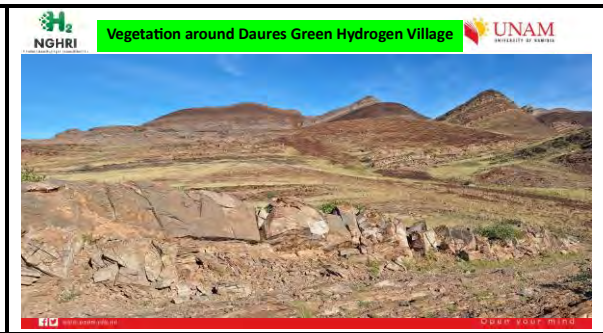
Perceptions regarding women representation in decision-making processes

Response	Percentage
Dislike	81.2%
Dislike as a member	15.6%
Dislike as a representative	1.7%
Dislike as a representative of the group	0.5%

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**Animals known / expected around Daures Green Hydrogen Village Project areas**

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  - Carpenter Ants (*Camponatus marculatus*)

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**Animals around Daures Green Hydrogen Village**

*Eupoditis* sp (Korhan)

*Rhoptropus baultoni* (Gekkonidae)

*Solenopsis invicta* (red imported red ants)

*Maccalymys namaquensis* Namaqua rock mouse

*Pisammophis leightoni namibensis* (Namibia sand snake)

Some species observed during site visit

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**Environmental Compliance with DGHV Construction Environmental Management Plan**

**Compliance elements**

1. Archaeology / Heritage
2. Social and Economic
3. Traffic
4. Health and Safety
5. Air quality / Dust
6. Noise
7. Waste and sewerage Management
8. Biodiversity
9. Ground water, Surface Water and Soil Contamination
10. Visual
11. Rehabilitation

18

**Environmental Compliance with DGHV Construction EMP**

**Ground water, Surface Water and Soil Contamination**

Open your mind

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**Environmental Compliance with DGHV Construction EMP**

**Waste and sewerage Management**

Overflow water from Water storage tank for electrolyser – Invite birds esp. sparrows

Brine deposited in open ponds covered with plastic sheet Potential pollution

- Invite sparrows / birds and other animals (potential pests)
- Potential pollution
- Consider recycling / reuse of the effluent and brine

Effluent from Wastewater treatment Plant- drained into the ground

Open your mind

20

**Environmental Compliance with DGHV Construction EMP**

**Biodiversity**

Open your mind

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**Environmental Compliance with DGHV Construction EMP**

**Rehabilitation**

Open your mind

22

**Environmental Compliance with DGHV Construction EMP**

**Conclusion**

1. **Plants and Animals:** low to medium average diversity of animals typical of desert ecosystem. Endemic species
2. **Environmental Compliance:** Commend DGHV project for satisfactory compliant Construction phase.
3. **Economic benefits:** Employment, Agriculture (greenhouse and fertilizer), Tourism, Research / Training, Green Hydrogen
4. **Tourism Potential** – DGHV has great tourism potential

Open your mind

23

**Environmental Compliance with DGHV Construction EMP**

**Recommendations**

1. **Period monitoring** of animals and vegetation in and around the DGHV Project:
  - look out for **potential pests** (e.g. sparrows, jackals) because of available permanent water and food
2. Appoint/ Recruit a **Safety and Occupational Health Officer**
3. Establish a **clinic and engage a nurse** to work at the DGHV
4. Develop and implement a mechanism to **prevent ground pollution from brine in the open ponds and effluent from the sewerage treatment plant.** Consider extracting nutrients / elements for other uses and recycling
5. **Assessment of environmental compliance** during the **operation** of the DGHV Project
6. **Promote Tourism**- DGHV- has great potential

Open your mind

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**Environmental Compliance with DGHV Construction EMP**

**Acknowledgements**

- Funding for the Green Hydrogen Project
- Mr Jerome Namaseb, CEO, Daures
- Mr Request Haraseb, Former Safety Officer at Daures Village
- All staff at Daures Village ( interviewed)
- Dr Zivayi Chiguvare
- Ms H. Uiras

The Daures Green Hydrogen Village is Sponsored and Supported by:

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**Environmental Compliance with DGHV Construction EMP**

**THANK YOU**

Pioneering Green Hydrogen Flagship Projects in Namibia

Pioneering GH, Research in Namibia

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# Electrochemical properties, and potential applications of copper-cobaltite thin films fabricated by the aqueous spray method

Philipus N. Hishimone,<sup>1,\*</sup> and Samuel M. N. Hauwanga<sup>1</sup>

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Noble metal-based electrocatalysts, especially platinum group metals, have been used as viable electrodes since they possess insignificant overpotential and outstanding kinetics for hydrogen evolution reactions (HER). However, these metals are scarce and expensive, which hinders their widespread and cost-effective use for the global production of hydrogen. Due to their unique electrocatalytic properties, copper cobaltite thin films are promising materials for the hydrogen evolution reaction (HER). These thin films combine the benefits of copper and cobalt, offering a cost-effective and efficient alternative to noble metal catalysts.

Recently, the aqueous spray method has emerged as a simple and cost-effective method for the fabrication of thin films for various functional materials. In the current study, aqueous precursor solutions containing variable amounts of  $\text{Cu}^{2+}$  and  $\text{Co}^{2+}$  complexes were prepared and spray-coated onto pre-heated quartz-glass substrates. After annealing the as-sprayed films, translucent and electrically conducting thin films were obtained. In this presentation, the structural, morphological, and electrochemical properties of the resultant thin films will be presented. The potential applications of these thin films will also be discussed.



Dr. Philipus N. Hishimone obtained his BSc-Hons, and MSc degrees from the University of Namibia and a PhD from Kogakuin University in Japan. He possesses 12 years of work and employment experience at the University of Namibia. Dr. Hishimone is currently the Head of Department and Senior Lecturer in the Department of Physics, Chemistry & Material Science, School of Science, Faculty of Agriculture, Engineering and Natural Sciences at UNAM. His research work includes the fabrication of functional thin films, energy materials, and other aspects involving coordination Chemistry.



## Electrochemical properties, and potential applications of copper-cobaltite thin films fabricated by the aqueous spray method


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Namibia – Germany Green Hydrogen Research and Development Conference - 2025, 05/06/2025, Windhoek, Namibia

1

### Introduction: Why Green Hydrogen (GH<sub>2</sub>)?



**Present**

- Non-renewable energy sources
- Increased environmental pollution

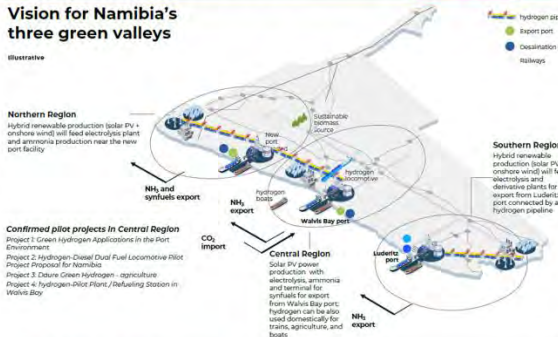
**Future**

- Renewable energy sources
- Decreased environmental pollution

2

### Introduction: Namibian Context – GH<sub>2</sub>

#### Vision for Namibia's three green valleys



**Northern Region**  
Hybrid renewable production (solar PV + offshore wind) will feed electrolysis plant and ammonia production near the new port facility.

**Southern Region**  
Hybrid renewable production (solar PV + offshore wind) will feed electrolysis and derivative plants for export from Luderitz port connected by a hydrogen pipeline.

**Central Region**  
Solar PV power production with electrolysis, ammonia and ammonia for export from Walvis Bay port; hydrogen can be also used domestically for trains, agriculture, and boats.


**Confirmed pilot projects in Central Region**

- Project 1: Green Hydrogen Applications in the Port Environment
- Project 2: Hydrogen-Diesel Dual Fuel Locomotive Pilot Project Proposal for Namibia
- Project 3: Durable Green Hydrogen - agriculture
- Project 4: Hydrogen Ship Pilots / Refueling Station in Walvis Bay

- The plans are good
- **Technology is still imported**

3

### Introduction: Copper & Cobalt in Namibia



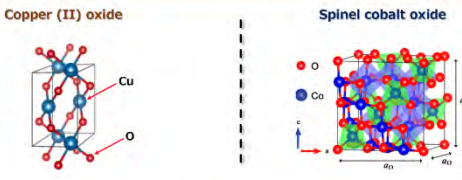
**0.07%**  
14 KT  
Namibia  
Botswana

**11%**  
2.2 MMT  
Zambia  
Congo

- Namibia has enormous Copper deposits and copper is the 3<sup>rd</sup> most mined/ exported mineral in Namibia
- Cobalt is known to be associated with copper deposits. So, it can be easily obtained during the copper mining and extraction process (this might be ideal to counter its higher price)

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### Introduction: Oxides of Copper & Cobalt



**Copper (II) oxide**

**Spinel cobalt oxide**

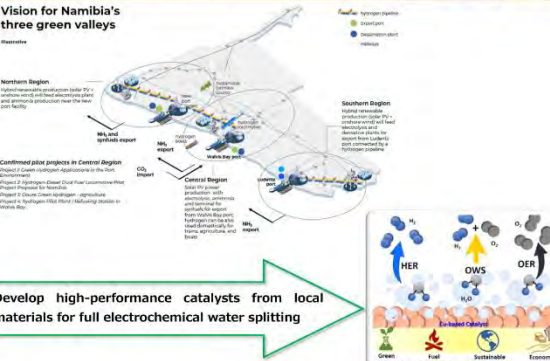
Due to their excellent properties, thin films and other nano-based materials of the oxides of copper and cobalt have been extensively investigated for applications in sensors, lithium-ion batteries, supercapacitors, and catalysts [1].

⇒ Due to the mixed valence in Co<sub>3</sub>O<sub>4</sub>, various divalent cations can be substituted into the spinel cobalt oxide structure, resulting in compounds with interesting properties than the individual oxides.

[1] N. M. Deraz, H. A. Saleh, and A. M. Abdel-Karim, *Sci. Sinter*, **54**, 265–285 (2022)

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### Introduction: Purpose of study – Namibian Context




**Vision for Namibia's three green valleys**

**Develop high-performance catalysts from local materials for full electrochemical water splitting**

HER, OWS, OER

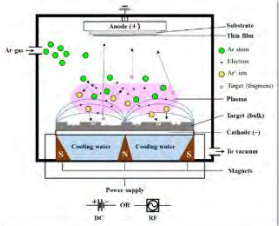
Green Technology, Fuel Generation, Sustainable Development, Economic Efficiency

6


**Introduction: Fabrication of thin films; Gas phase** 

### Magnetron Sputtering

**Working principle**




**Equipment**



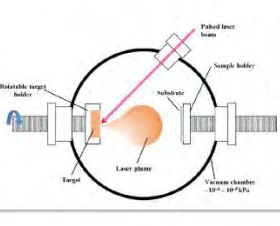
**Cost: over N\$ 3 million (\$168,000.00)**

7


**Introduction: Fabrication of thin films; Gas phase** 

### Pulsed Laser Deposition (PLD)

**Working principle**




**Equipment**



**Cost: over N\$ 3 million (\$168,000.00)**

8

**Introduction: Motivation for the Aqueous Spray Method** 

**Set-up**

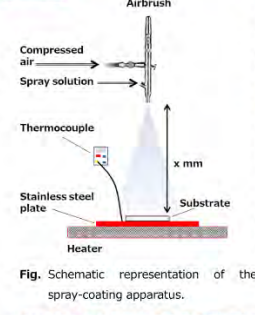



Fig. Schematic representation of the spray-coating apparatus.

**Advantages**

- Easy to scale-up for mass production
- Roll-to-Roll compatibility

✓ Can be easily carried out at ambient conditions, does not require specialized equipment, Suitable for the production of large-area thin films

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**Experimental Procedures: Coating Solutions** 

**Solution involving the Cu<sup>2+</sup> complexes**

Cu(H3C2O2)2·4H2O

← H<sub>2</sub>O

← NH<sub>4</sub>OH, (25% NH<sub>3</sub>)

Stirred for 1 h at r.t.

$S_{Cu}$

**Solution involving the Co<sup>2+</sup> complexes**

Co(H3C2O2)2·4H2O

← H<sub>2</sub>O


← NH<sub>4</sub>OH, (25% NH<sub>3</sub>)

Stirred for 1 h at r.t.

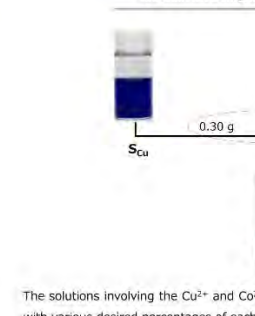
$S_{Co}$

The total concentration of Cu<sup>2+</sup> and Co<sup>2+</sup> in both solutions was adjusted to 0.1 mmol/g

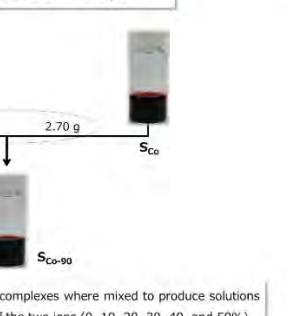
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**Experimental Procedures: Coating Solutions...** 

**Solution involving the Cu<sup>2+</sup> and Co<sup>2+</sup> complexes**




**Mixed Solution**

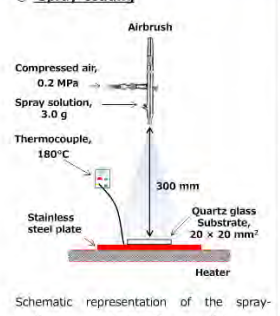


The solutions involving the Cu<sup>2+</sup> and Co<sup>2+</sup> complexes were mixed to produce solutions with various desired percentages of each of the two ions (0, 10, 20, 30, 40, and 50%)

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**Experimental Procedures: Fabrication of Thin Films** 

① **Spray-coating**



Schematic representation of the spray-coating apparatus. Spray-coating was performed in air. Spray: 5 s at 20 s intervals.

② **Heat-treating and post-annealing**

Spray-coated film

Heat-treated at 400°C in air for 30 min.

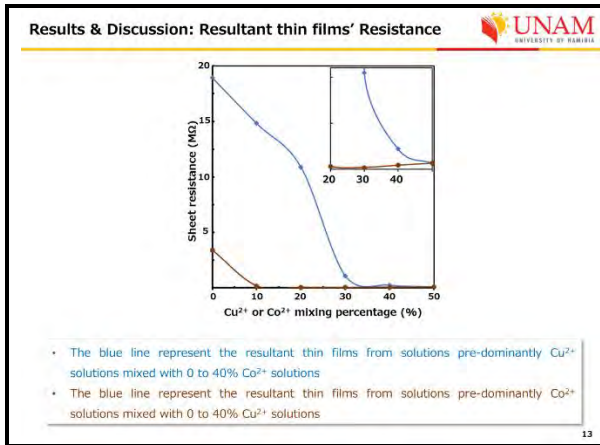
Resultant thin films

TF<sub>Cu-x</sub>

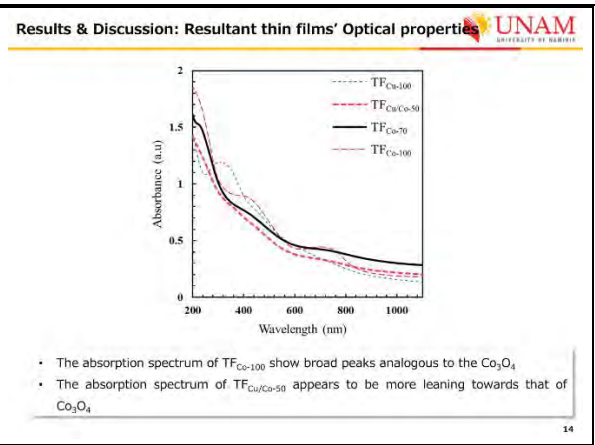
TF<sub>Co-x</sub>

x = 100, 90, 80, 70, 60, and 50%

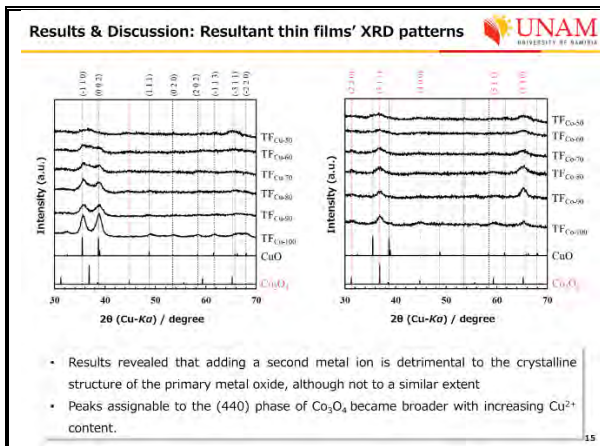
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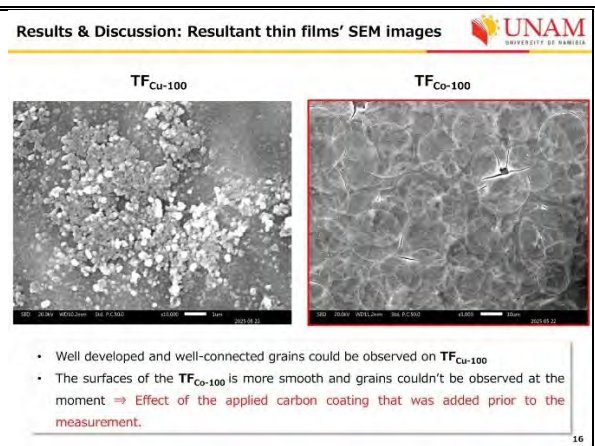
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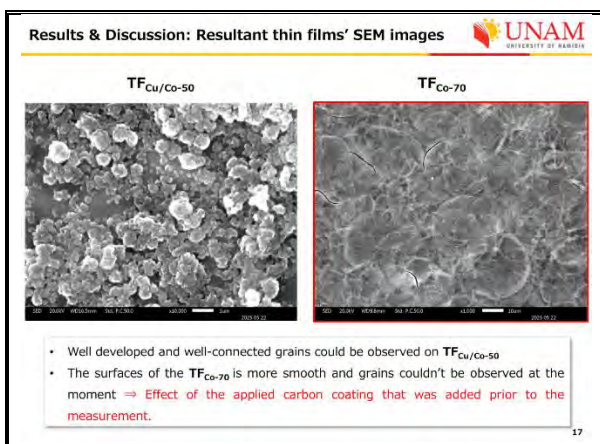
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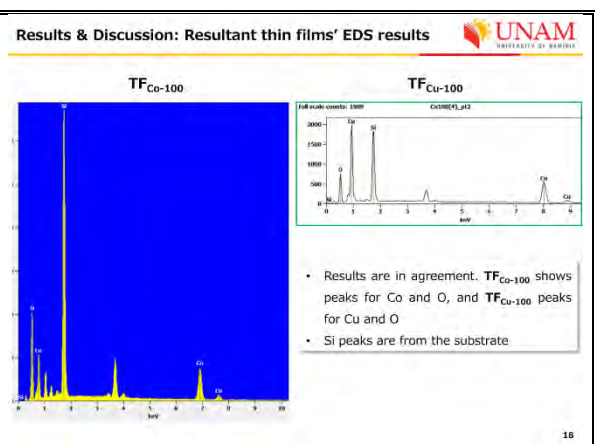
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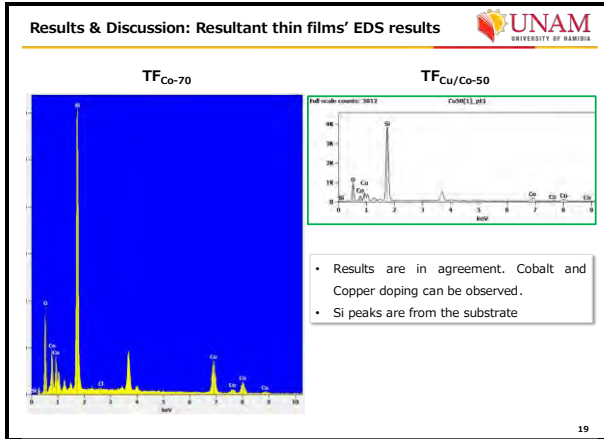
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**Summary**

- Clear and stable spray solutions were successfully prepared and used in the fabrication of copper oxide and cobalt oxide thin films
- Using various mixing percentages (“doping”), the sheet resistance of the resultant thin films could be manipulated. More specifically, the sheet resistance of the pure oxides were drastically reduced with the addition of two metal ions used in the current study. (other properties might also be influenced?)
- The benefits of spray-coating cannot be overstated. In addition, the use of aqueous-based solutions is a handling safety advantage for the industries
- The catalytic performance of these thin films are being evaluated and will be published soon.

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**Acknowledgements**

*Thank you for your kind attention!*

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# Corrosion-Resistant Zirconia Thin Film Coatings for Green Hydrogen Infrastructure in Coastal Namibia

<sup>1</sup>Natangue Shafudah\*, <sup>1</sup>Essley Kalola, <sup>2</sup>Hango Ithete, <sup>2</sup>Thomas Alweendo, and <sup>1</sup>Zivayi Chiguvare

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<sup>2</sup> *Department of Mechanical & Metallurgical Engineering, School of engineering & the Built Environment, Faculty of Agriculture, Engineering & Natural Science, University of Namibia, Namibia*

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The rapid development of green hydrogen infrastructure in Namibia's coastal regions demands durable materials capable of withstanding aggressive marine environments. One of the major challenges is the corrosion of metallic components due to salt-laden air, humidity, and temperature fluctuations. This study explores the fabrication of zirconia (ZrO<sub>2</sub>) thin film coatings as corrosion-resistant barriers for mild steel substrates commonly used in hydrogen systems. Zirconia coatings were deposited by molecular based precursor technique, followed by controlled heat treatments ranging from 200°C to 800°C. The influence of thermal treatment on the structural integrity, phase transformation, adhesion, and corrosion resistance of the coatings was systematically analysed using XRD, SEM, amongst others. Results indicate that heat treatment significantly affects the crystallinity, porosity, and protective performance of the coatings. Notably, films treated between 400°C and 600°C exhibited optimal corrosion resistance due to improved densification and phase stability, whereas treatments above 700°C led to microcrack formation and reduced performance. These findings provide critical insights into optimizing zirconia coatings for long-term durability of green hydrogen infrastructure in corrosive coastal environments



Dr. Natangue Shafudah holds a BSc-Hons and MSc from the University of Namibia and a PhD from Kogakuin University in Japan. He is currently an MBA Candidate, at the Namibia Business School (NBS) at the University of Namibia. He poses more than 12 years of work and research experience at the University of Namibia. He is also a Senior Lecturer at the department of Physics, Chemistry & Material Science, School of Science, Faculty of Agriculture, Engineering and Natural Sciences. Dr. Shafudah research and project roles involves those as project manager for the Biogas Project at his working department. He is also a Project Coordinator at the Namibia Green Hydrogen Research Institute (NGHRI) at UNAM and his research work includes the fabrication of Functional thin films for energy materials applications.

**Work package 3.1: Innovative Anticorrosion Coatings for structural Components in Namibia Coastal Areas**

**Dr. Natangue Heita Shafudah**  
 Senior Lecturer: School of Science, Department of PCMS  
 Projects Coordinator: Namibia Green Hydrogen Research Institute  
 Team Leader: Daures Research Project on Innovative Anticorrosion Coatings  
 Email: [nshafudah@unam.na](mailto:nshafudah@unam.na)

**Team Members:**  
 Essley Kalola, Hango Ithete, Thomas Alweendo, Zivayi Chiguvare

**Meteorological Data:D3.1.1.1**

Month [Sept 2022 – Sept 2023]	Average Air Temperature [°C]	Humidity [%]	Wind Speed [m/s]	Maximum Wind direction [°]	Rainfall [mm]
September 2022	14.40773611	88.23146036	11.36	198.4	1.3
October 2022	15.84073925	89.74436828	8.92	304.8	2.8
November 2022	16.57306944	84.43809722	12.47	198.1	1
December 2022	17.99771505	85.88204301	9.87	206.4	1.4
January 2023	19.24524194	85.43803763	11.46	202.2	0.4
February 2023	18.85653274	86.91803571	8.3	294.7	0.1
March 2023	17.07375	89.47010753	10.98	192.9	0.9
April 2023	17.02769444	88.48215278	9.89	197.7	2.5
May 2023	14.6465457	93.44540323	8.59	197	2.2
June 2023	12.50025478	86.68446089	8.24	185.6	1.4
July 2023	15.28869624	65.82436828	17.48	48.88	1.4
August 2023	13.81047043	80.30922043	15.39	47.08	0.6
September 2023	12.72421667	83.26811667	15.33	196.5	0.2

1

2

**Report on Corrosion Agents at Daures:D3.1.1.2**

At the Daures GH site, corrosion agents primarily include moisture, atmospheric pollutants, and chemical exposure from the surrounding environment. Key factors contributing to corrosion include:

**Moisture:** High humidity levels facilitate rust formation, especially on metal surfaces.

**Pollutants:** Industrial emissions and dust can create corrosive compounds that accelerate deterioration.

**Soil Chemistry:** The presence of sulfates and chlorides in the soil can exacerbate corrosion of buried structures and pipelines. Regular monitoring and maintenance strategies are essential to mitigate these corrosion risks and extend the lifespan of materials used at the site.

**Report on selected coatings:D.1.3.1**

Ceramics International  
 Volume 40, Issue 2, March 2014, Pages 2857-2861

**Corrosion protection by zirconia-based thin films deposited by a sol-gel spin coating method**

Mohsen Narouzi<sup>a</sup>, Abbas Afrasiabi Garekani<sup>a, b</sup>

<https://doi.org/10.1016/j.ceramint.2013.10.027>

3

4

**Selection for anticorrosion coatings(motivation)**

Zirconia thin film coatings are gaining attention for their anti-corrosion properties, primarily due to their excellent mechanical and chemical stability.

Zirconia (ZrO<sub>2</sub>) is often applied in its tetragonal or cubic forms, which enhance its toughness and resistance to crack propagation.

These coatings provide a protective barrier against corrosive environments, including acidic and alkaline conditions.

Common deposition techniques for zirconia coatings include sputtering, chemical vapor deposition (CVD), and sol-gel processes.

Each method influences the coating's microstructure and performance.

Zirconia can be doped with other elements (e.g., yttrium) to improve its properties, such as thermal stability and hardness, further enhancing its protective capabilities.

Zirconia coatings are used in various industries, including aerospace, automotive, and marine, where corrosion resistance is critical.

**Solution Preparations:D.1.3.1**

Nitrilotriacetic Acid(NTA); 0.47 g

Ethanol; 5 g  
 Isopropanol; 5 g  
 Butylamine; 0.36 g


Stirred for 2 h

Zirconium butoxide; 1.11 g  
 Stirred for 2 h

Hydrogen peroxide; 0.31 g  
 Stirred for 2 h

S (Zr<sup>4+</sup>; 0.20 mmol g<sup>-1</sup>)

**NTA: BuNH<sub>2</sub>: TBZR: H<sub>2</sub>O<sub>2</sub> = 1: 2: 1: 1.1**



5

6

**Deposition method:D1.3.2**

**Fabrication process**

✓ Deposition was done on a steel substrate

*E=mc<sup>2</sup>* [3] H. Nagai, M. Sato, "Heat treatment", (Intech, 2012) 7

**Preliminary results:D1.3.2**

**Experimental Procedure**

- ✓ Solution: 5A (Zr(IV)-NTA precursor)
- ✓ Volume deposited: 50  $\mu$ L

Spin-coating parameters:

1. First step: 500 rpm for 5 seconds
2. Second step: 2000 rpm for 30 seconds

- ✓ Pre-heating: 70°C for 10 minutes in drying oven
- ✓ Final heat treatment: In a range of 200-800°C for 1 hour

*E=mc<sup>2</sup>* [3] H. Nagai, M. Sato, "Heat treatment", (Intech, 2012) 8

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**Preliminary results:D1.3.2**

uncoated Mild Steel

Control Intensity - cps

XRD Patterns

- The control XRD confirms a crystalline BCC iron structure, typical of uncoated mild steel.
- No significant evidence of oxides or other phases is visible, indicating a clean, unmodified surface.

*E=mc<sup>2</sup>* [3] H. Nagai, M. Sato, "Heat treatment", (Intech, 2012) 9

**Preliminary results:D1.3.2**

Zirconia based thin films, heated at 200 degrees

200\_Deg\_Zr Intensity - cps

- The zirconia coating is in an incipient or amorphous-to-nanocrystalline state, as expected at this relatively low calcination temperature.
- The appearance of weak reflections near 28° and 31° 2 $\theta$  may correspond to incipient monoclinic or tetragonal ZrO<sub>2</sub>, but confirmation would require comparison with JCPDS cards.
- The steel substrate's diffraction peaks dominate, suggesting the coating is either very thin or not fully crystallized.

*E=mc<sup>2</sup>* [3] H. Nagai, M. Sato, "Heat treatment", (Intech, 2012) 10

9

10

**Preliminary results:D1.3.2**

Zirconia based thin films: heated at 400 degrees

400\_Deg\_Zr Intensity - cps

XRD Patterns

- At 400°C, the zirconia coating transitions from an amorphous/nanocrystalline state to a more crystalline form.
- The emergence of sharper and more intense peaks in the 28°–35° region indicates nucleation of crystalline ZrO<sub>2</sub>.
- $\alpha$ -Fe peaks remain strong, suggesting the coating is still thin, but crystallization is clearly underway.

*E=mc<sup>2</sup>* [3] H. Nagai, M. Sato, "Heat treatment", (Intech, 2012) 11

**Preliminary results:D1.3.2**

Zirconia based thin films: heated at 600 degrees

600\_Deg\_Zr Intensity - cps

XRD Patterns

- At 600°C, the zirconia coating has significantly crystallized, with stronger and sharper reflections suggesting the development of monoclinic and/or tetragonal ZrO<sub>2</sub>.
- The substrate is still contributing strongly to the diffraction pattern, but zirconia peaks are now more competitive in intensity.
- The crystalline structure of the coating is becoming more dominant, indicating effective thermal activation at this temperature.

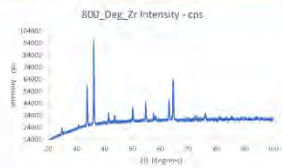
*E=mc<sup>2</sup>* [3] H. Nagai, M. Sato, "Heat treatment", (Intech, 2012) 12

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Zirconia based thin films:  
heated at 200 degrees



XRD Patterns

- The 800°C-treated sample shows the most complete crystallization of the zirconia coating, likely forming well-defined monoclinic and/or tetragonal ZrO<sub>2</sub> phases.
- The reduction in dominance of the α-Fe peaks suggests the coating is now thick enough or crystalline enough to partially obscure the substrate signal.

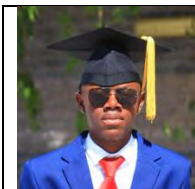
THANK YOU

# Marine Biomass-Based Biochar and its Vermicompost for Improving Fertilizer Use Efficiency of Green Hydrogen-Derived Fertilizers

Elia N. Ruben, Handura Bethold, Allan H. Mupambwa, and Simeon Hamukoshi


NGHRI – University of Namibia

Enhancing nutrient use efficiency in hydroponic systems is crucial for advancing sustainable agriculture. This study examined the potential of biochar derived from seaweed biomass (*Laminaria pallida* and *Gracilariopsis funicularis*), along with its vermicompost, as organic amendments to improve the efficacy of green hydrogen-based fertilizers. In the first experiment, the biochar was subjected to a water-soaking treatment to reduce its salinity. In the second experiment, optimized biochar was combined with cattle manure and wastepaper for vermicomposting. Both the biochar and resulting vermicompost were evaluated for quality and suitability parameters (pH, electrical conductivity (EC), extractable phosphorus, ammonium, nitrite, nitrate, extractable cations, and heavy metals). This study emphasizes the potential of utilizing organic amendments, such as biochar from marine seaweed, to enhance crop productivity, improve green fertilizer use efficiency, and minimize dependence on harmful synthetic inputs. The findings support the development of eco-friendly nutrient solutions that align with green hydrogen agriculture initiatives.




Mr. Elia N. Ruben is a final-year MSc student in Agriculture (Crop Science) at the University of Namibia, Ogongo Campus, specializing in sustainable nutrient management in hydroponic systems. He currently serves as a student research assistant under the Namibia Green Hydrogen Project at the Sam Nujoma Marine and Coastal Resources Research Centre (SANUMARC). His MSc research focuses on optimizing seaweed-derived biochar and its vermicompost to enhance the fertilizer-use efficiency of green hydrogen-based fertilizers. Ruben holds a BSc in Agriculture (Crop Science) from the University of Namibia (2024) and has received several academic excellence awards. He has hands-on experience in greenhouse crop production, organic growing media amendments, and studies on improving fertilizer efficiency.

**Marine Biomass-Based Biochar and Its Vermicompost for Improving the Fertilizer Use Efficiency of Green Hydrogen-Derived Fertilizers**



**Elia N.M. Ruben** - MSc Agriculture Student (Crop Science)  
University of Namibia - Daures Green Hydrogen Project

Supervisor:  
**Dr. Hupenyu Allan Mupambwa** - Head of SANGHARC



1

**Background of the study**

- Global population growth increases the demand for food.
- Conventional agricultural practices are unfriendly to the environment.
- Arable land is limited in arid regions, necessitating resource-efficient and sustainable production systems such as hydroponics; however, it is heavily rely on chemical fertilizers.
- Climate-smart, clean-energy-powered alternatives, such as biochar and vermicompost show potential in reducing chemical dependency.
- Seaweed, is abundant along Namibia's coast, and they are promising feedstocks for biochar production, however; poses higher salinity issues
- Vermicompost is prone to leaching, highlighting the need to explore the joint performance of this amendments, and potential means to reduce salinity in seaweed biochar
- As well as their the potential to support the use of green hydrogen-based fertilizers for efficient and sustainable crop production.

(United Nations, 2015) (Taapopi et al., 2018) (Rajendran et al., 2024) (Wang et al., 2021) (Katakula et al., 2020) (Galusnyk et al., 2022)

2

**Objectives of the study**

**Expt. 1**

- To evaluate the effect of soaking seaweed biomass in deionized water at different soaking durations on the quality and suitability of biochar for agricultural use.

**Expt. 2**

- To determine the effects of optimized marine biomass biochar on the physicochemical properties of cattle manure-based vermicompost.

3

**Materials and methods**

**Experiment 1: Preparation and characterization of biochar**








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**Expt. 1 design**

- 2\*2\*4 factorial design, CRD
- factors : 2 seaweed species, 2 water temperature levels, and 4 soaking durations

**Expt. 2 design**

- CRD, treatments: 0%, 3%, 6%, 9% biochar

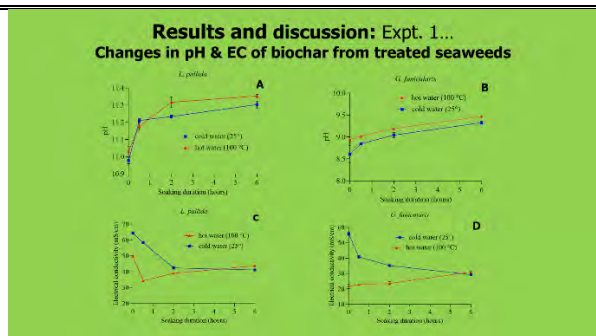
**Experiment 2: Characterization of biochar-amended vermicompost**

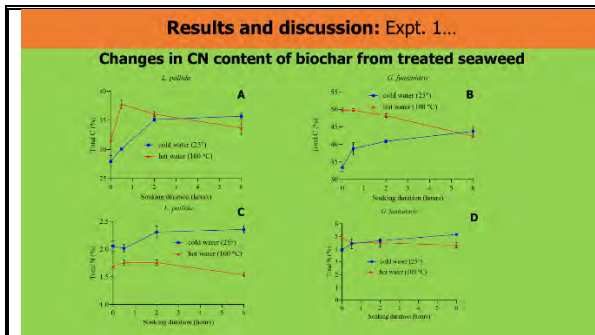
**Data analysis**

- Jamovi statistical software
- 5% significance level.
- Microsoft Excel and GraphPad Prism

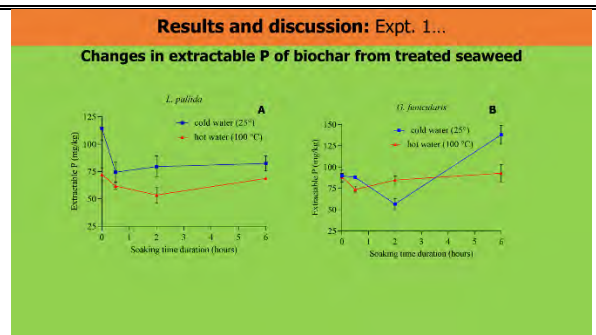
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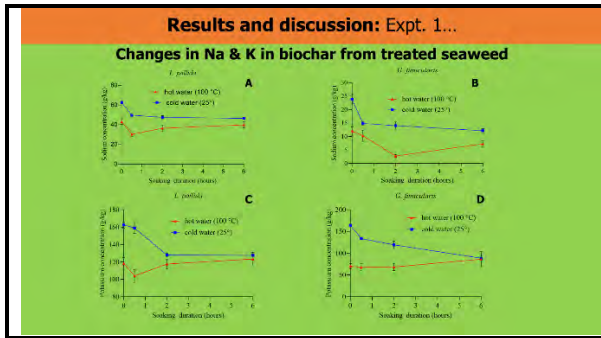
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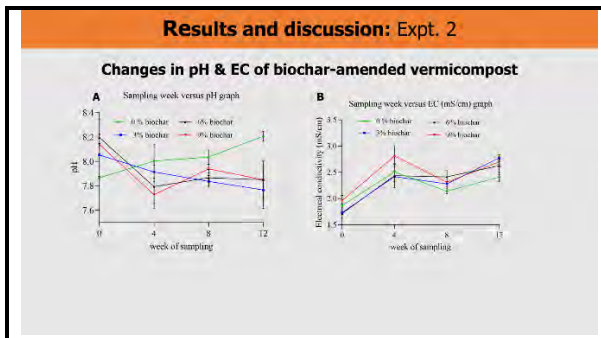


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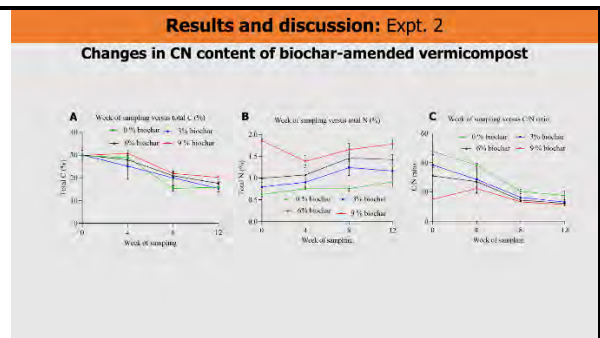
### Expt. 1 conclusions and recommendations

- Water soaking of seaweed biomass is a crucial step to consider before agricultural biochar preparation.
- Seaweed biochar has a potential to enrich soils with macro- and micro nutrients, particularly at optimized treatments.
- Based on results obtained, best biochar can be obtained from *G. funicularis* soaked subjected to cold water treatment for 6 hr.
- Integrating this biochar in vermicomposting was recommended to further optimize its chemical properties.

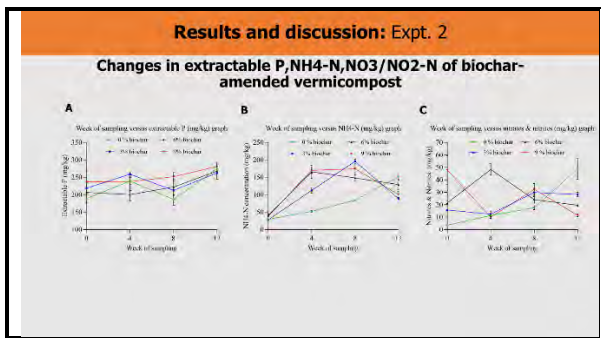
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### Expt. 2 Conclusions and recommendations

- Incorporating optimized seaweed biochar in vermicompost improves nutrient dynamics and vermicompost degradation.
- 9% biochar incorporation rate in vermicomposting appears optimal, improving nutrient content and pH without compromising compost quality, however, Nitrogen supplementation should be considered.
- This can be done by blending it with other N-rich fertilizers such as Green Ammonium Sulfate fertilizers.
- Hence, this aligns with sustainable nutrient management and its eco-friendly approach.

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**Experiment 3. Potential of Biochar-amended vermicompost to improve GREEN ammonium sulfate fertilizer use efficiency**

□ This expt. will investigate the potential of optimized biochar-amended vermicompost to improve fertilizer use efficiency of Green Ammonium Sulfate in planting media

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**Acknowledgements**

Partners		 	  Institut für Energieeffizienz und Netzwerke (Energyefficiency Institute of Energy Economics and Rational Energy Use)
Sponsors			

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# Mining from Brine – An Economic Opportunity from Desalination Wastewater

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Chemical compositions of water samples from 3 boreholes, and brine from desalination of the mixed samples, at Daures Green Hydrogen Village in Erongo Region of Namibia were compared with samples from the Atlantic Ocean at University of Namibia's Henties Bay Campus, and at Oranos, Desalination plants. The four chemicals that were in abundance in the samples include Calcium, Sodium Chloride, and Magnesium. Precipitation methods were employed to extract specific chemicals, and the largest yield was calcite. An economic analysis to check the viability of extraction of chemicals from the brine, for profit, was conducted, and will be reported on.



Dr. Zivayi Chiguvare is the Acting Director of Namibia Green Hydrogen Research Institute, and a senior lecturer in the Department of Physics, Chemistry, and Material Science at the University of Namibia. From 2013 to 2017 he was the Director of Namibia Energy Institute, at the Namibia University of Science and Technology. He holds a Doctor of Sciences degree in Physics from the University of Oldenburg - Germany, completed in 2005, specializing in Materials and photovoltaic Physics. He has experience in solar photovoltaic system installation and inspection, as well as Projects Management. He was a Meteorologist (1997-9) and participated in energy studies for Climate Change communications for the UNFCCC. In 1999 he became the Renewable Energy Programme Coordinator at the Faculty of Engineering of the University of Zimbabwe, where he was a lecturer for than 8 years (1999-2006), and liaised with the Government of Zimbabwe, international non-governmental organisations, industry, and end-users, and advised on renewable energy issues. In 2006 he became a Projects Manager within the Zimbabwe National Biodiesel Project. From 2008 -13 he was a lecturer at the University of the Witwatersrand, where they set up solar cell and nanotechnology research laboratories. He authored 2 books/monographs, 6 chapters in published books, and 25 papers in internationally refereed Journals.



**Potentially profitable minerals from seawater and seawater brine**

- Economic gains obtained by extracting minerals depend mainly on the concentration of minerals in seawater and the market price of these minerals.
- It rises with an increase in the concentration and the market price of minerals
- Na, Ca, Mg, K, Li, Sr, Br, B and U are potentially attractive for extraction/

**Mining from Brine must be economically and environmentally motivated**

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**Methods**

**TEST REPORT**

Client: Unam Green Hydrogen Research Institute  
 Report Print Date: 14/03/2024  
 Lab ID: 5842801  
 Sampling Dates: 1/08/2023; 17/07/2024; 03/12/2024

Comments: Sampling was not performed by Namib Laboratories. Sample was not collected in Namib Laboratories provided bottle. Sample was accepted without exception.

**RESULTS?**

**Functional water testing equipment could not be identified within UNAM during Q1 and Q2 of the project**

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**Analysed Water Samples**

**Mining from Brine must be economically and environmentally motivated**

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**Major uses of valuable minerals that can be economically mined from seawater and seawater brines**

Mineral	Major uses
Na (NaCl, Na <sub>2</sub> CO <sub>3</sub> , Na <sub>2</sub> SO <sub>4</sub> )	Food, glass, soap, detergent, textiles, pulp and paper industries, road de-icing
Mg (Mg, MgSO <sub>4</sub> , MgCO <sub>3</sub> )	Al, steel, chemical and construction industries, fertiliser
Ca (CaCO <sub>3</sub> , CaSO <sub>4</sub> )	Soil amendment, construction industries, fertiliser
K (KCl, K <sub>2</sub> SO <sub>4</sub> )	Fertiliser
Br	Fire retardant, agriculture, well-drilling fluids, petroleum additives
B	Glass products, soap and detergents, fire retardants, fertiliser
Sr	Ceramics, glass and pyrotechnics industries, ceramic ferrite magnets, fireworks, phosphorescent pigments, fluorescent lights, oil and gas industry as drilling mud
Li	Batteries, glass manufacturing, lubricants and greases, pharmaceutical products
Rb	Fibre optics, lamps, night vision devices, laser technology
U	Nuclear fuel in nuclear power reactor

<https://pubs.rsc.org/en/content/articlehtml/2017/ew/c6ew00268d#ic3v>

**Mining from Brine must be economically and environmentally motivated**

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**Four main mining methods**

Method	Description	Examples of Minerals mined
Solar or vacuum evaporation	suitable only for the recovery of minerals having high concentrations in seawater where the ionic product of the constituent ions of the salt can be easily manipulated to exceed the solubility product of the salt.	NaCl, MgSO <sub>4</sub> , Mg(OH) <sub>2</sub> , CaCO <sub>3</sub> , and Br.
Electrodialysis		
Membrane distillation crystallisation	salts crystallise when the saturation points of the salts are reached	
Adsorption/desorption/crystallisation	used for minerals which can be selectively adsorbed by specific adsorbents in the presence of other minerals  and the adsorbed minerals are quantitatively desorbed and crystallised.	Li, Sr, Rb and U

<https://pubs.rsc.org/en/content/articlehtml/2017/ew/c6ew00268d#ic3v>

**Mining from Brine must be economically and environmentally motivated**

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**UNAM's Work packages of Module 2 of the Daures Green Hydrogen Village Project**

WORK PACKAGE	PROJECT
1 Green Hydrogen and its applications in Daures Green Hydrogen Village	1.1 Application of green hydrogen as a fertilizer
	1.2 Legal, Socio- Economic and Environmental Impacts of Green Hydrogen Production and Use of Daures Village, Namibia
2 Extraction of minerals and metals for industrial applications in material development and fertilizers for agricultural use	2.1 The conversion of concrete/ gypsum and mine tailings into inorganic fertilizers using liquid ammonia and ammonium sulphates via physical and chemical methods, for applications in soil fertility for plant and crop growth
	2.2 Extraction of minerals and metals from seawater/ brackish water for industrial applications in material development and fertilizers for agricultural use
3 Copper and copper-based thin films for applications in electrochemical water splitting for green hydrogen generation	3.1 Innovative anti-corrosion coatings for structural components in Namibia's coastal areas
	3.2 Use of the Namibian Copper Resources in Development of high-performance electrocatalysts for full electrochemical water splitting

**Collected sea water, desalinated water, and brine samples from SANUMAC (UNAM Henties Bay Campus) Seawater Desalination Plant.**

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### Major ion composition of seawater (mg/L)

Chemical	Typical Seawater	Eastern Mediterranean	Arabian Gulf of Kuwait	Red Sea of Jeddah
Chloride (Cl <sup>-</sup> )	18,980	21,200	23,000	22,219
Sodium (Na <sup>+</sup> )	10,556	11,800	15,850	14,255
Sulfate (SO <sub>4</sub> <sup>2-</sup> )	2,649	2,950	3,200	3,078
Magnesium (Mg <sup>2+</sup> )	1,262	1,403	1,765	742
Calcium (Ca <sup>2+</sup> )	400	423	500	225
Potassium (K <sup>+</sup> )	380	463	460	210
Bicarbonate (HCO <sub>3</sub> <sup>-</sup> )	140	-	142	146
Strontium (Sr <sup>2+</sup> )	13	-	-	-
Bromide (Br <sup>-</sup> )	65	155	80	72
Borate (BO <sub>3</sub> <sup>-3</sup> )	26	72	-	-
Fluoride (F <sup>-</sup> )	1	-	-	-
Silicate (SiO <sub>2</sub> <sup>-2</sup> )	1	-	1.5	-
Iodide (I <sup>-</sup> )	<1	2	-	-
Others	-	-	-	-
<b>Total dissolved solids (TDS)</b>	<b>34,483</b>	<b>38,600</b>	<b>45,000</b>	<b>41,000</b>

Currently the world uses 11,000 desalination plants to produce daily 20 million cubic meters per day.

They mostly use seawater with an average TDS of 40,000 ppm and brackish water with an average TDS of 10,000 ppm and can be found in each continent.

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### Major ion composition of seawater (mg/L)

Chemical	Typical Seawater	Eastern Mediterranean	Arabian Gulf of Kuwait	Red Sea of Jeddah	Atlantic Ocean of Herites Bay, Namibia?
Chloride (Cl <sup>-</sup> )	18,980	21,200	23,000	22,219	-
Sodium (Na <sup>+</sup> )	10,556	11,800	15,850	14,255	11,760.0
Sulfate (SO <sub>4</sub> <sup>2-</sup> )	2,649	2,950	3,200	3,078	-
Magnesium (Mg <sup>2+</sup> )	1,262	1,403	1,765	742	1,535.50
Calcium (Ca <sup>2+</sup> )	400	423	500	225	396.50
Potassium (K <sup>+</sup> )	380	463	460	210	780.50
Bicarbonate (HCO <sub>3</sub> <sup>-</sup> )	140	-	142	146	-
Strontium (Sr <sup>2+</sup> )	13	-	-	-	6.50
Bromide (Br <sup>-</sup> )	65	155	80	72	-
Borate (BO <sub>3</sub> <sup>-3</sup> )	26	72	-	-	-
Fluoride (F <sup>-</sup> )	1	-	-	-	-
Silicate (SiO <sub>2</sub> <sup>-2</sup> )	1	-	1.5	-	-
Iodide (I <sup>-</sup> )	<1	2	-	-	-
Others	-	-	-	-	-
<b>Total dissolved solids (TDS)</b>	<b>34,483</b>	<b>38,600</b>	<b>45,000</b>	<b>41,000</b>	-

Potassium ion quantities are above average in Namibian sea water

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### Analysis of Water Samples from UNAM Herites Bay Desalination Plant: Opportunity for Brine Mining

Results: Cations in Raw Sea Water, Desalinated Water and Brine Samples

Cations	Raw Seawater mg/L	Desalinated Seawater mg/L	Brine mg/L	Increase (%)
Calcium as Ca	396.50	0.67	646.0	62.9
Magnesium as Mg	1555.50	2.23	2307.0	48.3
Sodium as Na	11,760.0	78.11	18,070.0	53.7
Lithium as Li	<0.001	0.01	<0.001	-
Strontium as Sr	6.50	0.01	9.95	53.1
Boron as B	4.60	0.98	5.40	17.4
Potassium as K	780.50	8.14	1170.0	49.9
Rubidium as Rb	0.76	0.01	1.0	31.6

Sodium, Potassium, Magnesium, and Calcium ions were found to be in large amounts

Mining from Brine must be economically and environmentally motivated

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### Results: Chemicals in Daures Borehole water

Date of sampling	2024/07/16	2024/07/16	2024/07/16	2024/07/22
Test Item number	1242334/8	1242334/1	1242334/3	1242334/5
Description of sampling point	DGH2 Borehole 1	DGH2 Borehole 3	DGH2 Borehole 6	DGH2 Brine
Parameter	Value	Value	Value	Value
pH	7.4	7.4	7.8	8.1
Electrical Conductivity	1405	1450	3590	3660
Total Dissolved Solids (calc.)	9424	9715	10653	24388
P-Alkalinity as CaCO <sub>3</sub>	0	0	0	0
Total Alkalinity as CaCO <sub>3</sub>	200	205	280	510
Bicarbonate as HCO <sub>3</sub> <sup>-</sup>	244	250	342	622
Carbonate as CO <sub>3</sub> <sup>2-</sup>	0	2	0	0
Total Hardness as CaCO <sub>3</sub>	0	0	0	0
Ca-Hardness as CaCO <sub>3</sub>	0	0	0	0
Mg-Hardness as CaCO <sub>3</sub>	0	0	0	0
Chloride as Cl <sup>-</sup>	3866	3970	4467	11167
Fluoride as F <sup>-</sup>	1.6	1.6	1.8	3.5
Sulphate as SO <sub>4</sub> <sup>2-</sup>	1430	1466	1700	7667
Bromide as Br <sup>-</sup>	7	7.2	6.6	16
Iodine as I <sup>-</sup>	1.7	1.5	1.5	4
Silica as SiO <sub>2</sub>	19	20	20	56

Concentrations of chemicals are higher in brine

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### Results: Chemicals in Daures Borehole water

Sample details	Water	Water	Water	Water
Location of sampling point	ODP, Erongo	ODP, Erongo	ODP, Erongo	ODP, Erongo
Date of sampling	2024/07/17	2024/07/17	2024/07/17	2024/07/16
Test item number	1242334/4	1242334/6	1242334/2	1242334/7
Description of sampling point	ODP Intake	ODP Brine TNT	ODP Brine RO	ODP Permet RO
Parameter	Value	Value	Value	Value
pH	7.5	7.9	7.4	9
Electrical Conductivity	5380	5550	9950	22.6
Total Dissolved Solids (calc.)	36046	36850	66665	151
P-Alkalinity as CaCO <sub>3</sub>	0	0	0	5
Total Alkalinity as CaCO <sub>3</sub>	115	120	185	15
Bicarbonate as HCO <sub>3</sub> <sup>-</sup>	140	146	226	6
Carbonate as CO <sub>3</sub> <sup>2-</sup>	0	0	0	6
Chloride as Cl <sup>-</sup>	20100	21341	89334	65
Fluoride as F <sup>-</sup>	0.6	0.7	0.9	0.1
Sulphate as SO <sub>4</sub> <sup>2-</sup>	4459	5268	4326	5
Bromide as Br <sup>-</sup>	56	66	90	0.4
Iodine as I <sup>-</sup>	1.9	≤ 0.05	2.2	≤ 0.05
Silica as SiO <sub>2</sub>	4.1	3.1	7.3	≤ 0.2

Concentrations of chemicals are higher in brine

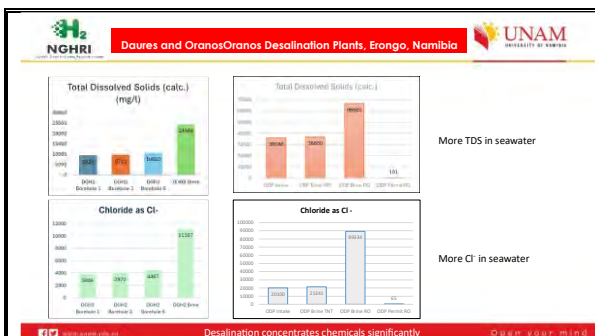
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### Daures and Oranos Desalination Plants, Erongo, Namibia

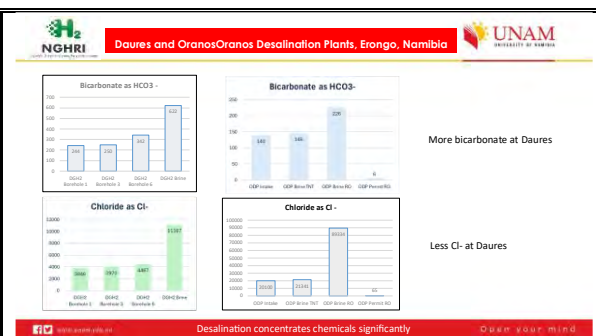
DATE OF SAMPLING	2024/07/16	2024/07/16	2024/07/16	2024/07/16	2024/07/16	2024/07/16	2024/07/16	2024/07/16	2024/07/16
TEST ITEM NUMBER	1242334/8	1242334/1	1242334/3	1242334/5	1242334/4	1242334/6	1242334/2	1242334/7	1242334/9
DESCRIPTION OF SAMPLING POINT	DGH2 Borehole 1	DGH2 Borehole 3	DGH2 Borehole 6	DGH2 Brine	ODP Intake	ODP Brine TNT	ODP Brine RO	ODP Permet RO	ODP Permet RO
pH	7.4	7.4	7.8	8.1	7.5	7.9	7.4	9	7.4
Electrical Conductivity	1405	1450	3590	3660	5380	5550	9950	22.6	5380
Total Dissolved Solids (calc.)	9424	9715	10653	24388	36046	36850	66665	151	36046
P-Alkalinity as CaCO <sub>3</sub>	0	0	0	0	0	0	0	5	0
Total Alkalinity as CaCO <sub>3</sub>	200	205	280	510	115	120	185	15	115
Bicarbonate as HCO <sub>3</sub> <sup>-</sup>	244	250	342	622	140	146	226	6	140
Carbonate as CO <sub>3</sub> <sup>2-</sup>	0	2	0	0	0	0	0	6	0
Total Hardness as CaCO <sub>3</sub>	0	0	0	0	0	0	0	0	0
Ca-Hardness as CaCO <sub>3</sub>	0	0	0	0	0	0	0	0	0
Mg-Hardness as CaCO <sub>3</sub>	0	0	0	0	0	0	0	0	0
Chloride as Cl <sup>-</sup>	3866	3970	4467	11167	20100	21341	89334	65	20100
Fluoride as F <sup>-</sup>	1.6	1.6	1.8	3.5	0.6	0.7	0.9	0.1	0.6
Sulphate as SO <sub>4</sub> <sup>2-</sup>	1430	1466	1700	7667	4459	5268	4326	5	4459
Bromide as Br <sup>-</sup>	7	7.2	6.6	16	56	66	90	0.4	56
Iodine as I <sup>-</sup>	1.7	1.5	1.5	4	1.9	≤ 0.05	2.2	≤ 0.05	1.9
Silica as SiO <sub>2</sub>	19	20	20	56	4.1	3.1	7.3	≤ 0.2	4.1

Desalination concentrates chemicals significantly

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### Analysis of Filtrates

Summary of Results										
Sample ID	Sample Name	Test	Ca (mg/L)	%KClO	Mg (mg/L)	%KClO	Na (mg/L)	%KClO	Li (mg/L)	%KClO
NG019-25-U1	Sample1	Ca, Mg, Na, Li	3.12	0.7%	214.54	0.0%	172362	0.1%	0.424	0.0%
NG019-25-U2	Sample2	Ca, Mg, Na, Li	807.73	0.8%	747.44	1.2%	420180	10.0%	3.749	0.0%
NG019-25-U3	Sample3	Ca, Mg, Na, Li	144.04	1.0%	ND	---	218502	14.0%	1.530	0.0%
NG019-25-U4	Sample4	Ca, Mg, Na, Li	380.80	1.8%	1478.62	0.0%	24399	0.0%	0.867	0.0%
NG019-25-U5	Sample5	Ca, Mg, Na, Li	2.11	1.1%	300.57	1.2%	10420	0.4%	2.121	0.0%
NG019-25-U6	Sample6	Ca, Mg, Na, Li	1.08	5.2%	0.02	28.0%	48276	0.0%	2.383	3.8%
NG019-25-U7	Sample7	Ca, Mg, Na, Li	1.84	0.9%	94.61	0.0%	11234	0.4%	1.542	0.0%
NG019-25-U8	Sample8	Ca, Mg, Na, Li	208.38	0.0%	211.42	1.4%	4771	0.2%	1.421	1.1%
NG019-25-U9	Sample9	Ca, Mg, Na, Li	13.32	1.2%	344.27	0.0%	10071	10.0%	2.849	1.1%
NG019-25-U10	Sample10	Ca, Mg, Na, Li	620.26	0.0%	713.22	0.0%	6493	0.0%	3.588	0.4%
NG019-25-U11	Sample11	Ca, Mg, Na, Li	17.70	0.0%	453.32	1.9%	43038	0.0%	2.425	0.0%

ND: Concentrations are below the instrument's detection limit

426242mg of Sodium per litre translates to 4.26kg/ton

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### Results: Chemicals in Daures Seawater

Sample	Precipitation conditions	Results
1 100 ml. of Daures borehole 6	Base: Na <sub>2</sub> CO <sub>3</sub> pH 10 Temperature: 90°C	0.8739g of Na <sub>2</sub> CO <sub>3</sub> was used and 0.1620g precipitate was obtained
4 100 ml. of Daures borehole 6	Base: NaOH pH 10 Temperature: 50°C	0.0035g of NaOH was used and 0.0153g precipitate was obtained
5 100 ml. of Daures borehole 6	Base: Na <sub>2</sub> CO <sub>3</sub> pH 10 Temperature: 50°C	0.1953g of Na <sub>2</sub> CO <sub>3</sub> was used and 0.1417g precipitate was obtained

XRD Spectrum of precipitates in progress

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### Results: Chemicals in Orano Seawater

Sample	Precipitation conditions	Results
1 100 ml. of RO-Perma	Base: Na <sub>2</sub> CO <sub>3</sub> pH 10 Temperature: 90°C	0.0031g of Na <sub>2</sub> CO <sub>3</sub> was used and 0.2765g precipitate was obtained (Not removable from the filter paper)
2 100 ml. of RO-Intake	Base: Na <sub>2</sub> CO <sub>3</sub> pH 10 Temperature: 90°C	0.5833g of the Na <sub>2</sub> CO <sub>3</sub> was used and 0.617 precipitate was obtained
3 100 ml. of RO-Brine	Base: Na <sub>2</sub> CO <sub>3</sub> pH 10 Temperature: 90°C	1.7704g of Na <sub>2</sub> CO <sub>3</sub> was used and 2.1964 precipitate was obtained

XRD Spectrum matches that of calcite

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### Conclusions

- Chemical compositions of seawater, desalinated seawater, and brine from UNAM's solar powered desalination plant at Henties Bay Campus, Daures Green H2 Village and Oranos Desalination plant, Namibia were determined
- Water from Daures Green Hydrogen Village is not fit for human, and animal consumption, nor for agriculture
- The water must be desalinated and deionised to be used in the electrolyzer
- Desalination concentrates chemicals considerably
- Experiments to extract minerals have started, as well as analysis
- Preliminary results show calcite to precipitate in large quantities
- Once analysis is completed, economic feasibility of identified extraction methods must be studied


Mining from Brine must be economically and environmentally motivated

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### Acknowledgements




Dr. Zwaji CHIGWANE




Ms Sandra BWEDE




Research Team



Prof Azeeq RAHMAN



Dr. Samuel MAFWILA



Work package 2.2 Team

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### THANK YOU

Partners:			
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Pioneering Green Hydrogen Flagship Projects in Namibia

Pioneering GH<sub>2</sub> Research in Namibia

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# Preparation of coating solutions involving Cu(II) complexes from copper plates by electrochemical process and its application in fabrication of thin films as potential electrodes in water splitting

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The Cu(II) complex species in aqueous precursor solution was novel synthesized by oxidation of anode copper metal electrode in electrolyte solution containing ethylenediamine-*N, N, N', N'*-tetraacetic acid (EDTA) and ammonia (NH<sub>3</sub>) ligands at ambient temperature. Two types of coating precursor solutions were prepared by electrolysis of copper electrodes utilizing a single electrolytic cell. The presence of Cu(II) complex species of [Cu(NH<sub>3</sub>)<sub>2</sub>(H<sub>2</sub>edta)] and [Cu(edta)]<sup>2-</sup> in prepared precursor solutions were identified and confirmed by their UV – Vis spectra using UV- Vis Spectrophotometry. Cu based thin films were fabricated using Molecular Precursor Method (MPM) by heat treatment of sprayed films spray coated on substrate with precursor solutions. The films were spray coated at 180 °C in air and double heat treated at 350 °C for 50 minutes under O<sub>2</sub> gas in a furnace. X-ray diffraction patterns of the resultant films indicated the peaks assignable for Cu<sub>2</sub>O and CuO crystal phases. The field emission scanning indicated both the surface and cross-sectional morphologies which revealed agglomerated Cu based grains and thickness of the fabricated films, respectively. The fabricated films possess chemical application as candidates for electrodes in water splitting via electrolysis.



Dr. Alina Uusiku is a Researcher in the Namibian Green Hydrogen Research Institute (NGHRI) at University of Namibia (UNAM). She holds a Doctor of Philosophy in Engineering (Applied Chemistry and Chemical Engineering) from Kogakuin University, Tokyo, Japan. As well as a Post-Doctoral Certificate from RWTH Aachen University, Germany. She acquired a Master of Science, BSc in Chemistry and a Post Graduate Diploma in Higher Education from UNAM. Her research interests are on Teaching and Learning in Higher Education context, Quality assurance in Higher Education, Electrochemical Hydrogen production using Namibian raw material of copper electrodes, Fabrication and analysis of Membrane Electrode Assemblies (MEAs) for Proton Exchange Membrane (PEM) water electrolysis, Fabrication of functional nano materials with various energy requiring applications such as, conductive copper and copper based thin films and fabrication of *p*-type Cu<sub>2</sub>O photo catalysts.

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2025-06-04 (Wednesday)

### Preparation of coating solutions involving Cu(II) complexes from copper plates by electrochemical process and its application in fabrication of thin films as potential electrodes in water splitting

Dr. Atina Unsiku, Dr. Philipus N. Hishimone, Mr. Kapi Venondjamo, Mr. Samuel Hauwanga

Partners:			
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## Introduction

Natural resources in Namibia

Goldman Sachs    Economist    13 April 2021 | 10:28PM BST

### Green Metals Copper is the new oil

**No decarbonisation without copper.** After a year of the global pandemic, with its supply chain disruptions, race for PPE, testing kits and vaccines, the critical importance of securing sufficient raw materials in combating society's problems has never been more in focus. This importance extends to the next greatest challenge of our time: climate change. The critical role copper will play in achieving the Paris climate goals cannot be overstated. Without sufficient advancements in carbon capture and storage technology in the coming years, the entire path to net zero emissions will have to come from equipment, infrastructure and renewable energy. As the most cost-effective conductive material, copper sits at the heart of capturing, storing and transporting these new sources of energy. In fact, discussions of peak

Copper is a very important metal. And since it is abundant in Namibia, it can be effectively used to contribute to the **industrialization of the country**. This can be in the areas of **Clean Energy, Clean Water, and Good Health**

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## Project Background

**Overall Project Objective:** to investigate the use of the Namibian copper resources in effectively developing high-performance electrodes for full electrochemical water splitting and enable local production of advanced technologies.

**Materials Technology**  
Advanced Performance Materials

Highly photocatalytic p-type Cu<sub>2</sub>O thin films fabricated on a quartz glass substrate at 180°C in air, by spraying aqueous precursor solutions involving Cu(II) complexes

Atina Unsiku, Hishiki Nagai & Mitsunobu Sato

[1] A. Unsiku, H. Nagai, and M. Sato, *Materials Technology*, **141**, 1–12 (2015).

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## Project Objectives

World Scientific

**Selective deposition of p-type Cu<sub>2</sub>O or conductive Cu thin film at 180 °C in air on a quartz glass substrate: Development of an aqueous spray solution using two-compartment electroplating system**

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Received 14 December 2019; Accepted 21 January 2020; Published in March 2020

**Abstract:** Electrochemical anodic oxidation, aqueous solution spray electrodeposition of Cu thin film on a quartz glass substrate at 180 °C in air. The spray deposition was performed by developing a two-compartment electroplating system of anode Cu thin film, cathode Cu thin film, and a spray solution. The spray solution was composed of an aqueous solution of Cu(II) complex, Cu(II) complex, and Cu(II) complex. The spray solution was composed of an aqueous solution of Cu(II) complex, Cu(II) complex, and Cu(II) complex. The spray solution was composed of an aqueous solution of Cu(II) complex, Cu(II) complex, and Cu(II) complex.

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## Fabrication Cu/Cu<sub>2</sub>O thin film by spray

Conventional steps of preparing the precursor solution by MPM

① Isolation of **metal complex**  
Water at 75°C

← EDTA  
← Cu(CH<sub>3</sub>COO)<sub>2</sub>·H<sub>2</sub>O

**[Cu(H<sub>2</sub>edta)]·H<sub>2</sub>O**

② Preparation of **precursor solution**  
EtOH or H<sub>2</sub>O

← [Cu(H<sub>2</sub>edta)]·H<sub>2</sub>O  
← Cu(HCOO)<sub>2</sub>·H<sub>2</sub>O  
← Alkylamines

**Molecular Precursor Method (MPM)<sup>2,3</sup>**

[2] H. Nagai and M. Sato, *"Heat treatment"*, Chapter 13, 297–322 (Intech, 2012).  
[3] H. Nagai, S. Mita, I. Takano, T. Honda, and M. Sato, *Mater. Lett.*, **141**, 235–237 (2015).

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## Utilization of copper metal *via* electrolysis

Objective of the study

- ❖ Direct conversion of **Cu metal** into Cu(II) complexes with no isolation process of solid Cu(II) complexes or salts, via an **electrochemical process** in an electrolytic solution involving H<sub>2</sub>edta and NH<sub>3</sub> ligands.
- ❖ Fabrication of thin film electrodes for electrolysis

Cu metal electrodes

Short term purpose  
Copper plate

interchangeable

Long term purpose  
Blister copper

Significance of the study

- ❖ Establishment of a new route of preparation of metal complexes in solution.
- ❖ The use of Cu metal rather than Cu(II) salts is vital.
- ❖ Development of an industrial application of Namibian products.

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### Preparation of electrolytic solutions

Electrolytic Solutions; ES<sub>x</sub> and ES<sub>y</sub>

**Erlenmeyer Flask**

- ← HCOONH<sub>4</sub>
- ← H<sub>2</sub>O
- ← 25% NH<sub>3</sub> solution

Stir for dissolution, at r.t. for 1 hr




**ES<sub>x</sub>**

**Erlenmeyer Flask**

- ← EDTA
- ← H<sub>2</sub>O
- ← 25% NH<sub>3</sub> solution

Stir for dissolution, at r.t. for 1 hr



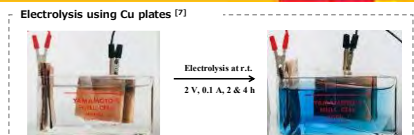
**ES<sub>y</sub>**

ES<sub>x</sub> rxn equation:  $16\text{HCOONH}_4 + 20\text{NH}_3 + \text{H}_2\text{O} \rightarrow 16\text{HCOO}^- + 16\text{NH}_4^+ + 20\text{NH}_3 + 2\text{H}^+ + \text{O}^{2-}$   
 ES<sub>y</sub> rxn equation:  $\text{EDTA} + 20\text{NH}_3 + \text{H}_2\text{O} \rightarrow 16\text{HCOO}^- + 16\text{NH}_4^+ + \text{H}_2\text{edta}^{2-} + 20\text{NH}_3 + 2\text{H}^+ + \text{O}^{2-}$

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### Fabrication Cu/ Cu<sub>2</sub>O thin film by spray

Electrolysis using Cu plates [7]




Electrolysis at r.t.  
2 V, 0.1 A, 2 & 4 h

Coating Solutions; S<sub>x</sub> and S<sub>y</sub>

**ES<sub>x</sub>**

Cu plate electrodes  
Anode: (30×10×0.3 mm<sup>2</sup>)  
Cathode: (30×10×0.3 mm<sup>2</sup>)

Electrolyzed at ambient Temp.  
Voltage: 2 V  
Limited current: 2.0 A  
Time: 2 hr, 4 hr




S<sub>2x</sub>, S<sub>4x</sub>

**ES<sub>y</sub>**

Cu plate electrodes  
Anode: (30×10×0.3 mm<sup>2</sup>)  
Cathode: (30×10×0.3 mm<sup>2</sup>)

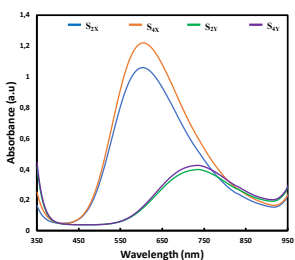
Electrolyzed at ambient Temp.  
Voltage: 2 V  
Limited current: 2.0 A  
Time: 2 hr, 4 hr



S<sub>2y</sub>, S<sub>4y</sub>

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### UV-Vis spectra of Precursor Solutions



Precursor solutions	[Cu <sup>2+</sup> ]/mmol g <sup>-1</sup>	pH	
		Initial	Final
S <sub>2x</sub>	0.2249	-	-
S <sub>4x</sub>	0.5055	9.99	9.94
S <sub>2y</sub>	0.0110	-	-
S <sub>4y</sub>	0.0119	9.77	9.67

Fig. 1 UV-Vis spectra of S<sub>x</sub> and S<sub>y</sub> after electrolysis using applied voltage of 2 V over 2 and 4 h.

The Cu(II) complexes in the precursor solution S<sub>x</sub> (mainly; [Cu(NH<sub>3</sub>)<sub>4</sub>]<sup>2+</sup>) and S<sub>y</sub> (mainly; [Cu(edta)]<sup>2-</sup>) are maximally absorbed at ca. 608 and 686 nm, respectively[1].

[1] F. Inoue, *Journal of The Electrochemical Society*, **159** (7) D437-D441 (2012)

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### [Cu<sup>2+</sup>] of the precursor solutions before and after using the rotary evaporator

Table 1 pH and concentration of Cu in the prepared precursor solutions (S<sub>x</sub> and S<sub>y</sub>) by electrolysis in a single compartment cells using constant applied potential of 2 V, for 2 and 4 h at r.t.

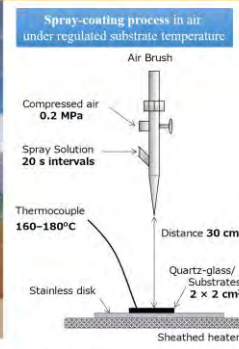
Precursor solutions	[Cu <sup>2+</sup> ]/mmol g <sup>-1</sup>	pH	
		Initial	Final
S <sub>2x</sub>	0.2249	-	-
S <sub>4x</sub>	0.5055	9.99	9.94
S <sub>2y</sub>	0.0110	-	-
S <sub>4y</sub>	0.0119	9.77	9.67

Concentrations of precursor solutions increased significantly after being vacuumed in a water bath using a rotary evaporator.

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### Fabrication of Cu<sub>x</sub>O thin films

**Spray-coating process in air under regulated substrate temperature**




Application of thin film: electrodes for electrolysis, saving of metal due to reduced thickness in nm range

**Annealing process in a tubular furnace under Ar gas flow of 1.5 L min<sup>-1</sup>**

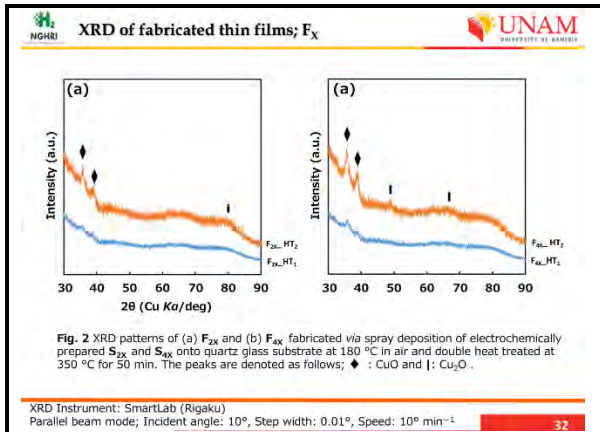


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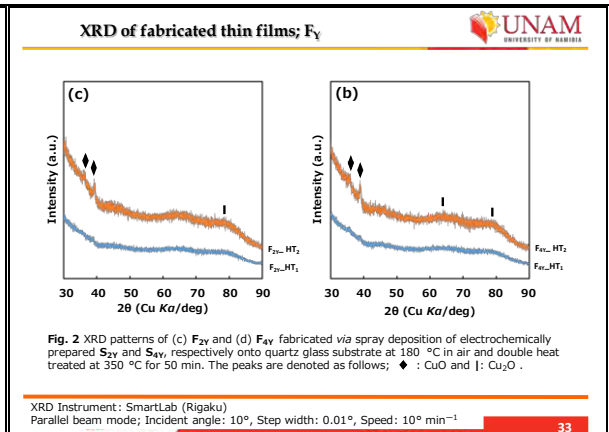
### Fabrication of Cu based thin films by spray coating



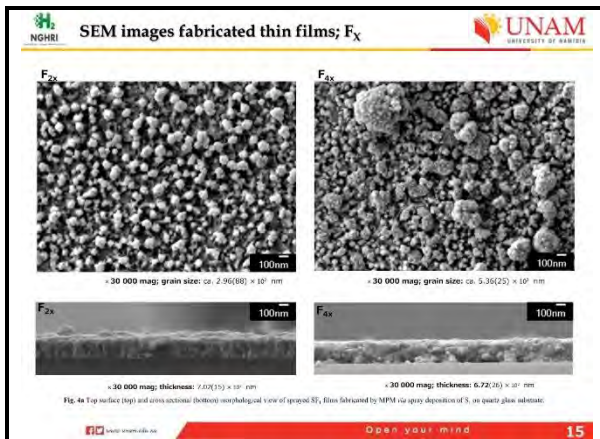
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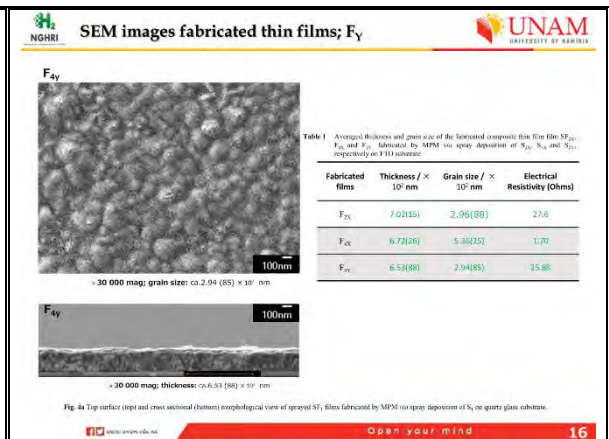
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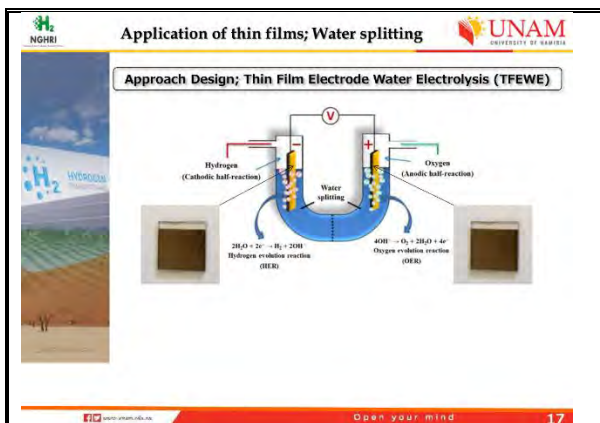
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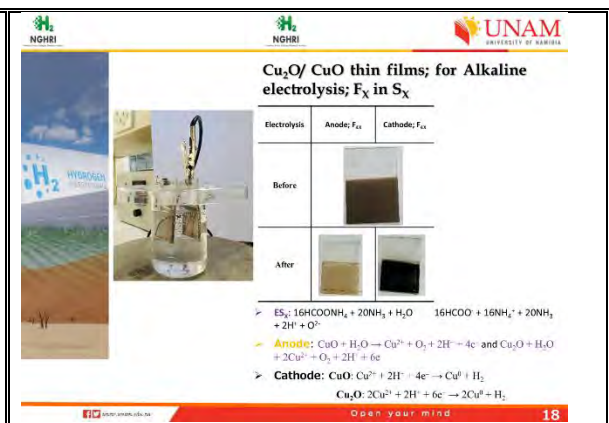
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**Redox reactions at thin film electrodes surfaces**


**Reaction mechanism; Cu<sub>2</sub>O/ CuO thin film for Alkaline electrolysis**

*Reaction at anode:*  
 $Cu_2O \rightarrow Cu^{2+} + 2e^- + 0.5O_2$  and/or  $Cu_2O \rightarrow 2Cu^+ + 4e^- + 0.5O_2$  (A1)  
 $2OH^- \rightarrow 0.5O_2 + H_2O + 2e^-$  or  $H_2O \rightarrow 0.5O_2 + 2H^+ + 2e^-$  (A2)

*The net anode reactions:*  
 $Cu_2O: Cu_2O + 2OH^- \rightarrow Cu^{2+} + O_2 + H_2O + 4e^-$  or  $Cu_2O + H_2O \rightarrow Cu^{2+} + O_2 + 2H^+ + 4e^-$  (A3)  
 $CuO: Cu_2O + 2OH^- \rightarrow 2Cu^{2+} + O_2 + H_2O + 6e^-$  or  $CuO + H_2O \rightarrow 2Cu^{2+} + O_2 + 2H^+ + 6e^-$  (A4)

*Reaction at cathode:*  
 $Cu^{2+} + 2e^- \rightarrow Cu^0$  and/or  $2Cu^+ + 4e^- \rightarrow 2Cu^0$  (C1)  
 $2H^+ + 2e^- \rightarrow H_2$  (C2)

*The net cathode reactions:*  
 $Cu_2O: Cu^{2+} + 2H^+ + 4e^- \rightarrow Cu^0 + H_2$  (C3)  
 $CuO: 2Cu^{2+} + 2H^+ + 6e^- \rightarrow 2Cu^0 + H_2$  (C4)



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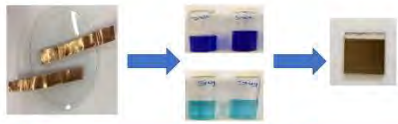
19

**CONCLUSION**

Direct conversion of Cu metal into Cu(II) complexes was successfully prepared with no isolation process of solid Cu(II) complexes or salts, via an electrochemical process in an electrolytic solution involving ligands.

- ◆ Precursor solutions containing  $[Cu(NH_3)_4]^{2+}$  and  $[Cu(edta)]^{2-}$  complexes were electrochemically prepared from Cu plates in a one cell electrolysis systems.
- ◆ The electrochemically prepared precursor solution was used for the fabrication of Cu based thin film.
- ◆ The thin film were characterization using XRD and SEM.
- ◆ Fabricated film poses chemical and thermal properties enabling it as electrode in electrolysis

**Further analysis and measurement for H<sub>2</sub> properties; efficiency, concentration, purity etc.**



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**THANK YOU!**

**Research Team**



**Collaborators**

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# Balancing Societal and Ecological Resilience: A Critical Analysis of the Interface Between Conservation and Green Hydrogen Operations in Namibia

Esther Haikola<sup>1</sup>, Selma Lendelvo<sup>1</sup>, and Sian Sullivan<sup>2</sup>

<sup>1</sup>university of Namibia

<sup>2</sup>Bath SPA University, and Gobabeb Namib Research Institute

Most countries have been making investments in clean energy as a response to the problems brought on by climate change, and as a means of ensuring energy security to raise the standard of living of their citizens. Green hydrogen is a form of hydrogen that is produced using renewable energy sources, such as solar or wind power, through a process called electrolysis. It is considered a clean and sustainable energy source because it does not produce carbon emissions when used as fuel. Green hydrogen produced from renewable power and water is considered as one of the pivotal solutions to achieve net-zero emissions by 2050 worldwide. The Government of Namibia is pursuing the long-term goal of climate neutrality and to become a global net exporter and hub to produce Green Hydrogen and its derivatives. Green Hydrogen is sustainable in the long term, and the Namibian Government is to develop Green Hydrogen production capacities, promote a rapid market ramp-up and establish the corresponding value chains – both nationally and internationally. This will support local markets and local decarbonisation efforts, while generating employment for the Namibian people. As such, developing a Green Hydrogen industry will result in long-term pathways for economic recovery. One of the key Namibian Green Hydrogen Projects is the first large-scale green hydrogen project in the Tsau //Khaeb National Park, undertaken by Hyphen Hydrogen Energy (Hyphen). Objectives of the study are to identify key management strategies for landscape protection during implementation of Green Hydrogen initiatives in the conservation areas of Erongo and//Kharas regions; Map stakeholders' perceptions including opportunities, knowledge, attitudes and fears towards the GH operations in the Erongo and //Kharas region; and Analyse the benefit of sharing methods for inclusive participation and equitable benefit distribution among surrounding communities, members, and stakeholders adapted in the GH production projects in Erongo and//Kharas regions.



Hon. Esther Haikola-Sakaria has a Postgraduate Diploma in Education (Mathematics and Biology), Postgraduate Diploma in Monitoring and Evaluation, Bachelor of Sciences Honors Degree in Environmental Biology and Geography and a Master of Science in Biodiversity Management and Research. She is researched on Legal, Socio- Economic and Environmental Impacts of Green Hydrogen Production and Use at Daures Green Hydrogen Village, Namibia. Hon Haikola is a member of Parliament in the National Assembly of Namibia.

**Balancing Societal and Ecological Resilience: A Critical Analysis of Conservation and Green Hydrogen Interface in the Erongo and //Kharas Regions of Namibia**

Ester Haikola-Sakaria

04-05 June 2025

Co-Authors/ Supervisors  
Prof Selma Lendelvo  
Prof Sian Sullivan

Partners: QUALIFIED GREEN HYDROGEN PRODUCTION PARTNER, NGHRI, UNAM, Ministry of Energy and Power

Sponsors: Federal Ministry of Research, Technology and Innovation, SASSCAL, Ministry of Environment, Forestry and Fisheries

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**Introduction**

- Namibia is rapidly positioning itself as a key player in the global renewable energy transition, particularly through investments in green hydrogen, solar, and wind energy (Ministry of Mines and Energy Namibia, 2022).
- These developments aim to address **climate change, reduce dependence on fossil fuels, and stimulate economic growth and job creation.**
- However, many of these projects are being **planned or implemented near or within ecologically sensitive and protected areas, such as national parks, conservancies, and communal lands**

Large quantities of brine are expected from seawater desalination

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**Literature Review**

Green Hydrogen will address **climate change, reduce dependence on fossil fuels, and stimulate economic growth and job creation.**

The Ministry of Mines and Energy (2022) stated that as a global leader in conservation, Namibia will set the bar on environmental and community-responsible development in the hydrogen economy.

However, Brown (2024) stated that any hydrogen produced in the //sau Khaeb National Park (TKNP) is correctly labelled as **red hydrogen**, since its production is likely to **increase the threats to many species** of plants and animals on the IUCN Red List and other endemic and lesser-known species that have yet to be evaluated.

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**Literature Review**

The proposed hydrogen development in the //sau Khaeb National Park (TKNP) **poses a severe threat to one of only a few global biodiversity hotspots in an arid area, and one of the largest near-pristine wildernesses on earth.**

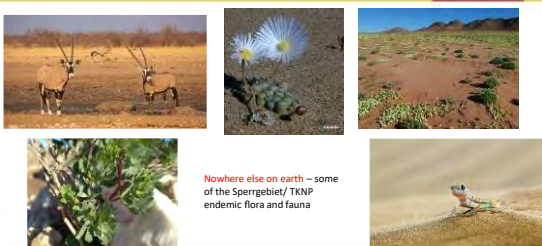
The biological diversity and ecological sensitivity of the TKNP should raise **red flags** about any large-scale industrial development in this area (Brown, 2024).

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**Literature Review**



Nowhere else on earth – some of the Sperrgebiet/TKNP endemic flora and fauna

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**Main Objectives**

- To critically analyse the interface between **green hydrogen development and biodiversity conservation** by examining the **societal and ecological resilience** dimensions in the Erongo and //Kharas regions of Namibia.
- With the aim of identifying **sustainable strategies** that minimise biodiversity loss while maximising socio-economic benefits in the context of Namibia's green energy transition.

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**Specific Objectives of the study**

- Assessment of key management strategies for sustainable landscape protection during implementation of Green Hydrogen initiatives in the conservation areas of Erongo and //Kharas regions.
- Map stakeholders' perceptions including opportunities, knowledge, attitudes and fears towards the GH operations in the Erongo and //Kharas regions.
- Assessing the viability of proposed benefit-sharing mechanisms to support inclusive governance and equitable distribution of benefits among stakeholders involved in green hydrogen (GH) projects in Erongo and //Kharas regions.
- Develop an integrated socio-ecological resilience framework aligning conservation and green hydrogen development

Large quantities of brine are expected from seawater desalination

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**Statement of the problem**

- Currently, national and regional planning frameworks do not fully integrate mechanisms that balance ecological integrity with the **socio-economic rights of local communities living near proposed GH sites.**
- There is limited empirical evidence on how GH initiatives will affect **conservation areas, how inclusive and equitable the proposed benefit-sharing mechanisms are, and whether local governance structures are adequately equipped for participatory decision-making.**

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**Statement of the problem**

- Without a **coherent framework** that aligns energy development with conservation and community resilience, GH operations risk intensify social inequalities, **undermining ecological stability**, and **weakening Namibia's sustainable development goals**.
- This gap underscores the **need for robust, context-specific research** that critically examines the interface between **GH development**, conservation, and inclusive governance.
- This study seeks to fill that gap** and will serve as a crucial baseline upon which future research and policy development can build, especially as Namibia continues to expand its green energy ambitions within ecologically and socially sensitive areas.

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**Significance of the study CONT..**

- It is critical to understand not only the ecological implications, but also the governance, equity, and **socio-political dimensions of these developments**.
- The research offers timely insight into how GH activities intersect with conservation goals, particularly in ecologically sensitive regions like Erongo and //Kharas.
- By capturing and analyzing the **perceptions, knowledge, and concerns of diverse conservation and community stakeholders**, the study provides a platform for more inclusive and transparent decision-making in GH planning and implementation.

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**Significance of the study**

- It also highlights the conditions under which **benefit-sharing mechanisms** can support **equity, participation, and local legitimacy**—areas that are often neglected in high-level infrastructure and energy development strategies.
- Furthermore, the study generates empirical evidence that fills a current gap in **Namibia's policy and research landscape**.

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**Theoretical Framework**

- The theoretical framework for this research explores the critical balance between **societal and ecological resilience** in Namibia, focusing on the interface between **conservation and GH operations**.
- It **integrates economic, social, and environmental sustainability**, using the triangular approach to assess the impacts of GH on job creation, energy security, and environmental protection (Burguillo & Del Rio, 2007).

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**Theoretical Framework CONT..**

**True sustainability lies at the intersection of all three dimensions.**  
If one is prioritized without consideration for the others (e.g., economic growth at the expense of ecological health), **sustainability is compromised**.

In this study, this diagram justifies the need for a **balanced approach** – one that promotes **green economic growth** through hydrogen

Fig.1 The dimension of sustainability and their interrelationships (Burguillo & Del Rio, 2007).

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**RESEARCH METHODOLOGY**

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**Study area**

**Tsau Khaeb (Sperrgebiet) National Park (TKNP)**

- Located in southwestern Namibia, within the coastal Namib Desert, between Aus and Lüderitz, covering an area of **21,800 km<sup>2</sup>**.
- It is a globally recognized **biodiversity hotspot**, hosting **25% of Namibia's plant species**, including **31 endemic species** (Von Oertzen, 2021).
- The park has high biodiversity with a significant number of endemic species, but it is also highly **fragile**, making it **vulnerable to potential negative environmental impacts from industrial activities**.
- **Hyphen Hydrogen Energy** is the main green hydrogen GH operation operator in the area.

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**Study area**

**Tiseb Conservancy**

- Located in northwestern Namibia, **extends across the Etendeka Plateau and Central Western Plains, between Uis and Henties Bay**, with a total area of **7,914 km<sup>2</sup>**.
- The region has sparse vegetation, featuring important species such as *Welwitschia mirabilis* and *Commiphora wildii*.
- It supports **moderate biodiversity**, with some vulnerable and endemic species.
- The Däures Green Hydrogen Village project is the key GH project operating in the conservancy.

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**Study area**

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**Research design**

- This study will adopt a **mixed-methods approach**, which integrates **both qualitative and quantitative methods**.
- The combination of **surveys, road transects, and interviews** will provide a holistic view of the research problem, allowing for triangulation of data and greater insight into the dynamics of the study area (Johnson & Christensen, 2012).
- Use both **purposive sampling to select key stakeholders** (government officials, conservation managers, or green hydrogen project developers).
- **Stratified random sampling** for grouping participants per conservation area, project and demographic groups: demographic characteristics (like age, gender, or education level)

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**3. RESEARCH METHODOLOGY**

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**Research Methodology cont...**

- 1. Field Assessments (Objective 1)**
  - Citizen Science Transects: Map key natural resources (biodiversity, land use).
  - Identify current management practices.
  - Evaluate potential GH impacts on landscape protection.
- 2. Stakeholder Mapping & Engagement (Objective 2 & 3)**
  - Identify key stakeholders (communities, authorities, companies)
  - Conduct interviews Key-informant, focus groups, and questionnaire survey
    - Capture perceptions: opportunities, fears, knowledge, attitudes, benefits & participation
      - Interviews on proposed benefit-sharing models
      - Interviews on capacity for inclusive governance
  - Secondary data, Literature or Reports (existing information & data)

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**Research Methodology cont...**

- 3. Develop Socio-Ecological Resilience Framework (Objective 4)**
  - Design from interviews with key stakeholders.
  - Review of literature including policies.
  - Integrate ecological, social, and governance findings.

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**CITIZEN SCIENCE IN LANDSCAPE ASSESSMENT THROUGH ROAD TRANSECT**

Road transect through the landscape of variable areas within the National Park and Conservancy.

Road transect is a systematic survey investigating the widespread distribution of resources within the areas.

This is a long-distance survey which is valuable for assessing the degree and distribution of key resources as regarded by local partners/actors.

Transect routes will be determined with local actors including first stage of analysis

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**Population study**

- The study will involve **30 residents** from each selected area in the **Erongo** and **!Kharas Regions of Namibia**. In the **!Kharas Region**, the focus will be on communities in the **Nami-Nus Constituency** and **conservation areas near the Hyphen Green Hydrogen Energy Project**.
- In Erongo, participants will be drawn from **Uis, Henties Bay, Okombahe, Sorris Sorris, and the Daures Green Hydrogen Village**.
- In addition to community surveys, the qualitative component will target 20 to 30 key informants purposively selected based on their expertise in biodiversity conservation and green hydrogen development.
- Over **30 expert and stakeholder interviews** will also be conducted, guided by a stakeholder mapping exercise done before sampling.
- This mixed sampling approach ensures a **balanced representation of both local community views and expert insights** on the interface between green hydrogen operations and biodiversity conservation.

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**Data analysis**

Type of Data	Tools/Software	Analytical Techniques	Statistical Tests/Indices
Quantitative Survey Data	IBM SPSS	- Data coding and descriptive analysis - Comparison of stakeholder perceptions	- Descriptive Stats (frequencies, means, SD) - Chi-square tests - Independent sample t-tests - One-way ANOVA
Ecological Field Data	IBM SPSS	- Species richness and diversity analysis	- Shannon-Weiner Index - Simpson's Index - ANOVA
Qualitative/ Stakeholder survey data	SPSS	Summarize and assess perceptions and knowledge	Descriptive stats, Chi-square, ANOVA

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**Conclusion**

- Namibia's energy and sustainable development needs can be met using a strategic approach that considers the **full societal and ecological costs and benefits of each form of energy production**. These options must be carefully studied and compared to ensure that Namibia develops a truly sustainable energy sector that minimises costs to its biodiversity and maximises benefits for its people.

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# Energy and Research Roadmap for Green Hydrogen – A Scientific approach

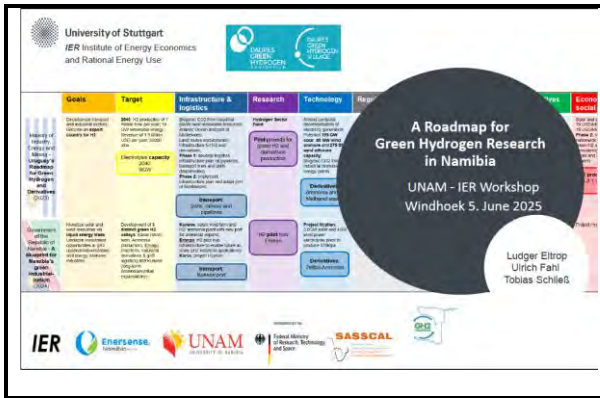
Ludger Eltrop, Tobias Schließ, and Ulrich Fahl

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A scientific approach to an energy and research roadmap to develop the green hydrogen sector in Namibia and Germany is presented. In a common approach a team of scientist from Namibia and Germany has identified corner stones of research and education that is needed to develop the Green Hydrogen Sector in both countries. The roadmap approach investigates the requirements from government and the regulatory framework, from technology, economics and research. A main emphasis lies on the development of a curriculum for advanced studies and research to educate and qualify skilled people that can run a Green Hydrogen plant and support industries in Namibia to develop their competencies for creating added value in their own countries. Examples from research and education sector in Germany are presented.



Dr. Ludger Eltrop is an environmental and systems engineer with a Diploma and PhD in natural science. He is today teaching and carrying out research in energy technology and energy economics at the University of Stuttgart. His specific field of expertise is in energy systems analysis with a special emphasis on renewable energies (bioenergy, solar, wind and geothermal energy) and integrating and sector coupling aspects (hydrogen, electrification, P2X). Since 1994 he was engaged in many consulting and research projects to industry companies and the public sector in Germany, Europe and especially also in developing and transition countries. Among others he was project manager of the EnerKey project, a collaborative German-South African project on sustainable energy infrastructure and of the Solar Mining project in Chile on integrating renewables in the mining sector. Today he is also in charge of the accompanying research project to the DAURES Green Hydrogen Village project in Namibia. Ludger Eltrop was a Visiting Professor at the University of Johannesburg twice between 2013 and 2018.



1

Vision, Mission, Strategy and Roadmap – what is what?

**Vision** describes what the future should look like. Independent of the product or team/group.  
**Mission** describes the place of the product, the company or the team in this future.  
**Strategy** describes how the product, company or team intends to secure its place in this future.  
**Roadmap** describes what should be done to achieve this - a plan for how resources will be used.

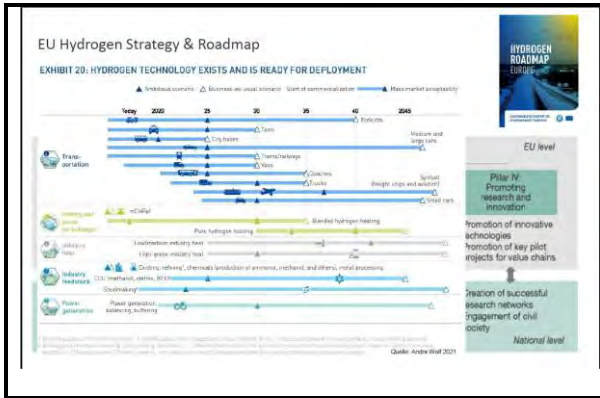
**Strategy**

1. Long-term plan how the desired vision may look like
2. Mostly as a holistic concept with several components or a mix of measures
3. Assumes that this vision can be systematically planned and prepared
4. Reflect structures, functions, standards and principles rather at a fundamental/basic level
5. The 5-p principle of a strategy: plan, pattern, positioning, play (list), perspective (thinking)

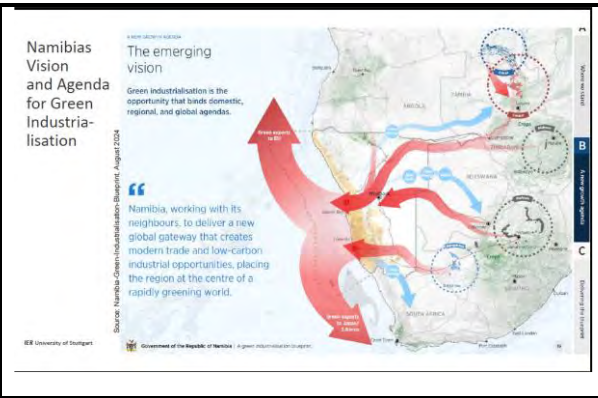
**Roadmap**

1. Roadmap – a street plan to my destination
2. Rough project plan with measures, how the topic shall be driven forward
3. Goal is to separate a long-term target into smaller pieces that can be achieved easier planned and prepared
4. Covers certain time periods, mostly more than one year
5. Has a preparatory character
6. Covers also uncertainties and possible scenarios or pathways toward the goal

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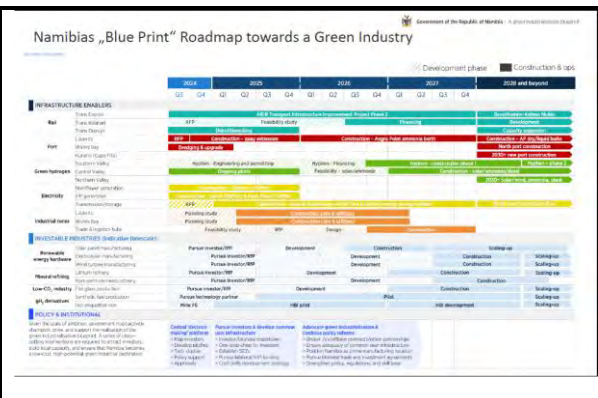
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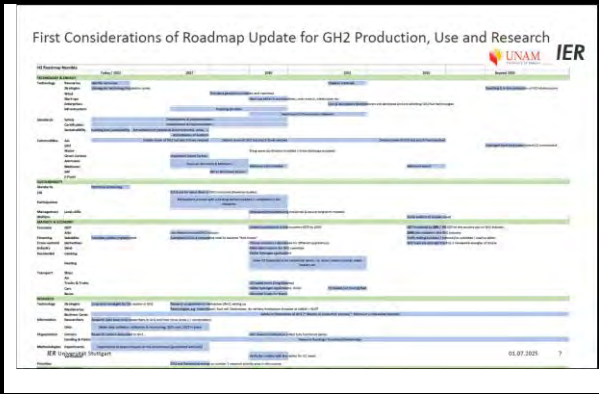
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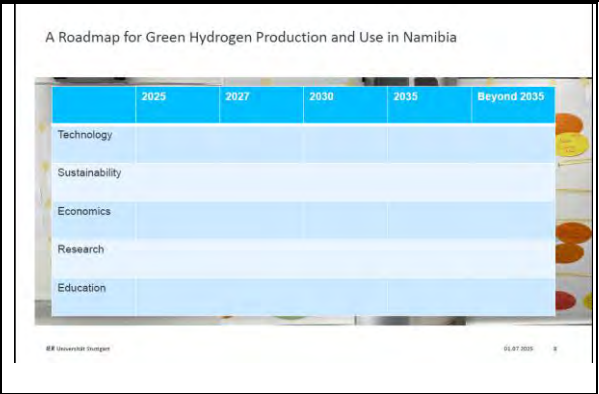
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A Roadmap for Green Hydrogen Production and Use in Namibia

My Questions to you for today:

What step – in your personal perspective – is necessary to reach Namibia's 2030 goals for Green Hydrogen?

IER Universität Stuttgart

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University of Stuttgart  
Germany  
IER Institute for Energy Economics and Rational Energy Use.

Thank you for your attention.

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Dr. Ulrich Fahl  
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# Gender Considerations in the Daures Green Hydrogen Village Pilot Project in the Erongo Region of Namibia

Immaculate Mogotsi, and Stephanie Gaugoros

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This study explores the social dimensions of the Daures Green Hydrogen Village project in Namibia, emphasizing community awareness, gender mainstreaming, and local empowerment. The research investigates the extent of community engagement with the project and assesses the inclusion of gender-sensitive strategies and empowerment initiatives, particularly among stakeholders such as the Tsiseb Conservancy and the Dâure Daman Traditional Authorities. The Daures Green Hydrogen Village introduces innovative sustainable energy solutions through green hydrogen and ammonia production, eco-tourism, and greenhouse horticulture. Employing a mixed-methods approach, including focus group discussions and key informant interviews, the study reveals that while community members are aware of the project's presence, largely through collaborative meetings with traditional authorities - they possess limited understanding of the green hydrogen concept. The research highlights both opportunities and challenges in achieving inclusive rural development and equitable socio-economic outcomes. It also examines the representation of women and marginalized groups in the planning and implementation phases. The findings aim to inform policy frameworks that reinforce gender mainstreaming as a cross-cutting theme, enhance community participation, and promote local ownership. Ultimately, the study contributes to the discourse on Namibia's green energy transition and its potential to drive inclusive and sustainable development in rural communities.



Dr. Immaculate Mogotsi is a senior research fellow at the Multidisciplinary Research Services Centre at the University of Namibia focusing on Gender Training and Research. She holds a Bachelor of Arts Degree in Social Work and Community Development, a Master of Arts (MA) Degree in Women and Development Studies, and a PhD in Sociology. Her current academic work covers gender mainstreaming, prevention of sexual and gender-based violence, women's empowerment, sexual and reproductive health and rights, and feminist theorizing gender and sexuality, gender and climate change and decolonizing academia. Dr Mogotsi has been instrumental in the introduction of MA in Gender and Development at UNAM. She published in journals, wrote and co-edited books, and holds a track record of commissioned work. Among others she co-authored in the Sustainability Journal "Strengthening Gender Responsiveness of the Green Climate Fund Ecosystem-Based Adaptation Programme in Namibia". And in the Environment and Natural Resources Research. Canadian Centre of Science and Education she co-authored Forest resource management and utilization through a gendered lens in Namibia. Some of her policies and advocacy work entail Drafting of the National Drought Policy with the mandate for gender mainstreaming, GIZ; IREMA KUNENE Project: gender mainstreaming for GCF funded projects staff, key stakeholders and beneficiaries. Dr Mogotsi is also a member of the Environmental Investment Fund Steering Committee.

## Gender Considerations in the Daures Green Hydrogen Village Pilot Project in the Erongo Region of Namibia

**Dr. Immaculate Mogotsi**

**Stephanie Gaugoros**

Partners:				
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04-05 June 2025

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Presentation Outline

- Background and Context
- Objective
- Methodology
- Findings and Discussions
- Recommendations

Large quantities of brine are expected from seawater desalination

2

### Background and Context

- Namibia institutionalized **gender mainstreaming** through national policies, legal frameworks, and international obligations: policy and legal frameworks are
  - NGSP/PA;
  - Beijing Platform of Action;
  - SADC Gender Policy
  - The Africa Agenda 2063 ("The Africa We Want")
  - SDG 5: Achieve Gender Equality and Empower All Women and Girls
- As a commitment to gender mainstreaming in the Green Hydrogen Sector, the Namibian Government established the **Namibia Green Hydrogen Programme (NGH2P)** and appointed seven executives to lead its strategic initiatives. Among these, five are women.
- **Community Context:** The Daures Constituency, where DGHV is situated, has approximately 11,350 residents, over 80% of whom live below the poverty line, with over 60% female headed household.
- **Employment Projections at DGHV:** The project had over 200 individuals during its construction phase, with more than 100 currently employed. Over 70% recruit were males due to Gender Division of Labour.

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### Background and Context

- **Gender Representative Local Leadership:** Both the Tseib Conservancy Management Committee and the Daure Damian Traditional Leadership have female representation.
  - Community Shareholding of TC and DDTA reflects a strong community involvement in strategic partnerships. The shareholding structure presents an opportunity for gender advocacy for women's inclusion in decision-making processes.
- **Gender Representation @ DGHV:** Facilities such as greenhouses (50/50 gender representation), tourism and hospitality sector (majority female) (engineers-majority males).
- **Educational Opportunities:** The DGHV has scholarship opportunities.
  - Number of scholarship beneficiaries from the Daures Constituency are estimated to be less than 5.
  - The scholarships provides an opportunity to address the underrepresentation of women in STEM, with women comprising only 23% of the workforce in engineering and technology fields in Namibia
- **Agricultural Initiatives:** The DGHV focus on green agriculture, and conducted community awareness, distributes seedlings and agricultural produce to the community and sells to wholesalers.

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### Objective

- To **investigate** the extent and nature of community engagement with the (DGHV) in relation to green hydrogen initiatives in Namibia, with a focus on local stakeholders such as the Tseib Conservancy and the Daure Damian Traditional Authorities.
- To **assess** the integration of gender mainstreaming and empowerment initiatives within community-based engagement strategies, particularly in green hydrogen project planning and implementation.
- To **evaluate** the representation and participation of women in decision-making processes, job opportunities, and skills development in the emerging green hydrogen sector.

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### Methodology

#### Research Sites

- Uis
- Conservancies (Tseib and Sori-Soris)
- DGHV

#### Research Methods

- **Mixed Method Approach**
- FGDs (Farmers Unions; Youth, Rangers, green scheme staff, Conservancy Management Committees)
- KIIs (TA, Conservancy Managers; Agri Extension Officer, GH Liaison Officer, DGHV-Green scheme, Tourism & Engineers)

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### Findings and Discussions

**All participants are:**

- Aware of the Daures Green Hydrogen Village; ongoing community sensitization campaigns
- Uncertain about ongoing activities (except TC and DDTA)
  - Green Hydrogen & Ammonia Production
  - Eco-tourism Development
  - Greenhouse Horticulture (Veg distribution and seedlings)
  - Green Ammonia production
  - Desalination/Demineralization
  - Fuel Cell Technology

Awareness levels equal across gender

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### More Informed about the DGHV

**Elderly (60+years)**

- More informed due to radio listenership.
- More likely to attend community meetings organized by DGHV.

**Youth, Rangers, Farmers Unions**

- Limited awareness about ongoing activities at the DGHV.
- Less exposure to communication channels

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### Cultural Norms Supporting Gender Equality

- Daure Daman Traditional Authority have male and female senior council members.
- Daure Daman traditional values **encourage gender equality**.
- Both men and women reported **equal access** to employment opportunities
- No cultural restrictions** identified that prevent women's participation

**Potential Hindrances to employment opportunities**

- Alcohol and drugs use among the youth (both genders)
- Teenage pregnancy and prostitution (male mine workers in Uis pose high risk)
- Lack of qualifications and experience (both genders)
- Distance and isolation DGHV is a challenge far from towns or services, and it **does not have facilities** (like schools, childcare, clinics, or playgrounds) to support **parents who have young children**.
- No confirmed discrimination based on gender in hiring or training opportunities.

9

### Benefit Sharing: MOU: Enersense Energy Namibia, DDTA & TC

- A Memorandum of Understanding (MoU) exists between three entities:
  - Enersense Energy Namibia
  - Daure Daman Traditional Authority (7%)
  - Tsiseb Conservancy (3%)

The MoU outlines the framework for community benefit and collaboration.

- This ensures **local ownership and stake in long-term gains. (lease period 20 +25 years)**
- Prioritizing job opportunities for people in the jurisdiction of the DDTA and surrounding communities
- This contributes to economic empowerment and skills development.
- Training programs in green hydrogen
- Empowering community members with agricultural and environmental skills
- Supporting sustainable livelihoods in parallel to industrial development

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### Community Empowerment Initiatives in partnership with DGHV

**Food Security & Gardening Initiatives**

- DGHV supports gardens **backyard, school and community and community training on horticulture** in Omatjete, Okombahe, and Uis

**Green Ammonia for Local Cleaning Detergent Production**

- Build capacity of local community members in green ammonia production and the sustainable manufacturing of cleaning detergents, with a focus on strengthening value addition and supporting local Small and Medium Enterprises (SMEs).

**Community Awareness & Innovation**

- Conduct **awareness campaigns** in the constituency regarding the activities at the DGHV, with an Emphasis on capacity building.

11

### Community Empowerment Initiatives in partnership with DGHV

**Food Security & Gardening Initiatives**

- DGHV supports gardens **backyard, school and community and community training on horticulture** in Omatjete, Okombahe, and Uis

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**Community Awareness & Innovation**



- Conduct **awareness campaigns** in the constituency regarding the activities at the DGHV, with an Emphasis on capacity building.

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## Recommendations



- Improve community meeting outreach (use multiple platforms)
  - Target youth and farmer groups with tailored awareness sessions
  - Public education about the MOU in local languages
  - Use **radio, social media, schools, and conservancies** as information hubs
  - Raise awareness through community sessions & local media
  - Demonstrate benefits of green hydrogen beyond agriculture
  - Expand training in green ammonia use and fuel cell basics
  - Encourage home gardening, supported by local green input to address food security.
- Address community water quality.
- Leverage community ownership to, Promote women's leadership, Ensure gender equity in governance structures.
- Opportunity: Strengthen education, communication, and training
- Continued consultation with TA is key to support community-ownership.
- Establish family friendly facilities at DGHV, e.g. on-site childcare or family support
- Integrate **gender equality principles** into all national and green hydrogen policies and guidelines.


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## Conclusion



- In conclusion this study proposes the need to empower women, engaging men, and ensuring no one is left behind.
- This gender-sensitive approach is not only a matter of equity but a catalyst for long-term community resilience, ownership, and sustainability.
- DGHV reflect a strong commitment to inclusive and sustainable community development through the shareholder arrangements with the Tseb Conservancy and the Daure Daman Traditional Authority.
- The promotion of food security through gardening initiatives and horticulture training empowers both women and men to contribute to household nutrition and resilience.
- Community awareness campaigns and capacity-building efforts provide a platform to mainstream gender by ensuring equal access to information and opportunities.
- The training in green ammonia production and sustainable detergent manufacturing presents a unique opportunity to strengthen local SMEs, with an emphasis on male and female participation in enterprise development.
- Integrating gender-sensitive approaches across all these initiatives is essential for achieving equitable outcomes and fostering long-term community ownership.


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